



SEARHC-RFP-25-9

ISSUE DATE: August 11, 2025

SOUTHEAST ALASKA REGIONAL HEALTH CONSORTIUM (SEARHC)

**REQUEST FOR PROPOSALS (RFP) TO PROVIDE CIVIL/UTILITIES WORK FOR
WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA**

ISSUED BY:

**SouthEast Alaska Regional Health Consortium
Supply Chain Management
3100 Channel Drive, Suite 300
Juneau, AK 99801**

DATE AND TIME FOR RECEIPT OF PROPOSALS:

**Full Proposal:
4:00 p.m. Alaska Time August 29 2025**

**SouthEast Alaska Regional Health Consortium
Attn: Erin Kitka
Erink@searhc.org
Construction & Engineering Manager
3100 Channel Drive, Suite 300
Juneau, AK 99801**

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BACKGROUND, SOLICITATION, SCOPE, FORMAT & CONTENT, SCORING & SELECTION, AND OTHER

REQUEST FOR PROPOSAL TO PROVIDE CIVIL/UTILITIES WORK FOR WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA

1. BACKGROUND

SEARHC is a consortium of federally-recognized tribes, incorporated as a non-profit corporation under Alaska law, and a tribal organization for purposes of Title V of the Indian Self-Determination and Education Assistance Act, Pub. L. 93-638, as amended ("ISDEAA"). SEARHC provides healthcare services in Southeast Alaska to American Indians, Alaska Natives and other eligible individuals under the Alaska Tribal Health Compact and funding agreement with the Indian Health Service ("IHS") authorized by Section 325 of Pub. L. 105-83 and Title V of the ISDEAA.

SEARHC's corporate headquarters are located at 3100 Channel Drive, Juneau, AK 99801. SEARHC operates two critical access hospital facilities, including Mt. Edgecumbe Medical Center, located at 222 Tongass Drive, Sitka, AK 99835 and Wrangell Medical Center, located at 232 Wood Street, Wrangell, AK 99929, in addition to multiple clinics and additional healthcare facilities across 27 communities throughout Southeast Alaska.

2. SOLICITATION

2.1. GENERAL PROCESS

The process SEARHC will follow for soliciting proposals will be in these general steps.

2.1.1. SEARHC will issue this RFP.

2.1.2. SEARHC accepts the full proposals from all submitting entities.

2.1.3. SEARHC scores submissions and determine a tentative award that best fits the business needs of SEARHC.

2.1.4. A best and final negotiation with the tentative awarded entity (entities) will take place.

2.1.5. Final award(s) will be made.

2.2. QUESTIONS

2.2.1. Questions related to the content of this RFP must be submitted to Erin Kitka, Erink@searhc.org, no later than 4:00 p.m. Alaska Time on August 22, 2025. Questions will be answered only in writing. The only changes to this RFP will be by written addendum to this RFP. Oral and other interpretations or clarifications will be without legal effect.

2.3. PROPOSAL DEADLINE

2.3.1. A proposal in the format requested in Section 5, and separate PDF for pricing must be emailed to the Contracting Officer, Thom Shaffer, tshaffer@searhc.org, and received no later than 4:00 p.m. Alaska Time on August 29, 2025. Email submission only. No hard copy proposals are requested. Proposals received after the deadline will not be accepted.

2.4. PROPOSALS-NEGOTIATION-CONTRACT AWARD

2.4.1. Definitions. As used in this provision.

- 2.4.1.1. "Discussions" or "Best and Final" are negotiations that occur after establishment of the competitive range that may, at the Contracting Officer's discretion, result in the proposer being allowed to revise its proposal.
- 2.4.1.2. "In writing" or "written" means any worded or numbered expression that can be read, reproduced, and later communicated, and includes electronically transmitted and stored information.
- 2.4.1.3. "Proposal modification" is a change made to a proposal before the solicitation's closing date and time, or made in response to an amendment, or made to correct a mistake at any time before award.
- 2.4.1.4. "Proposal revision" is a change to a proposal made after the solicitation closing date, at the request of or as allowed by a Contracting Officer as the result of negotiations.
- 2.4.1.5. "Time," if stated as a number of days, is calculated using calendar days, unless otherwise specified, and will include Saturdays, Sundays, and legal holidays. However, if the last day falls on a Saturday, Sunday, or legal holiday, then the period shall include the next working day.

2.4.2. Amendments to solicitations. If this solicitation is amended, all terms and conditions that are not amended remain unchanged. Proposers shall acknowledge receipt of any amendment to this solicitation by the date and time specified in the amendment(s).

2.4.3. Submission, modification, revision, and withdrawal of proposals.

- 2.4.3.1. Unless otherwise specified in the solicitation, the proposer may propose to provide any item or combination of items.
- 2.4.3.2. Proposals submitted in response to this solicitation shall be in English and in U.S. dollars, unless otherwise permitted by the solicitation.
- 2.4.3.3. Proposers may submit modifications to their proposals at any time before the solicitation closing date and time, and may submit modifications in response to an amendment, or to correct a mistake at any time before award.
- 2.4.3.4. Proposers may submit revised proposals only if requested or allowed by the Contracting Officer.
- 2.4.3.5. Proposals may be withdrawn at any time before award. Withdrawals are effective upon receipt of notice by the Contracting Officer.

2.4.4. Offer expiration date. Proposals in response to this solicitation will be valid for at least 120 days after the closing date for receipt of offers for this RFP.

2.4.5. Contract award.

- 2.4.5.1. SEARHC intends to award a contract or contracts resulting from this solicitation to the responsible proposer(s) whose proposal(s) represents the best value after evaluation in accordance with the factors and subfactors in the solicitation.
- 2.4.5.2. SEARHC may reject any or all proposals if such action is in SEARHC's interest.
- 2.4.5.3. SEARHC may waive informalities and minor irregularities in proposals received.

- 2.4.5.4. SEARHC intends to evaluate proposals and award a contract after conducting discussions with proposers whose proposals have been determined to be within the competitive range. If the Contracting Officer determines that the number of proposals that would otherwise be in the competitive range exceeds the number at which an efficient competition can be conducted, the Contracting Officer may limit the number of proposals in the competitive range to the greatest number that will permit an efficient competition among the most highly-rated proposals. Therefore, the proposer's initial proposal should contain the proposer's best terms from a price and technical standpoint.
- 2.4.5.5. SEARHC reserves the right to make an award on any item for a quantity less than the quantity offered, at the unit cost or prices offered, unless the proposer specifies otherwise in the proposal.
- 2.4.5.6. SEARHC reserves the right to make multiple awards if, after considering the additional administrative costs, it is in SEARHC's best interest to do so.
- 2.4.5.7. Exchanges with proposers after receipt of a proposal do not constitute a rejection or counteroffer by SEARHC.
- 2.4.5.8. SEARHC may determine that a proposal is unacceptable if the prices proposed are materially unbalanced between line items or subline items. Unbalanced pricing exists when, despite an acceptable total evaluated price, the price of one or more contract line items is significantly overstated or understated as indicated by the application of cost or price analysis techniques. A proposal may be rejected if the Contracting Officer determines that the lack of balance poses an unacceptable risk to SEARHC.
- 2.4.5.9. If a cost realism analysis is performed, cost realism may be considered by the source selection authority in evaluating performance or schedule risk.

3. PROJECT OVERVIEW

The primary scope of this project is clearing, grading and utilities, and additional work may follow including building pads and back fill. For the additional work the contractor will be billing for Time and Materials broken down by Material and Equipment. This project will need to start ASAP; Scheduling and time frame is very important.

4. SCOPE OF SERVICES

The scope of services is outlined in detail in Attachment A – Permit Design and Attachment B – Permit Specifications. The project name is Wrangell Housing Subdivision Civil/Utilities and will take place at 1064 Zimovia Hwy, Wrangell, AK 99929.

5. PROPOSAL FORMAT AND CONTENT

As a minimum, the following must be included in all responses:

- a) A cover letter referencing SEARHC-RFP-25-9 that lists the contents of the response.
- b) Statement of qualifications including similar project experience.
- c) A concise narrative which addresses each of the selection criteria and the firm's approach to delivering the Scope of Services including project schedule,
- d) Indian Preference Provisions and Representations.
- e) Representations and Certifications of Proposer.

- f) Price proposals via the attached Price Schedule Forms found in this RFP.

6. SCORING AND SELECTION PROCESS

- 6.1. The scoring committee will be comprised of members from the SEARHC Project Team. Scoring will be weighted as follows:

Selection Criterion	Maximum Points
Statement of Qualifications and Similar Experience	25
Project Approach to Deliver Scope of Services	35
Alaska Native/American Indian Preference	5
Price Proposals	35
Total Possible Points	100

- 6.2. Responsiveness Evaluation. Proposals will be evaluated for compliance with specifications, and all other requirements including instructions, provisions, terms, and conditions of the solicitation. Proposals which fail to comply with the essential requirements of the solicitation will be rejected as non-responsive and eliminated from further consideration.

- 6.3. Contract Negotiations. SEARHC reserves the right to enter discussions with any proposer determined by SEARHC to be responsive to this RFP.

- 6.4. Statement of Basis of Award. Subject to the provisions contained herein, an award will be made to a single or multiple offerors. Award will be made to the responsive responsible offeror(s) whose proposal conforms in all essential respects to the solicitation requirements, price and other factors specifically set forth herein considered.

- 6.5. Explanation of Matters Reserved to the Judgment of SEARHC for Purposes of Evaluation for Specification Compliance. Proposals will be evaluated based on program features and operating capabilities required in the contract specifications and the extent to which an offeror can be expected to provide and sustain a high-quality service program for SEARHC.

(a) Program Effectiveness and Efficiency. Evidence submitted in accordance with solicitation requirements will be considered as it is perceived to enhance the effectiveness and efficiency of the program. Proposals which SEARHC deems unacceptable for these purposes may be rejected. Proposals which fail to meet the minimum specification requirements of the solicitation will be rejected.

(b) Program Quality. SEARHC and its program beneficiaries will rely upon a high-quality sustained program over the term of the contract. SEARHC may base its evaluation of a proposal's acceptability upon the quality of the program.

- 6.6. Staffing Qualifications. The staffing elements of a proposal are therefore a paramount consideration. Any offer or offeror which fails in any way to meet the staffing qualifications, experience, documentation, health, safety, license, or other related requirements of the solicitation will be rejected.

- 6.7. On-Site Inspections. It is not anticipated that SEARHC will perform an on-site inspection of every offeror's supporting facilities. Only those proposals of prospective responsible contractors deemed by SEARHC to be within the competitive range for award may require inspection for determination of capacity to perform in full compliance with the contract specifications. (SEARHC is not obligated to perform any such inspections, when information is otherwise available and deemed sufficient for this purpose.) Offerors are cautioned to be certain that any exceptions to the required

specifications or other provisions of the solicitation are listed in the cover letter submitted with their proposal.

7. OTHER

- 7.1. All costs incurred in responding to this RFP are the responsibility of the Proposer and will not be reimbursed by SEARHC. Furthermore, this RFP does not obligate SEARHC to accept or contract for any services expressed or implied.
- 7.2. SEARHC reserves the right to: (1) Modify or otherwise alter any or all of the requirements in this RFP. In the event of any modifications, all Proposers will be given an equal opportunity to modify their proposals in the specific areas that are requested; (2) Reject any proposal not adhering to any and all requirements set forth in this RFP; (3) Reject any or all proposals received; and (4) Terminate this RFP at any time, without reason.
- 7.3. SEARHC reserves the right to waive any formalities in the selection process, and to make any selection based on any factors deemed to be in its own best interest. SEARHC reserves the right to reject any and/or all proposals which it deems to not be in its best interests and to proceed with the next highest ranked Proposer or to utilize an entirely different procurement process.
- 7.4. All proposals and other materials submitted by the Proposer to SEARHC become the property of SEARHC. SEARHC may require, seek, and utilize all information it deems appropriate to assess the qualifications of individual Proposers. Unless otherwise clearly specified by Proposer, information in proposals submitted in response to this RFP shall be considered public information and may, at SEARHC's discretion, be released to the public at the conclusion of the evaluation, selection and contract award process. Detailed costs and price information provided will be held in confidence. Any other information related to pricing or capacity that Proposers consider confidential or proprietary and wish to remain unavailable for public disclosure should be clearly identified.
- 7.5. Any media announcements pertaining to this RFP or Program require SEARHC's prior written approval.
- 7.6. SEARHC is a consortium of Alaska Native Tribal Governments and, as such, shares the sovereign immunity of its constituent Tribes. Nothing in this RFP is a waiver of sovereign immunity.
- 7.7. This RFP does not obligate SEARHC or the selected Proposer until a contract is fully executed. The Contract will be fully executed when it is signed by an authorized representative of both parties. SEARHC shall not be responsible for work done, even in good faith, prior to execution of the Contract. If there is any conflict between the Contract and the proposal, the Contract shall control.

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INDEMNIFICATION, MEDICAL LIABILITY, and OTHER INSURANCE

REQUEST FOR PROPOSALS TO PROVIDE TO PROVIDE CIVIL/UTILITIES WORK FOR WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA

(a) It is expressly agreed and understood that this is a non-personal services contract under which the professional services rendered by the Contractor are rendered in its capacity as an independent contractor. SEARHC may evaluate the quality of professional and administrative services provided, but retains no control over professional aspects of the services rendered, including by example, the Contractor's professional judgment and the manner in which the services are performed. SEARHC be added to all the policies below as Additional Insured with a Waiver of Subrogation in favor of SEARHC excluding the Additional Insured requirement for Workers Compensation.

The Contractor shall be solely liable for and expressly agrees to indemnify and defend SEARHC with respect to any liability producing acts or omissions by it or by its employees or agents and SEARHC be named as Additional Insured with a Waiver of Subrogation in favor of SEARHC. The Contractor shall maintain during the term of this contract liability insurance issued by a responsible insurance carrier of **not less** than the following amount(s) per specialty per occurrence: \$1,000,000.00 with \$2,000,000.00 aggregate per specialty per occurrence.

(b) An apparently successful Offeror shall furnish, prior to contract award, evidence of all required insurance customary in connection with this Offeror's line of business, including, but not limited to professional, employer's liability insurance, employee dishonesty / crime coverage, worker's compensation, commercial and non-commercial automobile, and general liability insurance to cover any liability that may result from performance of the services described in this RFP.

(c) Liability insurance may be on either an occurrences basis or on a claims-made basis. If the policy is on a claims-made basis, an extended reporting endorsement (tail) for a period of not less than 3 years after the end of the contract term must also be provided at the limits described below.

(d) The policies evidencing required insurance shall also contain an endorsement to the effect that any cancellation or material change adversely affecting the SEARHC's interest shall not be effective until 30 days after the insurer or the Contractor gives written notice to the Contracting Officer. If, during the performance period of the contract the Contractor changes insurance providers, the Contractor must provide evidence that SEARHC will be indemnified to the limits specified in paragraph (a) of this clause, for the entire period of the contract, either under the new policy, or a combination of old and new policies. In any case, required insurance coverage shall be continuous without interruption.

Minimum limits and conditions of insurance required of each party to this agreement.

Workers Compensation Insurance – As required by law. Where applicable, coverage mandated by federal statutes (e.g. Marine and U.S.L. & H. and Jones Acts) must also be included.

Employers Liability Insurance – Not less than the following:

Each Accident	\$1,000,000
Disease – Policy Limit	\$1,000,000
Disease – Each Employee	\$1,000,000

General Liability Insurance – Bodily Injury, Personal Injury and Property Damage with a combined single limit of not less than \$1 million each occurrence and \$2 million aggregate. The limits of general liability can be obtained with an excess liability policy.

The general liability insurance policy shall be written on an “occurrence” basis Commercial General Liability policy form. The policy shall be endorsed to name the SEARHC as an additional insured.

Automobile Liability Insurance – Bodily Injury and Property Damage coverage with a combined single limit of not less than \$1 million for each occurrence. The automobile liability policy shall include coverage for owned automobiles (where applicable) as well as non-owned and hired automobile coverage.

Employee Dishonesty/Crime Coverage – \$250,000 per occurrence limit including theft off premise.

Cyber Liability – The proposer must maintain Cyber Liability Insurance with a minimum coverage limit of \$1,000,000 per occurrence and \$3,000,000 in the aggregate. This insurance must cover claims arising from data breaches, network security failures, and other cyber-related incidents.

Proposer shall provide proof of such insurance prior to the commencement of any work under this contract. The insurance policy must include, but is not limited to, the following coverages:

1. Data Breach Response: Coverage for costs associated with responding to a data breach, including notification costs, credit monitoring, and public relations expenses.
2. Network Security Liability: Coverage for claims arising from unauthorized access to or use of the proposer’s network or systems.
3. Privacy Liability: Coverage for claims related to the unauthorized disclosure of personal or confidential information.
4. Regulatory Defense and Penalties: Coverage for defense costs and penalties associated with regulatory investigations or actions arising from a data breach.

Proposer must also name SEARHC as an additional insured on the policy and provide a waiver of subrogation in favor of SEARHC. The proposer shall notify SEARHC at least 30 days prior to any cancellation or material change in coverage.

Failure to provide and maintain the required Cyber Liability Insurance may result in disqualification from the RFP process or termination of the contract.

Each policy of insurance as required above shall be written by an insurance company admitted in Alaska with a minimum rating by A. M. Best & Company of A- VI.

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ALASKA NATIVE/AMERICAN INDIAN PREFERENCE PROVISIONS AND REPRESENTATIONS

REQUEST FOR PROPOSALS TO PROVIDE CIVIL/UTILITIES WORK FOR WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA

1) DEFINITIONS

The term "Alaska Native/American Indian firm, Alaska Native/American Indian organization or enterprise" means a sole enterprise, partnership, corporation, or other type of business organization owned and controlled by one or more Alaska Natives or American Indians who are members of a tribe, Pueblo, band, group, village, or community that is recognized by the Secretary of the Interior or the Secretary of Health and Human Services, including any Alaska Native village or regional or village corporation as defined in or established pursuant to the Alaska Native Claims Settlement Act (85 Stat. 688).

2) ALASKA NATIVE/AMERICAN INDIAN-OWNED, CONTROLLED, AND OPERATED BUSINESS REPRESENTATION

Any firm that misrepresents itself as an Alaska Native/American Indian-preference eligible firm in order to secure the award of a contract or purchase order shall be subject to suspension, debarment and prosecution under applicable law.

(a) Representation: The proposer represents that [] it is, [] is not a 51% or more Alaska Native or American Indian-owned, controlled, and operated firm as defined herein.

ALASKA NATIVE/AMERICAN INDIAN

A person who is a member of any Tribe, or is a person recognized by the federal government as eligible for the special programs, services, or rights provided by the federal government to Alaska Natives because of their status as Alaska Natives, including any person who is a "Native" as that term is defined in the Alaska Native Claims Settlement Act, 43 U.S.C. 1601(b), or the lineal descendant of a Native.

INDIAN OWNERSHIP

The specified degree of Alaska Native/American Indian ownership must be maintained during the period covered by this contract.

3) USE OF ALASKA NATIVE/AMERICAN INDIAN BUSINESS CONCERNS

(a) As used in this clause, the term "Alaska Native/American Indian Business Concern" means Alaska Native or American Indian organizations, or Alaska Native or American Indian owned economic enterprise as defined herein.

(b) The contractor agrees to give preference to qualified Alaska Native and American Indian business concerns in the awarding of any subcontracts entered into under the contract consistent with the efficient performance of the contract. The contractor shall comply with any preference requirements regarding Alaska Native and American Indian business concerns established by the entity receiving services under the contract to the extent that such requirements are not inconsistent with the purpose and intent of this paragraph.

4) ALASKA NATIVE/AMERICAN INDIAN PREFERENCE IN TRAINING AND EMPLOYMENT

(a) The contractor shall give preference in employment for all work performed under the contract, including

subcontracts there under, to qualified Alaska Natives and American Indians regardless of age, religion or sex and, to the extent feasible consistent with the efficient performance of the contract, provide employment and training opportunities to Alaska Natives and American Indians, regardless of age, religion or sex that are not fully qualified to perform under the contract. The contractor shall comply with any Indian preference requirements established by the tribe receiving services under the contract to the extent that such requirements are consistent with the purpose and intent of this paragraph.

- (b) If the contractor or any of its subcontractors is unable to fill its employment openings after giving full consideration to Alaska Natives and American Indians as required in paragraph (a) above, these employment openings may then be filled by other than Alaska Natives and American Indians under the conditions set forth in the Equal Opportunity clause of this contract.
- (c) The contractor agrees to include this clause or one similar thereto in all subcontracts issued under the contract.

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REPRESENTATIONS AND CERTIFICATIONS

REQUEST FOR PROPOSALS TO PROVIDE CIVIL/UTILITIES WORK FOR WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA

1. TYPE OF BUSINESS ORGANIZATION

The Bidder/Proposer, by checking the applicable box, represents that:

(a) It operates as:

- ☐ a corporation incorporated under the laws of the State of _____
- ☐ an individual,
- ☐ a partnership,
- ☐ a nonprofit organization, or
- ☐ a joint venture; or

(b) If the Bidder/Proposer is a foreign entity, it operates as:

- ☐ an individual,
- ☐ a partnership,
- ☐ a nonprofit organization,
- ☐ a joint venture, or
- ☐ a corporation registered for business in the Country of _____

2. PARENT COMPANY INFORMATION

The Bidder/Proposer by checking the applicable box represents that:

☐ It is independently owned and operated and it is not owned or controlled by a parent company or parent organization.

☐ It is not independently owned and operated; it is owned or controlled by a parent company or parent organization; and the full name and address of the Bidder/Proposer's parent company or parent organization is:

☐ If not independently owned and operated, the parent company or parent organization's Taxpayer Identification Number (TIN) or Employer Identification Number (E.I. No.) is: _____

3. TAXPAYER IDENTIFICATION

(c) Definitions.

"Common parent," as used in this solicitation provision, means that corporate entity that owns or controls an affiliated group of corporations that files its Federal income tax returns on a consolidated basis, and of which the proposer is a member.

"Corporate status," as used in this solicitation provision, means a designation as to whether the proposer is a corporate entity, an unincorporated entity (e.g., sole proprietorship or partnership), or a corporation providing medical and health care services.

"Taxpayer Identification Number (TIN)," as used in this solicitation provision, means the number required

by the IRS to be used by the proposer in reporting income tax and other returns.

(d) All proposers are required to submit the information required in paragraphs (c) through (e) of this solicitation provision in order to comply with reporting requirements of 26 U.S.C. 6041, 6041A, and 6050M and implementing regulations issued by the Internal Revenue Service (IRS). If the resulting contract is subject to the reporting requirements described in FAR 4.903, the failure or refusal by the proposer to furnish the information may result in a 31 percent reduction of payments otherwise due under the contract.

(e) Taxpayer Identification Number (TIN): _____

☐ TIN has been applied for.

☐ TIN is not required because:

☐ Proposer is a nonresident alien, foreign corporation, or foreign partnership that does not have income effectively connected with the conduct of a trade or business in the U.S. and does not have an office or place of business or a fiscal paying agent in the U.S.:

☐ Proposer is an agency or instrumentality of a foreign government;

☐ Proposer is an agency or instrumentality of a Federal, state, or local government;

☐ Other. State basis.

(f) Corporate Status:

☐ Corporation providing medical and health care services, or engaged in the billing and collecting of payments for such services;

☐ Other corporate entity ☐ Not a corporate entity ☐ Sole proprietorship ☐ Partnership

☐ Hospital or extended care facility described in 26 CFR 501(c)(3) that is exempt from taxation under 26 CFR 501(a).

(g) Common Parent. ☐ Proposer is not owned or controlled by a common parent as defined in paragraph (a) of this provision. Name and TIN of common parent:

Name _____

TIN _____

5. CERTIFICATION AND DISCLOSURE REGARDING PAYMENTS TO INFLUENCE CERTAIN FEDERAL TRANSACTIONS

(This provision is applicable only if the amount of the bid exceeds \$100,000.)

(a) The definitions and prohibitions contained in the clause, at FAR 52.203-12, Limitation on Payments to Influence Certain Federal Transactions, included in this solicitation, are hereby incorporated by reference in paragraph (b) of this certification.

(b) The proposer, by signing its offer, hereby certifies to the best of his or her knowledge and belief that on or after December 23, 1989:

(1) No Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress on his or her behalf in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment or modification of any Federal contract, grant, loan, or cooperative agreement;

(2) If any funds other than Federal appropriated funds (including profit or fee received under a covered Federal transaction) have been paid, or will be paid, to any person for influencing or attempting to influence an officer or employee of any agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress on his or her behalf in connection with this solicitation, the proposer shall complete and submit, with its offer, OMB standard form LLL, Disclosure of Lobbying Activities, to the Contracting Officer; and

(3) He or she will include the language of this certification in all subcontract awards at any tier and require that all recipients of subcontract awards in excess of \$100,000 shall certify and disclose accordingly.

(c) Submission of this certification and disclosure is a prerequisite' for making or entering into this contract imposed by section 1352, title 31, United States Code. Any person who makes an expenditure prohibited under this provision or who fails to file or amend the disclosure form to be filed or amended by this provision, shall be subject to a civil penalty of not less than \$10,000, and not more than \$100,000, for each such failure.

6. PREVIOUS CONTRACTS AND COMPLIANCE REPORTS

The Contractor represents that:

(a) It ☐ has ☐ has not participated in a previous contract or subcontract subject either to the Equal Opportunity clause of this solicitation, the clause originally contained in Section 310 of federal Executive Order No. 10925, or the clause contained in Section 201 of federal Executive Order No. 1114;

(b) It ☐ has ☐ has not, filed all required compliance reports; and

(c) Representations indicating submission of required compliance reports, by proposed subcontractors, will be obtained before subcontract awards.

7. CERTIFICATION OF NONSEGREGATED FACILITIES

(a) "Segregated facilities", as used in this provision, means any waiting rooms, work areas, rest rooms and wash rooms, restaurants and other eating areas, time clocks, locker rooms and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing facilities provided for employees, that are segregated by explicit directive or are in fact segregated on the basis of race, color, religion, or national origin because of habit, local custom, or otherwise.

(b) By submission of this offer, the Bidder/Proposer certifies that it does not and will not maintain or provide for its employees any segregated facilities at any of its establishments, and that it does not and will not permit its employees to perform their services at any location under its control where segregated facilities are maintained. The Bidder/Proposer agrees that a breach of this certification is a violation of the Equal Opportunity clause in the contract.

(c) The Bidder/Proposer further agrees that (except where it has obtained identical certifications from proposed subcontractors for specific time periods) it will:

(1) Obtain identical certifications from proposed subcontractors before the award of subcontracts under which the subcontractor will be subject to the Equal Opportunity clause;

(2) Retain the certifications in the files; and

(3) Forward the following notice to the proposed subcontractors (except if the proposed subcontractors have submitted identical certifications for specific time periods).

NOTICE TO PROSPECTIVE SUBCONTRACTORS OF REQUIREMENT FOR CERTIFICATIONS OF NONSEGREGATED FACILITIES.

A Certification of Nonsegregated Facilities must be submitted before the award of a subcontract under which the subcontractor will be subject to the Equal Opportunity clause. The certification may be submitted either for each subcontract or for all subcontracts during a period (i.e., quarterly, semi-annually, or annually).

8. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, PROPOSED DEBARMENT, AND OTHER RESPONSIBILITY MATTERS

(a) The Proposer certifies, to the best of its knowledge and belief, that:

(1) The Proposer and/or any of its Principals:

- a. Are [] are not [] presently debarred, suspended, proposed, for debarment, or declared ineligible for the award of contracts by any Federal agency;
- b. (b) Have [] have not [], within a three-year period preceding this offer, been convicted of or had a civil judgment rendered against them for: commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, state, or local) contract or subcontract; violation of Federal or state antitrust statutes relating to the submission of offers; or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, tax evasion, or receiving stolen property; and
- c. Are [] are not [] presently indicted for, or otherwise criminally or civilly charged by a governmental entity with, commission of any of the offenses enumerated in subdivision (a)(1)(i)(B) of this provision.

(2) (ii) The Proposer has [] has not [], within a three-year period preceding this offer, had one or more contracts terminated for default by any Federal agency.

(b) "Principals," for the purposes of this certification, means officers; directors; owners; partners; and, persons having primary management or supervisory responsibilities within a business entity (e.g., general manager; plant manager; head of a subsidiary, division, or business segment, and similar positions).

This Certification Concerns a Matter Within the Jurisdiction of an Agency of the United States and the Making of a False, Fictitious, or Fraudulent Certification May Render the Maker Subject to Prosecution Under Section 1001, Title 18, United States Code.

(c) The Proposer shall provide immediate written notice to the Contracting Officer if, at any time prior to contract award, the Proposer learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

(d) A certification that any of the items in paragraph (a) of this provision exists will not necessarily result in withholding of an award under this solicitation. However, the certification will be considered in connection with a determination of the Proposer's responsibility. Failure of the Proposer to furnish a certification or provide such additional information as requested by the Contracting Officer may render the Proposer non-responsible.

(e) Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render, in good faith, the certification required by paragraph (a) of this provision. The knowledge and information of a Proposer is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

(d) The certification in paragraph (a) of this provision is a material representation of fact upon which reliance was placed when making award. If it is later determined that the Proposer knowingly rendered an erroneous certification, in addition to other remedies available to the Government, the Contracting Officer may terminate the contract resulting from this solicitation for default.

9. CLEAN AIR AND WATER CERTIFICATION

The Proposer certifies that:

- (a) Any facility to be used in the performance of this proposed contract is [] is not [] listed on the Environmental Protection Agency (EPA) List of Violating Facilities;
- (b) The Proposer will immediately notify the Contracting Officer, before award, of the receipt of any communication from the Administrator, or a designee, of the EPA, indicating that any facility that the Proposer proposes to use for the performance of the contract is under consideration to be listed on the EPA List of Violating Facilities; and
- (c) The Proposer will include a certification substantially the same as this certification, including this paragraph (c), in every nonexempt subcontract.

10. ANTI-KICKBACK PROVISIONS

- (a) The Contractor assures that regarding this contract, neither the Contractor, nor any of its employees, agents, or representatives has violated the provisions of the "Anti-Kickback" Act of 1986 (41 USC 51-58) which is incorporated by reference and made a part of this contract.
- (b) The Contractor warrants that neither the Contractor nor any of its representatives has been required, directly or indirectly as an express or implied condition in obtaining or carrying out this contract, to employ or retain any organization or person or to make a contribution, donation or consideration of any kind.

11. EQUAL EMPLOYMENT OPPORTUNITY AND NON-DISCRIMINATION

- (a) By submitting this offer, the Bidder/Proposer agrees that after giving preference under Indian Preference Provisions of this solicitation and contract, the contractor shall not discriminate among Indians on the basis of religion, sex, or tribal affiliation.
- (b) By submitting this offer, the Bidder/Proposer agrees that after giving preference under Indian Preference Provisions of this solicitation and contract to comply with all applicable State and Federal rules governing Equal Employment Opportunity and Non-Discrimination. The Bidder/Proposer agrees to include this provision in all subcontracts.
- (c) The Contractor shall permit access to its books, records, and accounts by the contracting agency or the Office of Federal Contract Compliance Programs (OFCCP) for the purposes of investigation to ascertain the Contractor's compliance with the applicable rules, regulations and orders.
- (d) The Contractor shall include the terms and conditions this clause in every subcontract or purchase order so that these terms and conditions will be binding upon each subcontractor or vendor.

12. CERTIFICATE OF INDEPENDENT PRICE DETERMINATION

- (a) The proposer certifies that--

(1) The prices in this offer have been arrived at independently, without, for the purpose of restricting competition, any consultation, communication, or agreement with any other proposer or competitor relating to--

- (a) Those prices;
- (b) The intention to submit an offer, or
- (c) The methods or factors used to calculate the prices offered.

(2) The prices in this offer have not been and will not be knowingly disclosed by the proposer, directly or indirectly, to any other proposer or competitor before bid opening (in the case of a sealed bid solicitation) or contract award (in the case of a negotiated solicitation) unless otherwise required by law; and

(3) No attempt has been made or will be made by the proposer to induce any other concern to submit or not to submit an offer for the purpose of restricting competition.

(b) Each signature on the offer is considered to be a certification by the signatory that the signatory--

(1) Is the person in the proposer's organization responsible for determining the prices being offered in this bid or proposal, and that the signatory has not participated and will not participate in any action contrary to subparagraphs (a)(1) through (a)(3) of this provision; or

(2) Has been authorized, in writing, to act as agent for the following principals in certifying that those principals have not participated, and will not participate in any action contrary to subparagraphs (a)(1) through (a)(3) of this provision [insert full name of person(s) in the proposer's organization responsible for determining the prices offered in this bid or proposal, and the title of his or her position in the proposer's organization] ;

(a) As an authorized agent, does certify that the principals named in subdivision (b)(2) of this provision have not participated, and will not participate, in any action contrary to subparagraphs (a)(1) through (a)(3) of this provision; and

(b) As an agent, has not personally participated, and will not participate, in any action contrary to subparagraphs (a)(1) through (a)(3) of this provision.

(c) If the proposer deletes or modifies subparagraph (a)(2) of this provision, the proposer must furnish with its offer a signed statement setting forth in detail the circumstances of the disclosure.

13. DRUG FREE WORKPLACE

To the extent that any facilities, equipment, vessel, or vehicle to be provided under this bid/offer is to be used as a place of work by Contracting Agency employees, the Bidder/Proposer certifies that it does and will maintain such place of work as a drug free workplace in compliance with the Drug Free Workplace Act of 1988 (P.L. 100-690) subject to all the sanctions and penalties in that Act.

14. TOBACCO FREE WORKPLACE

(a) All SEARHC owned campuses are 100% tobacco free. The use of any tobacco product is prohibited in all areas.

(b) All SEARHC owned campuses are 100% tobacco free. The use of any tobacco product is prohibited in all areas.

(c) All employees (including contract employees, volunteers, and students), patients, visitors, and vendors will support the tobacco free campus policy at all SEARHC facilities.

15. COOPERATION FOR REQUIRED DETERMINATION OF RESPONSIBLE PROSPECTIVE CONTRACTOR PRIOR TO AWARD OF CONTRACT

(a) The Bidder/Proposer shall, upon request, promptly furnish SEARHC with a current certified statement of the Bidder/Proposer's financial condition and such data as SEARHC may request with respect to the Bidder/Proposer's operations. SEARHC will use this information to determine the Bidder/Proposer's financial responsibility and ability to perform under the contract.

(b) Failure of a Bidder/Proposer to comply with a request for information may be cause for rejection of the bid/offer on responsibility grounds.

- (c) SEARHC may make such investigations as they deem necessary to determine the ability of the Bidder/Proposer to perform the work, and the Bidder/Proposer shall furnish to SEARHC all such information and data for this purpose as SEARHC may request. SEARHC reserves the right to reject any bid/offer if the evidence submitted by, or investigation of such Bidder/Proposer fails to satisfy SEARHC that such Bidder/Proposer is properly qualified and responsible to carry out the obligations of the contract and to complete the work contemplated therein.

16. BIDDER/PROPOSER CERTIFICATION AND REPRESENTATION SIGNATURE

By signing below, the Bidder/Proposer represents that all of its statements, certifications, and representations, and other information supplied herein are true and correct as of the date of submittal of this bid/offer.

PROPOSER: _____

ADDRESS: _____
(Type or Print Company Name and Address of Proposer)

AUTHORIZED SIGNATURE: _____

DATE: _____ / _____ / _____

SEARHC-RFP-25-9

PRICE SCHEDULE

REQUEST FOR PROPOSALS TO PROVIDE CIVIL/UTILITIES WORK FOR WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA

<u>Division</u>	<u>Unit of Measure (Lump sum or Quantity and UOM)</u>	<u>Cost</u>
01-General Requirements*, **		
03-Concrete*, **		
31-Earthwork*, **		
32- Exterior Improvements*, **		
33-Utilities*, **		
Additional work as needed based on Time and Materials		
Utility Connection Permit cost *, **		
<p style="text-align: right;">* Cost of equipment including labor</p> <p>** Cost of materials including aggregate, concrete and clearing, excavation, overburden haul off and disposal.</p>		

SEARHC-RFP-25-9

ATTACHMENT A – PERMIT DRAWINGS

**REQUEST FOR PROPOSALS TO PROVIDE CIVIL/UTILITIES WORK FOR
WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA**

SEARHC-RFP-25-9

ATTACHMENT B – PERMIT SPECIFICATIONS

**REQUEST FOR PROPOSALS TO PROVIDE CIVIL/UTILITIES WORK FOR
WRANGELL SEARHC STAFF HOUSING ON 1064 ZIMOVIA**

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1064 ZIMOVIA SEARHC STAFF HOUSING SITE DESIGN

PROJECT NUMBER: I1300.25003

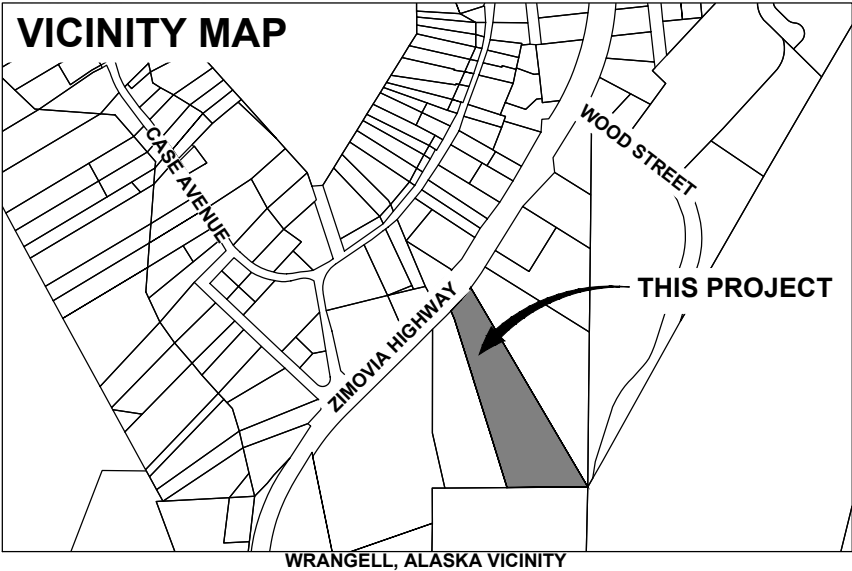
FOR:

SEARHC
3100 CHANNEL DRIVE
JUNEAU, ALASKA 99801

PREPARED BY:



Juneau, AK
9109 Mendenhall Mall Rd. Ste. 4
Juneau, AK 99801
Phone: 907.780.6060
Fax: 907.586.3771
AECC163270



SHEET INDEX

SHEET	SHEET TITLE
G-001	TITLE SHEET
G-002	LEGEND, ABBREVIATION AND GENERAL NOTES
V-101	SURVEY CONTROL
CD101	SITE DEMOLITION PLAN
C-101	SITE PLAN
C-201	GRADING PLAN
C-202	GRADING PLAN
C-203	GRADE POINT SUMMARY TABLES
C-301	PLAN AND PROFILE
C-302	PLAN AND PROFILE
C-401	TYPICAL SECTION
C-501	DETAILS

CONSULTANT :

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Juneau, AK 99801
Phone: 907.780.6060
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AECC163270

PROJECT :

1064 ZIMOVIA
SEARHC STAFF HOUSING
SITE DESIGN

WRANGELL, ALASKA

SHEET TITLE :

TITLE SHEET

PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025







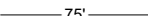

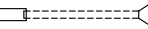
















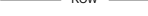

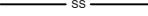
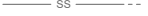




















PROJECT No.
I1300.25003

SHEET NUMBER
G-001

1" = 1' IF THIS BAR DOES NOT MEASURE EXACTLY ONE INCH, THE SCALE OF THIS DRAWING HAS BEEN ALTERED DURING IT'S PRODUCTION, AFFECTING ALL LABELED SCALES.

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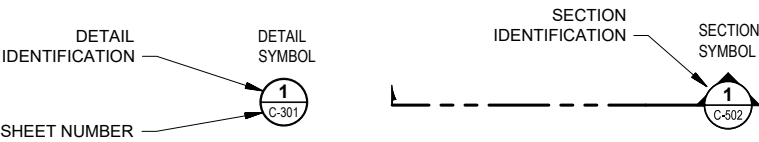
LEGEND

NEW	EXISTING	DESCRIPTION
		BOLLARD
		BUILDING FOOTPRINT
		BURIED COMMUNICATION
		CLEARING LIMIT
		CONCRETE PAVEMENT / SIDEWALK / LANDING
		CONTOUR
		CULVERT
		CURB & GUTTER
		DAYLIGHT LIMITS
		DRAINAGE DIRECTION
		EDGE OF AC PAVEMENT
		FIRE HYDRANT
		GRADE / COORDINATE POINT
		OVERHEAD POWER LINE
		POWER POLE
		PROPERTY MONUMENT
		PROXY BOUNDARY FOR PARKING STALL
		PROXY HANDICAP PARKING SYMBOL
		REGULATORY/TRAFFIC SIGN
		RIGHT OF WAY
		SANITARY SEWER
		SEWER MANHOLE
		SHOULDER
		SOIL TEST PIT
		STREAM
		TOP SLOPE
		TOE / BTM SLOPE
		TRANSFORMER
		TELEPHONE PEDESTAL
		UNDERGROUND ELECTRIC
		WATER
		WATER VALVE

ABBREVIATIONS

AC	ASPHALT CONCRETE PAVEMENT	INV	INVERT
ACM	ASBESTOS CONTAINING MATERIAL	LF	LINEAR FEET
ADDL	ADDITIONAL	LOS	LINE OF SIGHT
AKA	ALSO KNOWN AS	MAX	MAXIMUM
ALCAP	STANDARD ALUMINUM SURVEY CAP	MECH	MECHANICAL
APPROX	APPROXIMATE	MFR	MANUFACTURER
AP&T	ALASKA POWER AND TELEPHONE	MH	MANHOLE
AST	ABOVE GROUND FUEL STORAGE TANK	MIN	MINIMUM
@	AT	MJ	MECHANICAL JOINT
∠	ANGLE	NFS	NON FROST SUSCEPTIBLE (SOIL)
BLDG	BUILDING	NIC	NOT IN CONTRACT
BOT	BOTTOM	N.T.S., NTS	NOT TO SCALE
BTM, BOTT	BOTTOM	NO, #	NUMBER
C	CONDENSATE	O.C., OC	ON CENTER
CFHR	CUBIC FEET PER HOUR	OD	OUTSIDE DIAMETER
CFS	CUBIC FEET PER SECOND	O/H	OVERHEAD
CI	CAST IRON	PC	POINT OF CURVATURE
€	CENTERLINE	PE	PLAIN END PIPE
CL	CLASS	PP	POWER POLE
CMP	CORRUGATED METAL PIPE	PS	PRESSURE SEWER
COMM	COMMUNICATION CABLE	PSI	POUNDS PER SQUARE INCH
CONTR	CONTRACTOR	PVC	POLYVINYL CHLORIDE PIPE
CONC	CONCRETE	R	RADIUS
CPP	CORRUGATED POLYETHYLENE PIPE	SD	STORM DRAIN
DCW	DOMESTIC COLD WATER	SDCB	SD CATCH BASIN
DEMO	DEMOLISH	SDMH	SD MANHOLE
DIA, Ø	DIAMETER	SH	SHOULDER
DICA	DRILLED IN CONCRETE ANCHOR	SHT	SHEET
DI, DIP	DUCTILE IRON, DUCTILE IRON PIPE	SS	SANITARY SEWER
DR	DIMENSION RATIO	SSMH	SS MANHOLE
DTL	DETAIL	STA	STATION
DU	DOYON UTILITIES	TBC	TOP BACK OF CURB
EA	EACH	TP	TOP OF PAVEMENT
EG	EXISTING GRADE, EDGE GRAVEL	TYP	TYPICAL
EL, ELEV	ELEVATION	U/G	UNDERGROUND
ELEC	ELECTRIC, ELECTRICAL	USACE	ARMY CORP OF ENGINEERS
EP	EDGE OF PAVEMENT	VERT	VERTICAL
E, EX, EXST	EXISTING	W	WATER, WATER LINE
EW	EACH WAY	WML&P	WRANGELL MUNICIPAL LIGHT & POWER
FDN	FOUNDATION		
FF	FINISH FLOOR ELEVATION		
FG	FINISHED GRADE		
FH	FIRE HYDRANT		
FT	FOOT OR FEET		
GALV	GALVANIZED		
GLY	GLYCOL / WATER MIXTURE		
GSP	GALVANIZED STEEL PIPE		
HDPE	HIGH DENSITY POLYETHYLENE		
HOR	HORIZONTAL		
ID	INSIDE DIAMETER		
IE	INVERT ELEVATION		
IJ	ISOLATION JOINT		

DETAIL AND SECTION IDENTIFICATION



GENERAL CONSTRUCTION NOTES

1. LARGE BOULDERS, HARDPAN, BEDROCK AND GROUND WATER MAY BE ENCOUNTERED AT VARIOUS DEPTHS DURING THE EXCAVATION AND CLEARING PROCESSES.
2. GRADES SHOWN ON THESE PLANS ARE SUBJECT TO MINOR REVISIONS AS APPROVED BY THE ENGINEER.
3. LOCATIONS OF EXISTING UNDERGROUND SEWER, WATER, TELEPHONE, CABLE TELEVISION, AND POWER UTILITIES SHOWN ON THESE PLANS WERE DERIVED FROM AVAILABLE RECORD AS-BUILTS. ACTUAL LOCATIONS MAY VARY FROM THOSE SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR LOCATING, PROTECTING AND MAINTAINING THE UTILITIES THROUGHOUT THE CONSTRUCTION OF THIS PROJECT. ANY DAMAGE RESULTING TO THESE UNDERGROUND UTILITIES DURING CONSTRUCTION SHALL BE PAID FOR BY THE CONTRACTOR AND SHALL BE CONSIDERED INCIDENTAL TO THE CONTRACT.
4. PROPERTY LINE LOCATIONS USED IN THESE PLANS WERE DERIVED FROM RECORD PLATS AND DO NOT REPRESENT A SUBDIVISION BOUNDARY SURVEY.
5. ALL ITEMS DESIGNATED TO BE REMOVED SHALL BE DISPOSED OF AT AN APPROVED DISPOSAL SITE, EXCEPT AS NOTED IN THE CONTRACT DOCUMENTS.
6. THE CONTRACTOR SHALL NOT STORE MATERIALS OR EQUIPMENT OR OPERATE EQUIPMENT WITH ITS TRACKS OR WHEELS PLACED ON PRIVATE PROPERTY WITHOUT THE WRITTEN APPROVAL OF THE WRANGELL PUBLIC SAFETY BUILDING FACILITIES DIRECTORS PERMISSION.
7. CONTRACTOR SHALL REFERENCE ALL EXISTING PROPERTY CORNER MONUMENTS (I.E. BRASS CAP MONUMENTS, REBARS OR CHISELED X'S) PRIOR TO CONSTRUCTION THAT WILL BE DISTURBED DURING HIS WORK, AND REMONUMENT AFTER CONSTRUCTION OPERATIONS. ALL WORK SHALL BE DONE BY, OR UNDER THE DIRECTION OF, AN ALASKA REGISTERED LAND SURVEYOR. ALL EXISTING PROPERTY CORNERS ARE NOT NECESSARILY SHOWN ON THE PLANS.
8. THE CONTRACTOR IS RESPONSIBLE FOR ALL EROSION AND SEDIMENT CONTROL. THE ESTIMATED PROJECT AREA OF DISTURBANCE FOR THE ACCESS ROADWAY IS 1.2 ACRES.

CONSULTANT :



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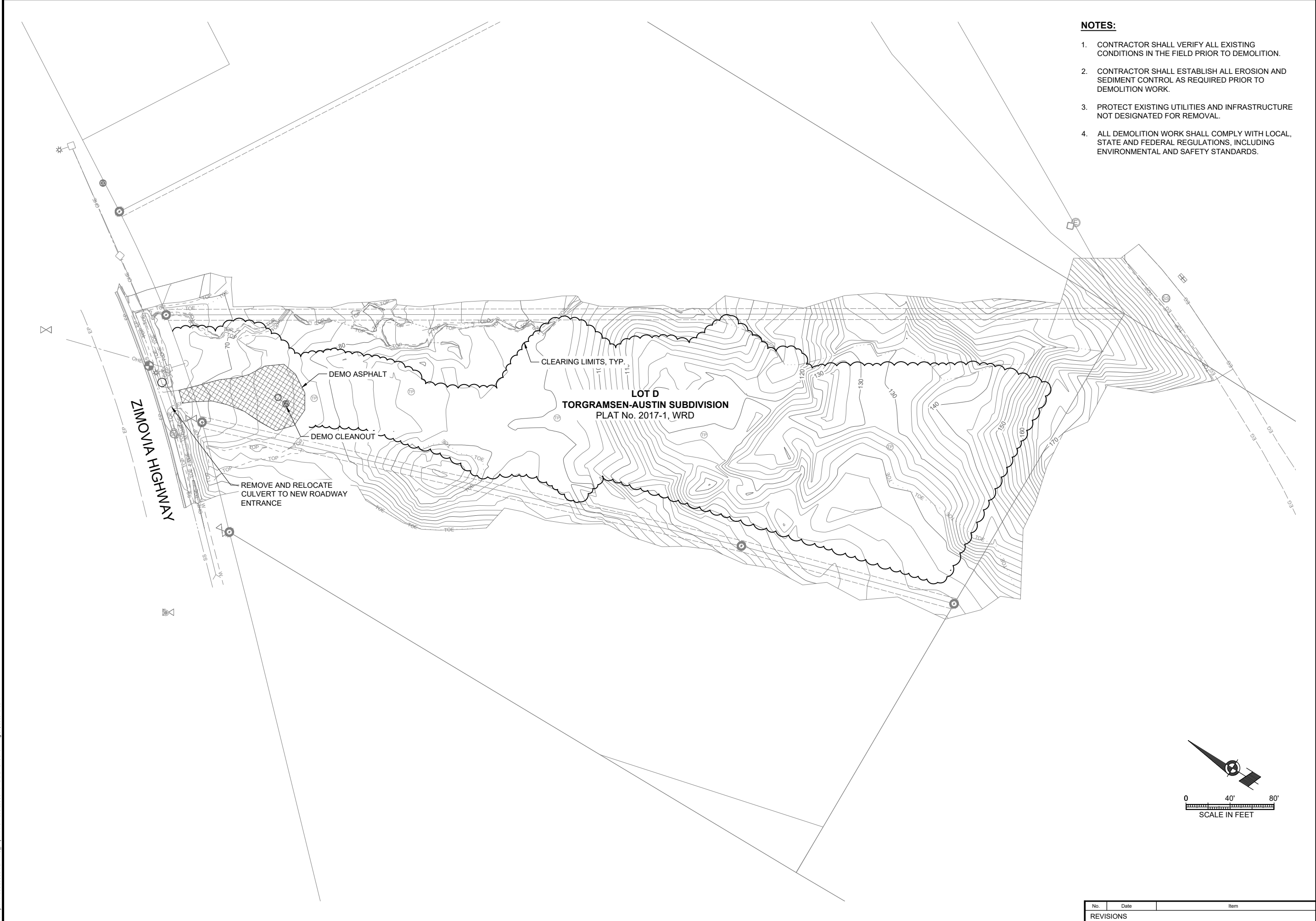


PROJECT :
**1064 ZIMOVIA
SEARHC STAFF HOUSING
SITE DESIGN**
WRANGELL, ALASKA

SHEET TITLE :
**LEGEND, ABBREVIATION
AND GENERAL NOTES**
PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025
PROJECT No. I1300.25003	
SHEET NUMBER G-002	

No.	Date	Item
REVISIONS		



- NOTES:**
1. CONTRACTOR SHALL VERIFY ALL EXISTING CONDITIONS IN THE FIELD PRIOR TO DEMOLITION.
 2. CONTRACTOR SHALL ESTABLISH ALL EROSION AND SEDIMENT CONTROL AS REQUIRED PRIOR TO DEMOLITION WORK.
 3. PROTECT EXISTING UTILITIES AND INFRASTRUCTURE NOT DESIGNATED FOR REMOVAL.
 4. ALL DEMOLITION WORK SHALL COMPLY WITH LOCAL, STATE AND FEDERAL REGULATIONS, INCLUDING ENVIRONMENTAL AND SAFETY STANDARDS.

No.	Date	Item
REVISIONS		

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PROJECT :

1064 ZIMOVI
SEARHC STAFF HOUSING
SITE DESIGN
WRANGELL, ALASKA

SHEET TITLE :

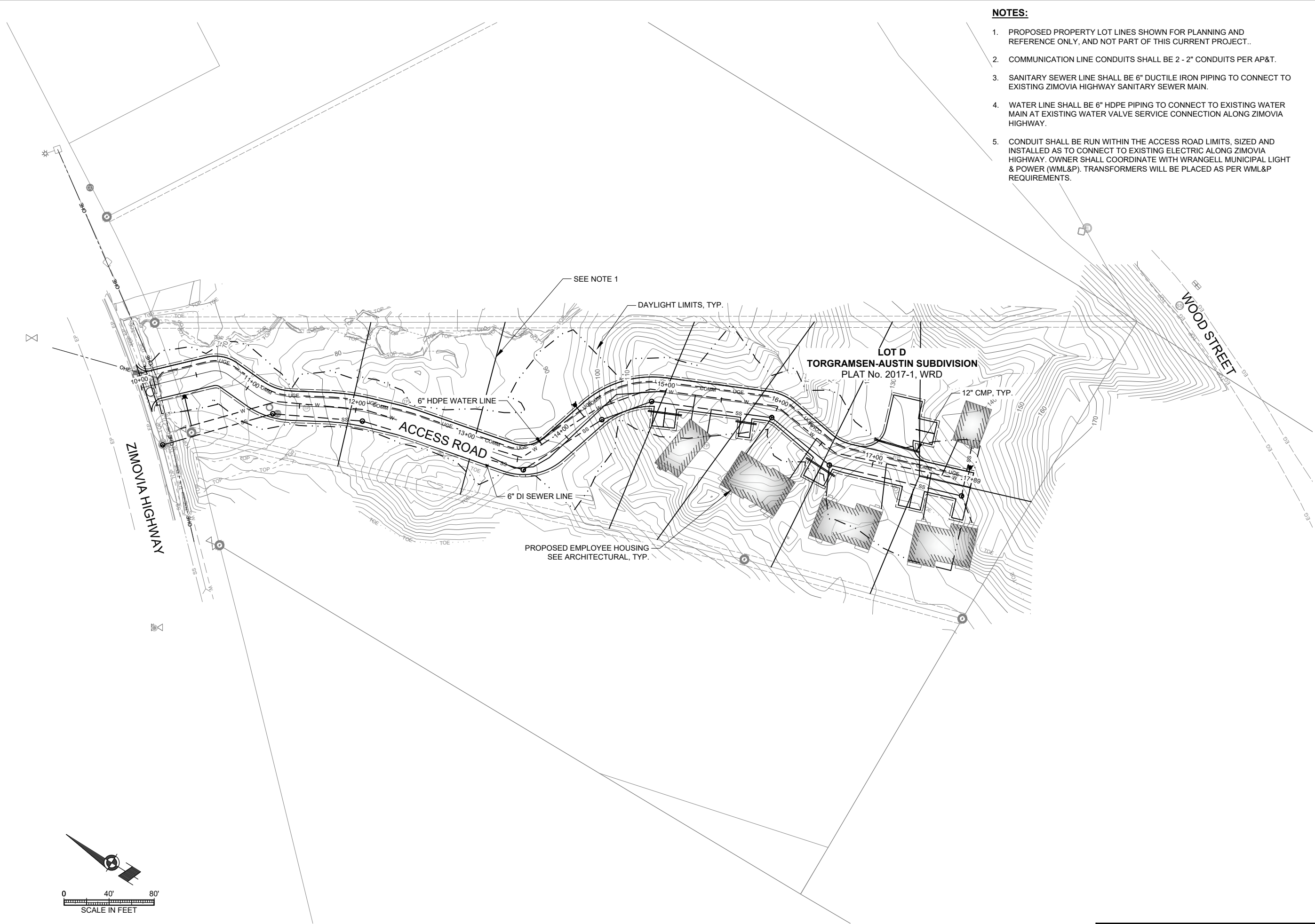
SITE DEMOLITION PLAN
PERMIT SET

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CHECKED	DES
DATE	07/30/2025

PROJECT No.
1300.25003
SHEET NUMBER
CD101

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- NOTES:**
1. PROPOSED PROPERTY LOT LINES SHOWN FOR PLANNING AND REFERENCE ONLY, AND NOT PART OF THIS CURRENT PROJECT..
 2. COMMUNICATION LINE CONDUITS SHALL BE 2 - 2" CONDUITS PER AP&T.
 3. SANITARY SEWER LINE SHALL BE 6" DUCTILE IRON PIPING TO CONNECT TO EXISTING ZIMOVIA HIGHWAY SANITARY SEWER MAIN.
 4. WATER LINE SHALL BE 6" HDPE PIPING TO CONNECT TO EXISTING WATER MAIN AT EXISTING WATER VALVE SERVICE CONNECTION ALONG ZIMOVIA HIGHWAY.
 5. CONDUIT SHALL BE RUN WITHIN THE ACCESS ROAD LIMITS, SIZED AND INSTALLED AS TO CONNECT TO EXISTING ELECTRIC ALONG ZIMOVIA HIGHWAY. OWNER SHALL COORDINATE WITH WRANGELL MUNICIPAL LIGHT & POWER (WML&P). TRANSFORMERS WILL BE PLACED AS PER WML&P REQUIREMENTS.

CONSULTANT :

STATE OF ALASKA
49TH
EVA M. MELANCON
CE 171121
REGISTERED PROFESSIONAL ENGINEER
08/04/2025

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RESPEC

PROJECT :

**1064 ZIMOVIA
SEARCH STAFF HOUSING
SITE DESIGN**

WRANGELL, ALASKA

SHEET TITLE :

SITE PLAN

PERMIT SET

DESIGN	EMM
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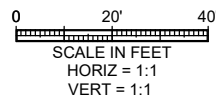
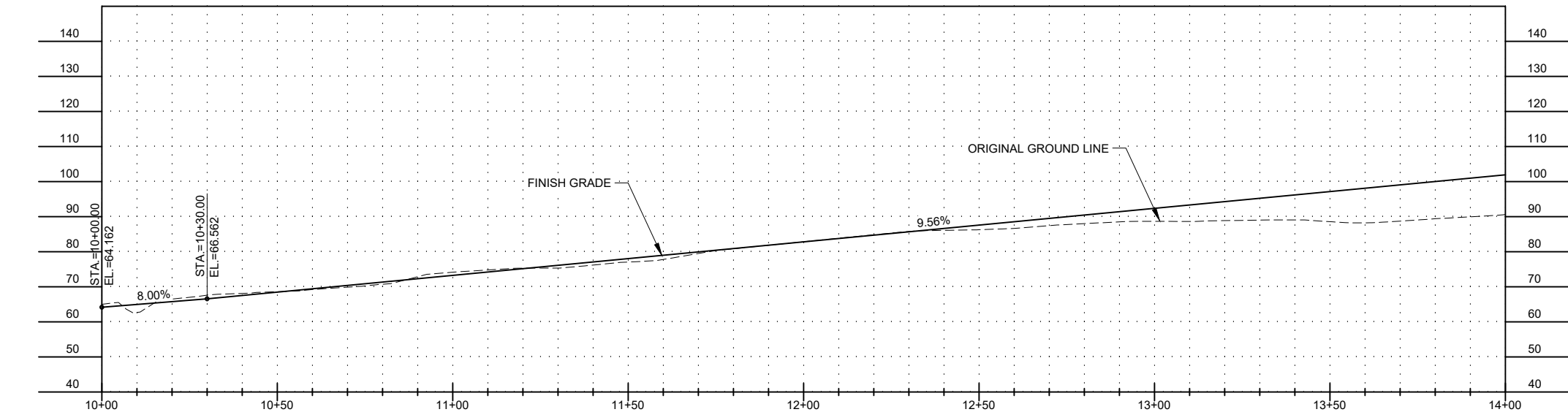
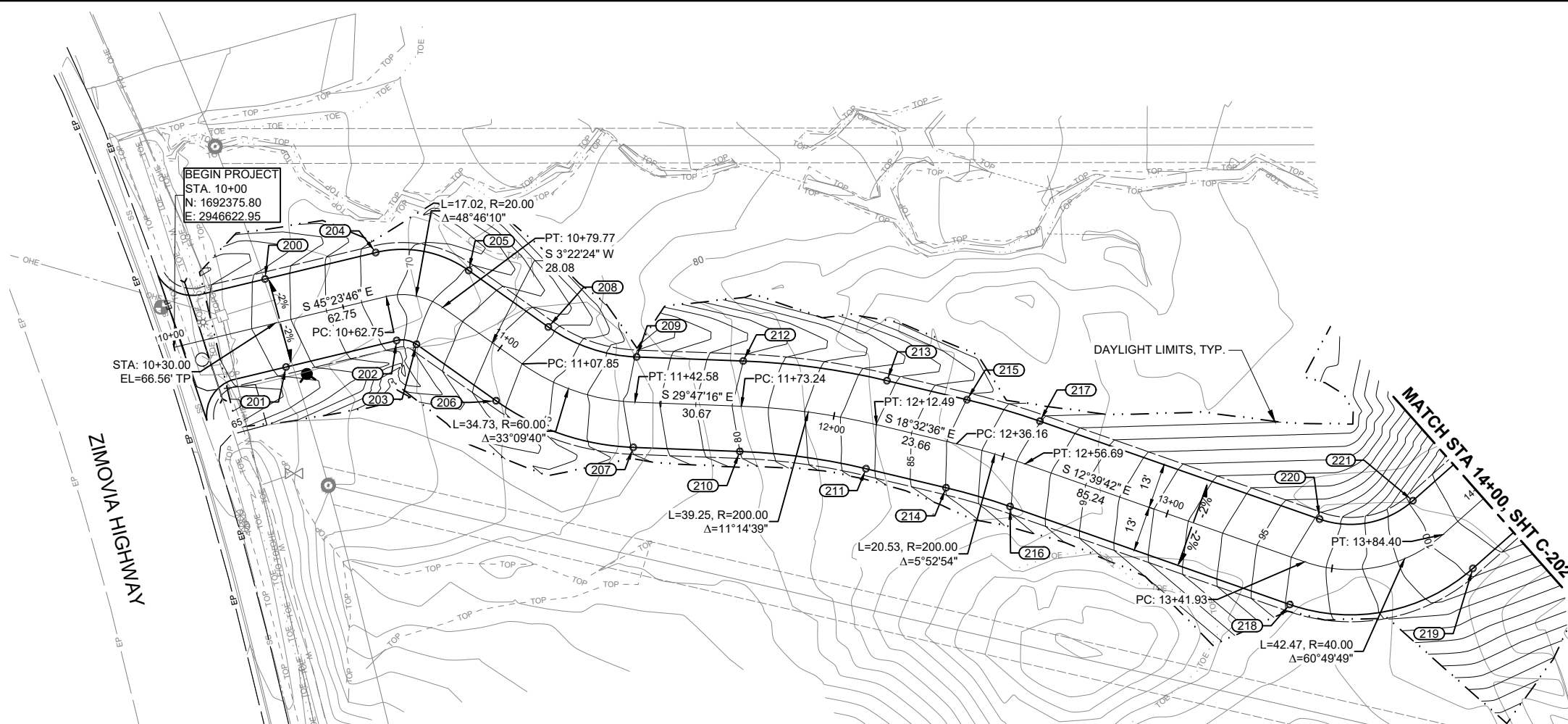
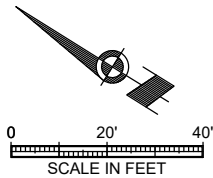
PROJECT No.
1300.25003

SHEET NUMBER
C-101

No.	Date	Item
REVISIONS		

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No.	Date	Item
REVISIONS		

CONSULTANT :

STATE OF ALASKA
49TH
EVA M. MELANCON
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08/04/2025

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AEC163270

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PROJECT :

1064 ZIMOVI
SEARHC STAFF HOUSING
SITE DESIGN

WRANGELL, ALASKA

SHEET TITLE :

GRADING PLAN

PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025

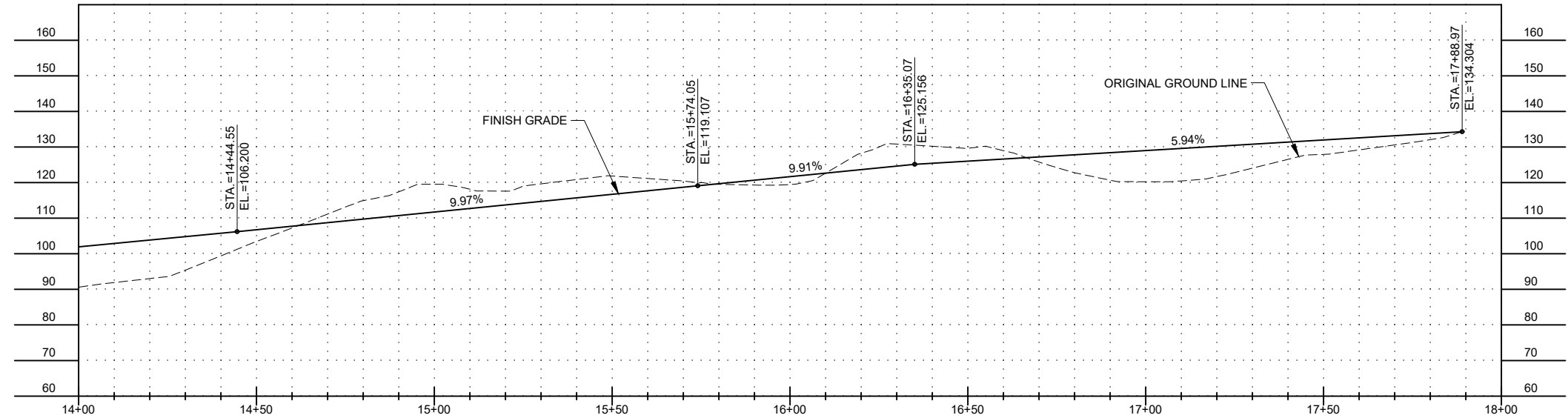
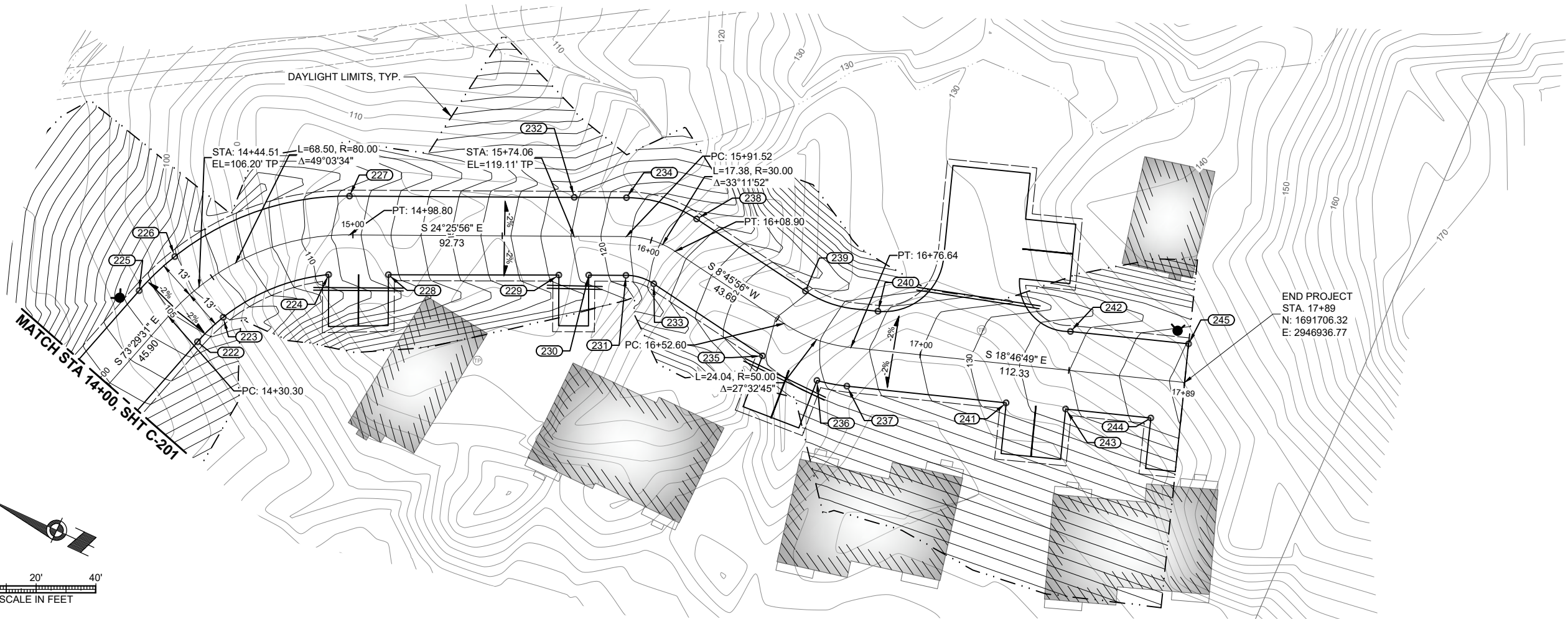
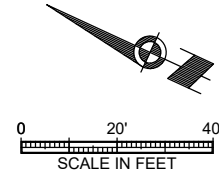
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1300.25003

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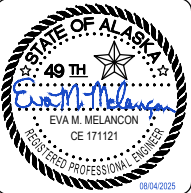
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N:\Projects\1300.25003\SEARHC.Dwg\Drawings\CH\1300.25003 - GRADING PLAN C-202 Aug 04, 2025 9:03 AM



No.	Date	Item
REVISIONS		

CONSULTANT :



Juneau, AK
9103 Mendenhall Mall Rd. Ste 4
Juneau, AK 99801
Phone: 907.760.6060
www.respec.com
AEC163270



PROJECT :

1064 ZIMOVIYA
SEARHC STAFF HOUSING
SITE DESIGN
WRANGELL, ALASKA

SHEET TITLE :

GRADING PLAN
PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025

PROJECT No.
1300.25003
SHEET NUMBER

C-202

GRADE POINT SUMMARY TABLE					
POINT #	NORTHING	EASTING	STATION / OFFSET	ELEVATION	DESCRIPTION
200	1692363.99	2946653.44	10+30.00, 13.00 L	66.30	EP
201	1692345.48	2946635.18	10+30.00, 13.00 R	66.30	EP
202	1692322.48	2946658.49	10+62.75, 13.00 R	69.56	EP
203	1692317.09	2946660.57	10+79.77, 13.00 R	71.25	EP
204	1692341.00	2946676.75	10+62.75, 13.00 L	69.56	EP
205	1692315.56	2946686.52	10+79.77, 13.00 L	71.25	EP
206	1692289.06	2946658.91	11+07.85, 13.00 R	74.05	EP
207	1692248.50	2946668.43	11+42.58, 13.00 R	77.50	EP
208	1692287.53	2946684.87	11+07.85, 13.00 L	74.05	EP
209	1692261.41	2946691.00	11+42.58, 13.00 L	77.50	EP
210	1692221.88	2946683.67	11+73.24, 13.00 R	80.55	EP
211	1692188.45	2946698.67	12+12.49, 13.00 R	84.46	EP
212	1692234.80	2946706.23	11+73.24, 13.00 L	80.55	EP
213	1692196.72	2946723.32	12+12.49, 13.00 L	84.46	EP
214	1692166.02	2946706.19	12+36.16, 13.00 R	86.81	EP
215	1692174.29	2946730.84	12+36.16, 13.00 L	86.81	EP
216	1692147.54	2946711.35	12+56.69, 13.00 R	88.86	EP
217	1692153.24	2946736.72	12+56.69, 13.00 L	88.86	EP
218	1692064.37	2946730.04	13+41.93, 13.00 R	97.34	EP
219	1692025.17	2946766.69	13+84.40, 13.00 R	101.56	EP
220	1692070.06	2946755.40	13+41.93, 13.00 L	97.34	EP
221	1692050.10	2946774.08	13+84.40, 13.00 L	101.56	EP
222	1692012.13	2946810.70	14+30.30, 13.00 R	106.13	EP
223	1692007.75	2946821.75	14+44.51, 13.00 R	107.54	EP
224	1691981.67	2946849.52	14+90.63, 13.00 R	112.16	EP
225	1692037.05	2946818.08	14+30.30, 13.00 L	106.13	EP
226	1692030.98	2946833.43	14+44.51, 13.00 L	107.54	EP
227	1691986.35	2946876.33	14+98.80, 13.00 L	112.97	EP
228	1691963.50	2946857.87	15+11.97, 13.26 R	114.28	EP
229	1691911.62	2946881.68	15+69.05, 13.04 R	120.00	EP

GRADE POINT SUMMARY TABLE					
POINT #	NORTHING	EASTING	STATION / OFFSET	ELEVATION	DESCRIPTION
230	1691902.53	2946885.85	15+79.05, 13.00 R	120.81	EP
231	1691891.18	2946891.01	15+91.52, 13.00 R	121.60	EP
232	1691917.83	2946907.46	15+74.06, 13.00 L	118.85	EP
233	1691881.56	2946892.33	16+08.90, 13.00 R	122.30	EP
234	1691901.93	2946914.68	15+91.52, 13.00 L	120.58	EP
235	1691838.35	2946885.67	16+52.62, 13.00 R	125.94	EP
236	1691818.38	2946885.80	16+68.54, 13.00 R	126.87	EP
237	1691808.49	2946888.29	16+76.64, 13.00 R	127.37	EP
238	1691877.59	2946918.03	16+08.90, 13.00 L	122.30	EP
239	1691834.41	2946911.37	16+52.60, 13.00 L	125.94	EP
240	1691809.52	2946915.40	16+84.39, 13.00 L	127.83	EP
241	1691757.70	2946905.56	17+30.28, 13.00 R	130.35	EP
242	1691748.16	2946936.27	17+49.20, 13.00 L	131.54	EP
243	1691738.77	2946912.00	17+50.28, 13.00 R	131.61	EP
244	1691711.60	2946921.24	17+78.97, 13.00 R	133.41	EP
245	1691710.51	2946949.07	17+88.97, 13.00 L	134.04	EP

No.	Date	Item
REVISIONS		

CONSULTANT :



PROJECT :

1064 ZIMOVIA
SEARHC STAFF HOUSING
SITE DESIGN
WRANGELL, ALASKA

SHEET TITLE :

GRADE POINT SUMMARY TABLES

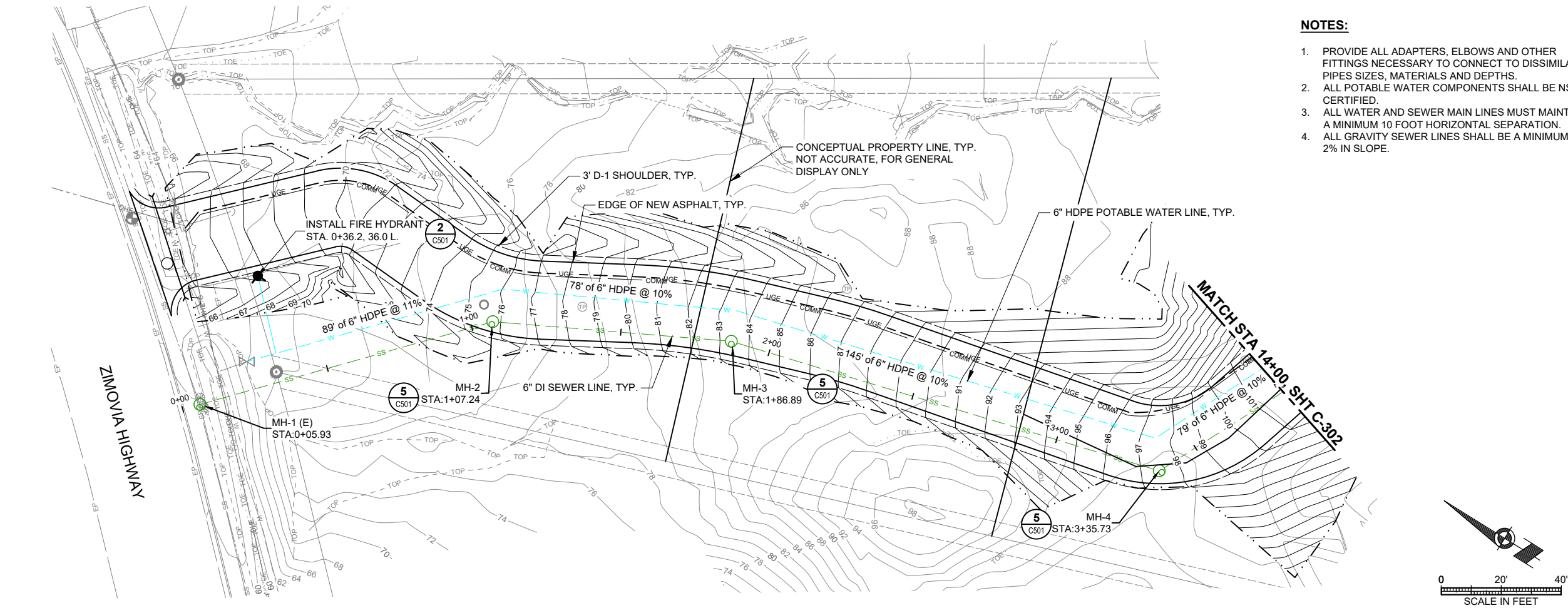
PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025

PROJECT No.
I1300.25003

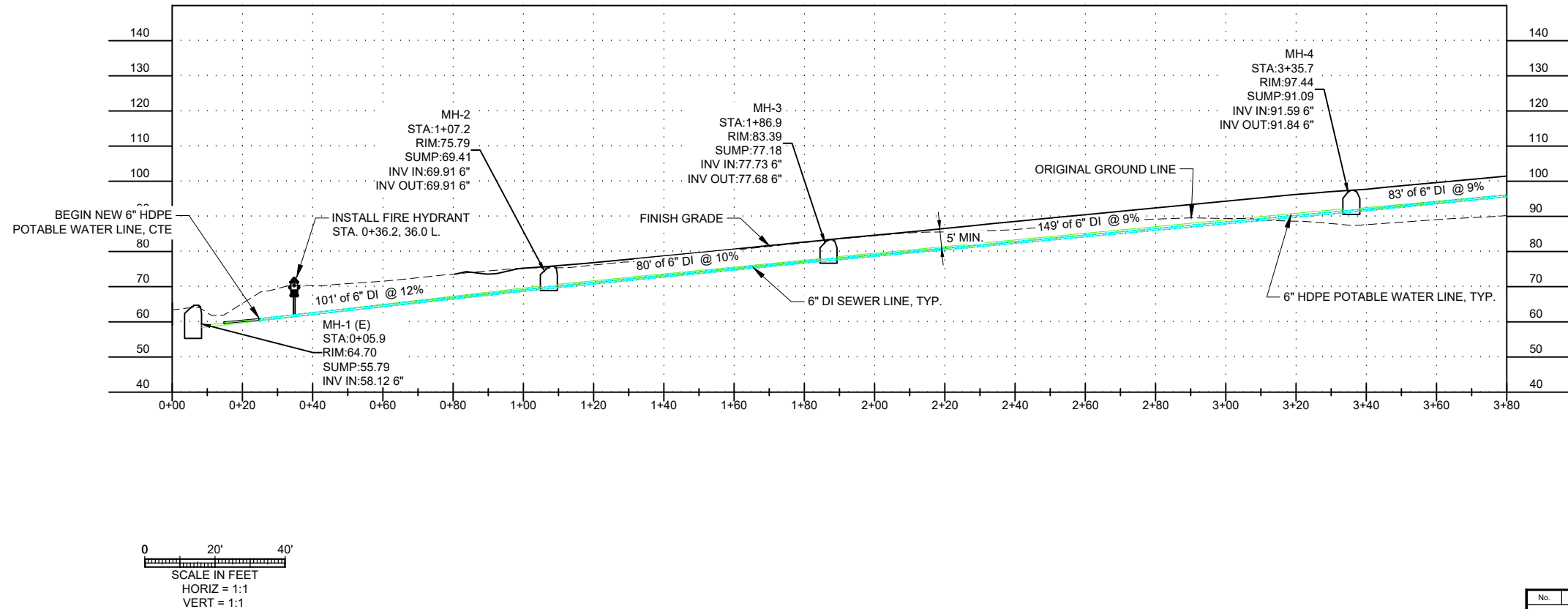
SHEET NUMBER

C-203



NOTES:

1. PROVIDE ALL ADAPTERS, ELBOWS AND OTHER FITTINGS NECESSARY TO CONNECT TO DISSIMILAR PIPES SIZES, MATERIALS AND DEPTHS.
2. ALL POTABLE WATER COMPONENTS SHALL BE NSF-61 CERTIFIED.
3. ALL WATER AND SEWER MAIN LINES MUST MAINTAIN A MINIMUM 10 FOOT HORIZONTAL SEPARATION.
4. ALL GRAVITY SEWER LINES SHALL BE A MINIMUM OF 2% IN SLOPE.



CONSULTANT :



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PROJECT :

1064 ZIMOYA
SEARHC STAFF HOUSING
SITE DESIGN
WRANGELL, ALASKA

SHEET TITLE :

PLAN AND PROFILE
PERMIT SET

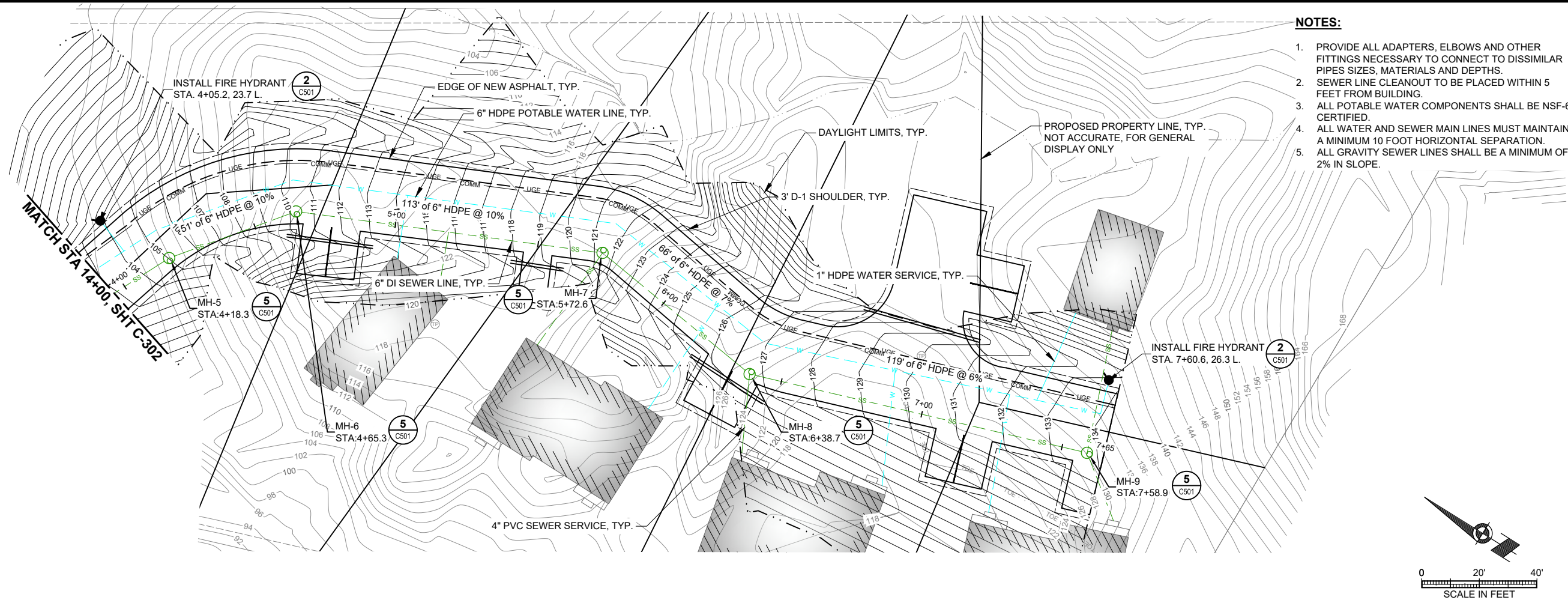
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DRAWN	HRB
CHECKED	DES
DATE	07/30/2025

PROJECT No.
1300.25003
SHEET NUMBER

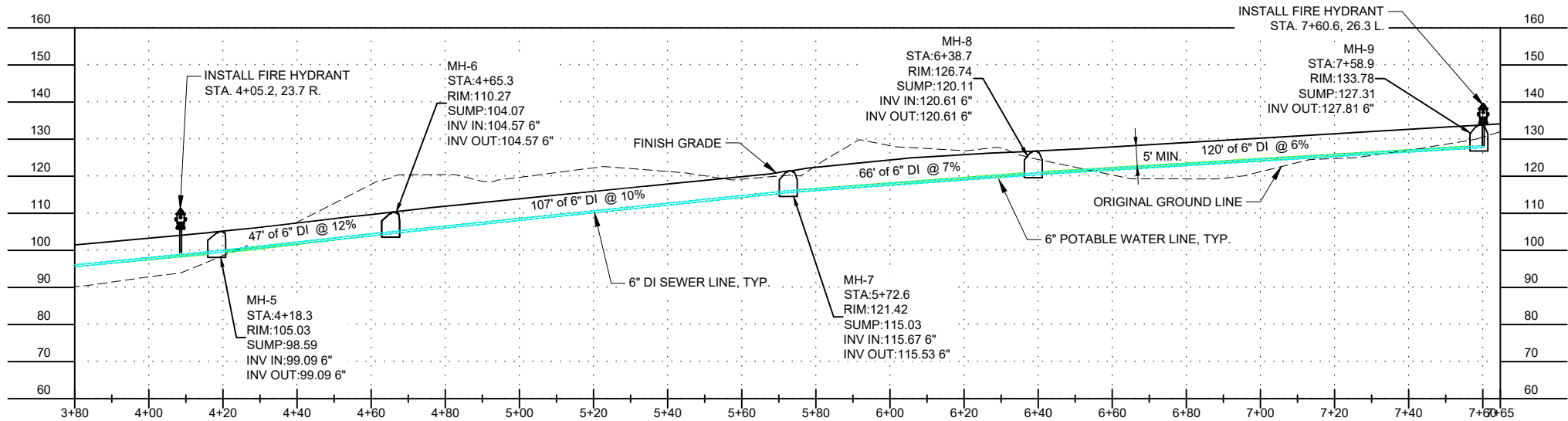
C-301

No.	Date	Item
REVISIONS		

IF THIS BAR DOES NOT MEASURE EXACTLY ONE INCH, THE SCALE OF THIS DRAWING HAS BEEN ALTERED DURING IT'S PRODUCTION, AFFECTING ALL LABELED SCALES



- NOTES:**
1. PROVIDE ALL ADAPTERS, ELBOWS AND OTHER FITTINGS NECESSARY TO CONNECT TO DISSIMILAR PIPES SIZES, MATERIALS AND DEPTHS.
 2. SEWER LINE CLEANOUT TO BE PLACED WITHIN 5 FEET FROM BUILDING.
 3. ALL POTABLE WATER COMPONENTS SHALL BE NSF-61 CERTIFIED.
 4. ALL WATER AND SEWER MAIN LINES MUST MAINTAIN A MINIMUM 10 FOOT HORIZONTAL SEPARATION.
 5. ALL GRAVITY SEWER LINES SHALL BE A MINIMUM OF 2% IN SLOPE.



0 20' 40'
SCALE IN FEET
HORIZ = 1:1
VERT = 1:1

CONSULTANT :



Juneau, AK
9109 Mendenhall Mall Rd. Ste 4
Juneau, AK 99801
Phone: 907.760.6060
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AEC0163270



PROJECT :
**1064 ZIMOVI
SEARHC STAFF HOUSING
SITE DESIGN**
WRANGELL, ALASKA

SHEET TITLE :
PLAN AND PROFILE
PERMIT SET

DESIGN EMM
DRAWN HRB
CHECKED DES
DATE 07/30/2025

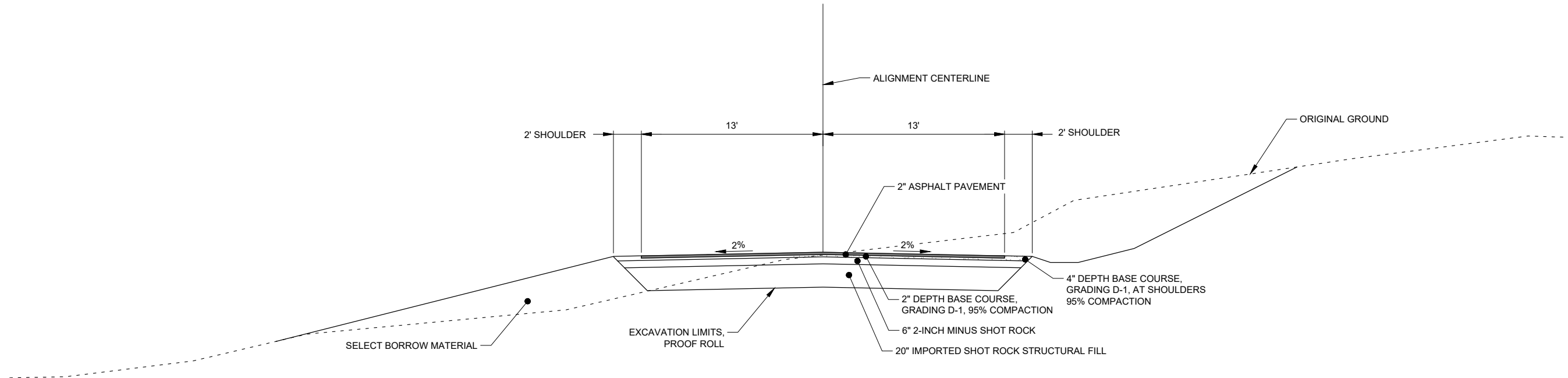
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SHEET NUMBER

C-302

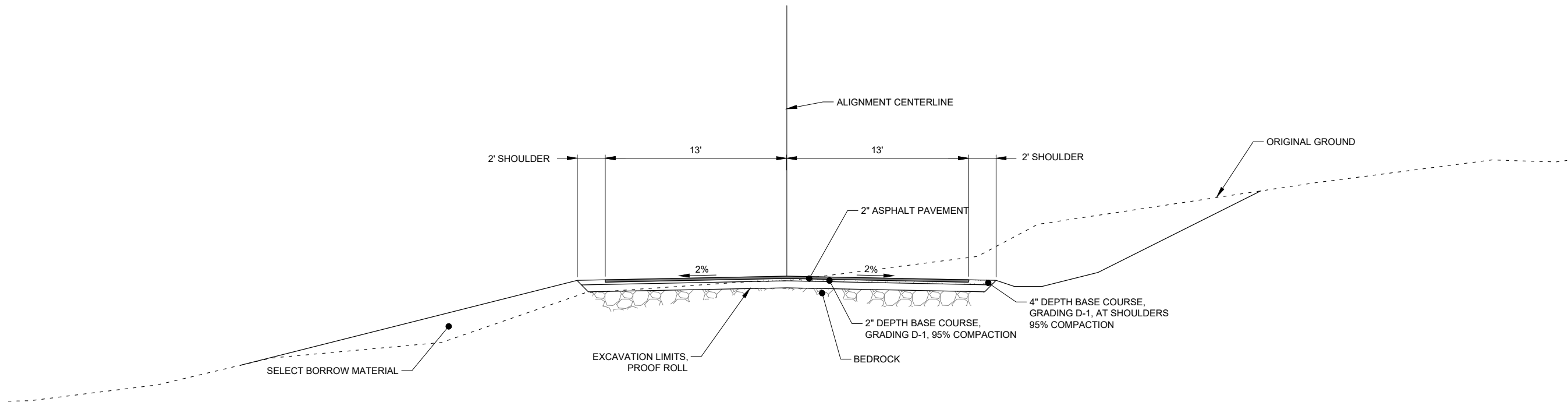
No.	Date	Item
REVISIONS		

1" IF THIS BAR DOES NOT MEASURE EXACTLY ONE INCH, THE SCALE OF THIS DRAWING HAS BEEN ALTERED DURING IT'S PRODUCTION, AFFECTING ALL LABELED SCALES

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1 ROADWAY TYPICAL SECTION - ON NATIVE MINERAL SOILS
C-401 NTS



2 ROADWAY TYPICAL SECTION - ON BEDROCK
C-401 NTS

CONSULTANT :



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Phone: 907.780.6060
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AECC163270



PROJECT :
**1064 ZIMOVIA
SEARHC STAFF HOUSING
SITE DESIGN**
WRANGELL, ALASKA

SHEET TITLE :
TYPICAL SECTION
PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025

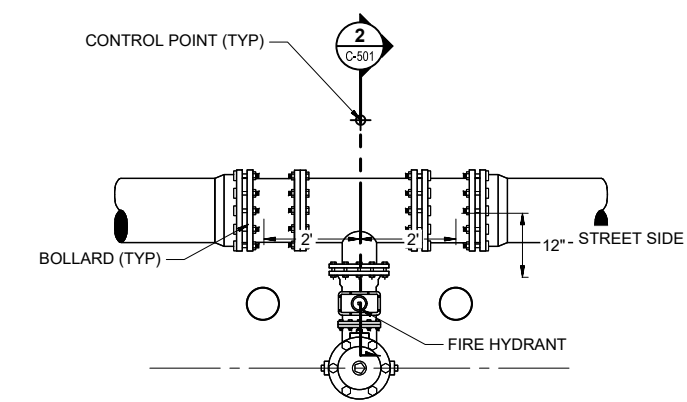
PROJECT No.
I1300.25003
SHEET NUMBER

C-401

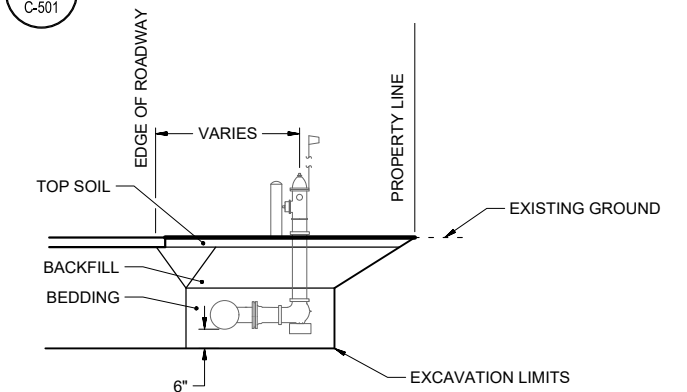
No.	Date	Item
REVISIONS		

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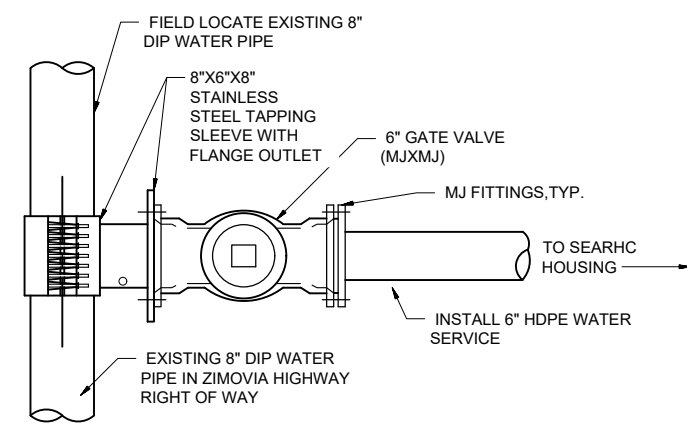
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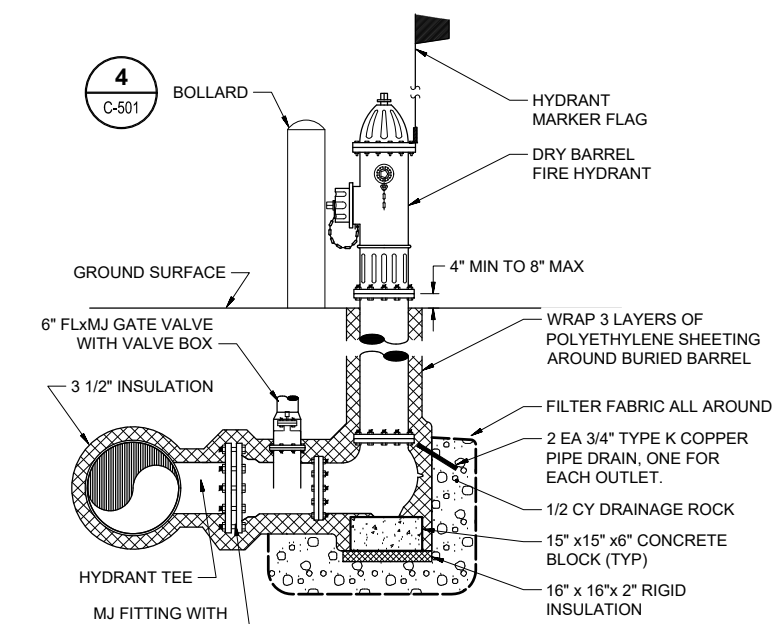
1 FIRE HYDRANT PLAN
C-501



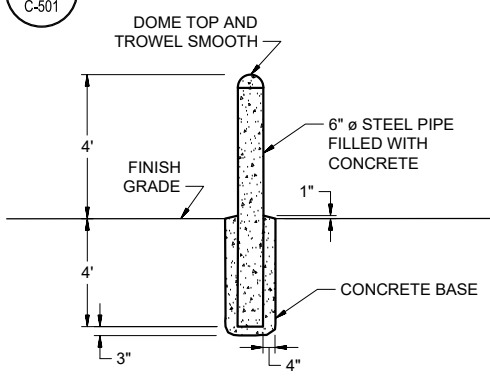
3 FIRE HYDRANT TRENCH DETAIL
C-501



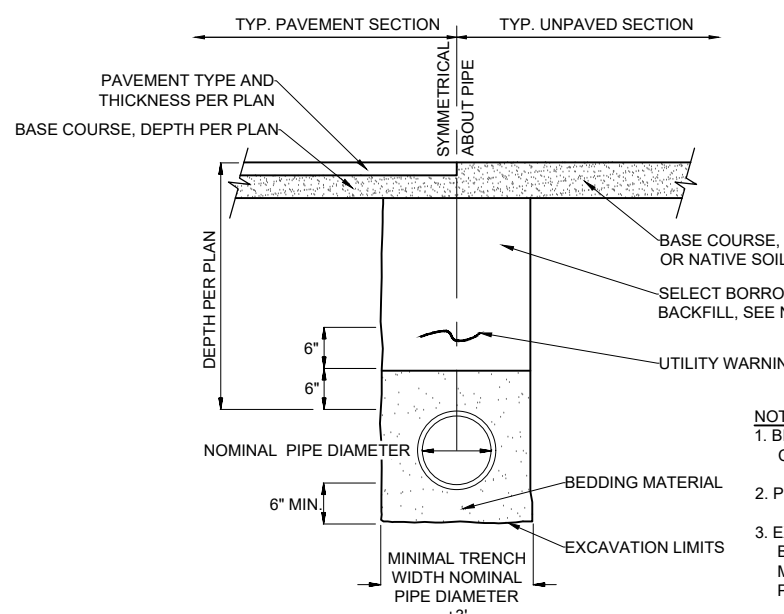
6 WATER CONNECTION TO EXISTING DETAIL
C-501



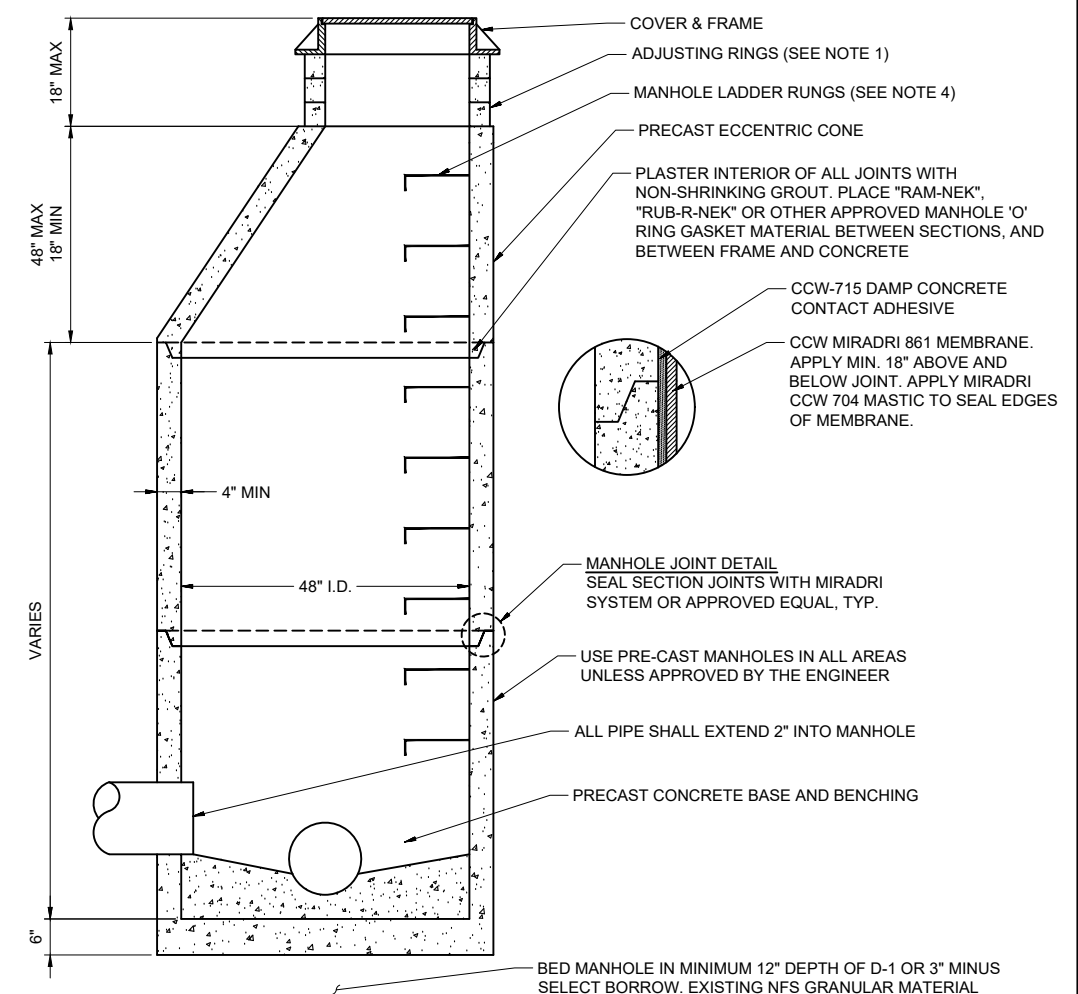
2 FIRE HYDRANT SECTION
C-501



4 BOLLARD DETAIL
C-501



7 PIPE TRENCH DETAIL
C-501



- NOTES:
1. USE NO MORE THAN ONE 4" ADJUSTING RING FOR NEW CONSTRUCTION.
 2. REFER TO A.S.T.M. C-478 FOR DESIGN REQUIREMENTS AND C-478-69 FOR MINIMUM STEEL FOR BARREL. FIRST BARREL SECTION SHALL BE IMBEDDED IN BASE. BLOCK OUTS SHALL BE FORMED.
 3. IF MANHOLE IS WITHIN A ROADWAY, COMPACTION TESTS MUST BE TAKEN ON BACKFILL EVERY 3'. DENSITY SHALL BE 95% OF MAXIMUM PROCTOR DENSITY.
 4. RUNGS TO BE PLACED 12" O.C. ON UNOBSTRUCTED SIDE OF MANHOLE. LAST RUNG SHALL BE 18" MAX. FROM BOTTOM OF MANHOLE AND TOP RUNG SHALL BE 6" MAX. FROM TOP OF CONE. IF UNOBSTRUCTED SIDE NOT AVAILABLE, LAST RUNG TO BE PLACED 6" OVER SMALLEST PIPE. RUNGS SHALL BE POLYETHYLENE 14" LADDER STEPS.

5 TYPE I SANITARY SEWER MANHOLE DETAIL
C-501

CONSULTANT :

STATE OF ALASKA
49TH
EVA M. MELANCON
CE 171121
REGISTERED PROFESSIONAL ENGINEER
08/04/2025

PROJECT :

1064 ZIMOVI
SEARCHC STAFF HOUSING
SITE DESIGN
WRANGELL, ALASKA

SHEET TITLE :

DETAILS
PERMIT SET

DESIGN	EMM
DRAWN	HRB
CHECKED	DES
DATE	07/30/2025

PROJECT No.
1300.25003
SHEET NUMBER
C-501

No.	Date	Item
REVISIONS		

PROJECT TABLE OF CONTENTS

DIVISION 01 - GENERAL REQUIREMENTS

01 33 00	08/18, CHG 4: 02/21	SUBMITTAL PROCEDURES
01 42 00	05/24	SOURCES FOR REFERENCE PUBLICATIONS

DIVISION 03 - CONCRETE

03 42 13.00 10	05/16	PLANT-PRECAST CONCRETE PRODUCTS FOR BELOW GRADE CONSTRUCTION
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DIVISION 31 - EARTHWORK

31 00 00	08/23	EARTHWORK
31 10 00	02/21	SITE CLEARING
31 11 00	11/18	CLEARING AND GRUBBING

DIVISION 32 - EXTERIOR IMPROVEMENTS

32 11 23	05/22	AGGREGATE BASE COURSE FOR FLEXIBLE PAVING
32 12 16.16	11/20	ROAD-MIX ASPHALT PAVING
32 17 23.16	11/24	ROAD AND PARKING LOT PAVEMENT MARKINGS
32 92 19	08/17, CHG 1: 08/21	SEEDING
32 92 23	04/06, CHG 1: 08/21	SODDING

DIVISION 33 - UTILITIES

33 11 00	08/24	WATER UTILITY DISTRIBUTION PIPING
33 30 00	05/18	SANITARY SEWERAGE
33 40 00	11/21	STORMWATER UTILITIES

-- End of Project Table of Contents --

SECTION 01 33 00

SUBMITTAL PROCEDURES

08/18, CHG 4: 02/21

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Submittal Descriptions (SD)

Submittal requirements are specified in the technical sections. Examples and descriptions of submittals identified by the Submittal Description (SD) numbers and titles follow:

[SD-01 Preconstruction Submittals](#)

[Government approved Division 01 preconstruction submittals that are required prior to or commencing with the start of work must be submitted within 30 calendar days of contract award unless specified elsewhere in the specifications. Contractor approved Division 01 submittals that are required prior to or commencing with the start of work must be submitted within 45 calendar days of contract award unless specified elsewhere in the specifications.]

Preconstruction Submittals include schedules and a tabular list of locations, features, and other pertinent information regarding products, materials, equipment, or components to be used in the work.

Certificates Of Insurance

Surety Bonds

List Of Proposed Subcontractors

List Of Proposed Products

Baseline Network Analysis Schedule (NAS)

Submittal Register

Schedule Of Prices Or Earned Value Report

Work Plan

Quality Control (QC) plan

Environmental Protection Plan [Explosive Safety Submission ESS Work Plan]

[SD-02 Shop Drawings](#)

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-04 Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards ensuring work can be judged. Includes assemblies or portions of assemblies that are to be incorporated into the project and those that will be removed at conclusion of the work.

SD-05 Design Data

Design calculations, mix designs, analyses or other data pertaining to a part of work.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. Unless specified in another section, testing must have been within three years of date of contract award for the project.

Report that includes findings of a test required to be performed on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report that includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports

Daily logs and checklists

Final acceptance test and operational test procedure

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that the product, system, or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a manufacturer, supplier, installer or Subcontractor through Contractor. The document purpose is to further promote the orderly progression of a portion of the work by documenting procedures, acceptability of methods, or personnel qualifications.

Confined space entry permits

Text of posted operating instructions

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and Safety Data Sheets(SDS)concerning impedances, hazards and safety precautions.

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

Submittals required for Guiding Principle Validation (GPV) or Third Party Certification (TPC).

Special requirements necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a major phase of construction on a multi-phase contract.

1.1.2 Approving Authority

Office or designated person authorized to approve the submittal.

1.1.3 Work

As used in this section, on-site and off-site construction required by contract documents, including labor necessary to produce submittals, construction, materials, products, equipment, and systems incorporated or to be incorporated in such construction. In exception, excludes work to produce SD-01 submittals.

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Submittal Register; G

1.3 SUBMITTAL CLASSIFICATION

1.3.1 Government Approved (G)

Within the terms of the Contract Clause SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION, submittals are considered to be "shop drawings."

1.3.2 For Information Only

Submittals not requiring Government approval will be for information only. Within the terms of the Contract Clause SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION, they are not considered to be "shop drawings."

1.4 PREPARATION

1.4.1 Transmittal Form

1.4.2 Submittal Format

1.4.2.1 Format of SD-01 Preconstruction Submittals

When the submittal includes a document that is to be used in the project, or is to become part of the project record, other than as a submittal, do not apply the Contractor's approval stamp to the document itself, but to a separate sheet accompanying the document.

Provide data in the unit of measure used in the contract documents.

1.4.2.2 Format for SD-02 Shop Drawings

Provide shop drawings not less than 8 1/2 by 11 inches nor more than 30 by 42 inches, except for full-size patterns or templates. Prepare drawings to accurate size, with scale indicated, unless another form is required. Ensure drawings are suitable for reproduction and of a quality to produce clear, distinct lines and letters, with dark lines on a white background.

- a. Include the nameplate data, size, and capacity on drawings. Also include applicable federal, military, industry, and technical society publication references.
- b. Dimension drawings, except diagrams and schematic drawings. Prepare drawings demonstrating interface with other trades to scale. Use the same unit of measure for shop drawings as indicated on the contract drawings. Identify materials and products for work shown.

1.4.2.2.1 Drawing Identification

Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph IDENTIFYING SUBMITTALS.

Number drawings in a logical sequence. Each drawing is to bear the number of the submittal in a uniform location next to the title block. Place the Government contract number in the margin, immediately below the title block, for each drawing.

Reserve a blank space, no smaller than [_____] inches on the right-hand side of each sheet for the Government disposition stamp.

1.4.2.3 Format of SD-03 Product Data

Present product data submittals for each section. Include a table of contents, listing the page and catalog item numbers for product data.

Indicate, by prominent notation, each product that is being submitted; indicate the specification section number and paragraph number to which it pertains.

1.4.2.3.1 Product Information

Supplement product data with material prepared for the project to satisfy the submittal requirements where product data does not exist. Identify this material as developed specifically for the project, with information and format as required for submission of SD-07 Certificates.

Provide product data in units used in the Contract documents. Where product data are included in preprinted catalogs with another unit, submit the dimensions in contract document units, on a separate sheet.

1.4.2.3.2 Standards

Where equipment or materials are specified to conform to industry or technical-society reference standards of such organizations as the American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), or Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.4.2.3.3 Data Submission

Collect required data submittals for each specific material, product, unit of work, or system into a single submittal that is marked for choices, options, and portions applicable to the submittal. Mark each copy of the product data identically. Partial submittals will [not] be accepted for expedition of the construction effort.

Submit the manufacturer's instructions before installation.

1.4.2.4 Format of SD-04 Samples

1.4.2.4.1 Sample Characteristics

Furnish samples in the following sizes, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately the same size as specified:

- a. Sample of Equipment or Device: Full size.

- b. Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.
- c. Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.
- d. Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or materials are conduit and handrails.
- e. Sample Volume of Nonsolid Materials: Pint. Examples of nonsolid materials are sand and paint.
- f. Color Selection Samples: 2 by 4 inches. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified. Sizes and quantities of samples are to represent their respective standard unit.
- g. Sample Panel: 4 by 4 feet.
- h. Sample Installation: 100 square feet.

1.4.2.4.2 Sample Incorporation

Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples are to be in undamaged condition at the time of use.

Recording of Sample Installation: Note and preserve the notation of any area constituting a sample installation, but remove the notation at the final clean-up of the project.

1.4.2.4.3 Comparison Sample

Samples Showing Range of Variation: Where variations in color, finish, pattern, or texture are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle of range. Mark each unit to describe its relation to the range of the variation.

When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.4.2.5 Format of SD-05 Design Data

Provide design data and certificates on 8 1/2 by 11 inch paper.

1.4.2.6 Format of SD-06 Test Reports

By prominent notation, indicate each report in the submittal. Indicate the specification number and paragraph number to which each report pertains.

1.4.2.7 Format of SD-07 Certificates

Provide design data and certificates on 8 1/2 by 11 inch paper.

1.4.2.8 Format of SD-08 Manufacturer's Instructions

Present manufacturer's instructions submittals for each section. Include the manufacturer's name, trade name, place of manufacture, and catalog model or number on product data. Also include applicable federal, military, industry, and technical-society publication references. If supplemental information is needed to clarify the manufacturer's data, submit it as specified for SD-07 Certificates.

Submit the manufacturer's instructions before installation.

1.4.2.8.1 Standards

Where equipment or materials are specified to conform to industry or technical-society reference standards of such organizations as the American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), or Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.4.2.9 Format of SD-09 Manufacturer's Field Reports

By prominent notation, indicate each report in the submittal. Indicate the specification number and paragraph number to which each report pertains.

1.4.2.10 Format of SD-10 Operation and Maintenance Data (O&M)

Comply with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA for O&M Data format.

1.4.2.11 Format of SD-11 Closeout Submittals

When the submittal includes a document that is to be used in the project or is to become part of the project record, other than as a submittal, do not apply the Contractor's approval stamp to the document itself, but to a separate sheet accompanying the document.

Provide data in the unit of measure used in the contract documents.

1.4.3 Source Drawings for Shop Drawings

1.4.3.1 Source Drawings

The entire set of source drawing files (DWG) will not be provided to the Contractor. Request the specific Drawing Number for the preparation of shop drawings. Only those drawings requested to prepare shop drawings will be provided. These drawings are provided only after award.

1.4.3.2 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction data for the referenced project. Any other use or reuse is at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim, and waives to the fullest extent permitted by law any claim or cause of action of any nature against the Government, its agents, or its subconsultants that may arise out of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities, or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic source drawing files are not construction documents. Differences may exist between the source drawing files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic source drawing files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. The Contractor is responsible for determining if any conflict exists. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished source drawing files, the signed and sealed construction documents govern. Use of these source drawing files does not relieve the Contractor of the duty to fully comply with the contract documents, including and without limitation the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic source drawing files for use in producing construction data related to this contract, remove all previous indication of ownership (seals, logos, signatures, initials and dates).

1.5 QUANTITY OF SUBMITTALS

1.5.1 Number of SD-01 Preconstruction Submittal Copies

Unless otherwise specified, submit [two][three] sets of administrative submittals.

1.5.2 Number of SD-04 Samples

- a. Submit [two] [_____] samples, or [two] [_____] sets of samples showing the range of variation, of each required item. One approved sample or set of samples will be retained by the approving authority and one will be returned to the Contractor.
- b. Submit one sample panel or provide one sample installation where directed. Include components listed in the technical section or as directed.
- c. Submit one sample installation, where directed.
- d. Submit one sample of nonsolid materials.

1.6 INFORMATION ONLY SUBMITTALS

Submittals without a "G" designation must be certified by the QC manager

and submitted to the Contracting Officer for information-only. Provide information-only submittals to the Contracting Officer a minimum of 14 calendar days prior to the Preparatory Meeting for the associated Definable Feature of Work (DFOW). Approval of the Contracting Officer is not required on information only submittals. The Contracting Officer will mark "receipt acknowledged" on submittals for information and will return only the transmittal cover sheet to the Contractor. Normally, submittals for information only will not be returned. However, the Government reserves the right to return unsatisfactory submittals and require the Contractor to resubmit any item found not to comply with the contract. This does not relieve the Contractor from the obligation to furnish material conforming to the plans and specifications; will not prevent the Contracting Officer from requiring removal and replacement of nonconforming material incorporated in the work; and does not relieve the Contractor of the requirement to furnish samples for testing by the Government laboratory or for check testing by the Government in those instances where the technical specifications so prescribe.

1.7 PROJECT SUBMITTAL REGISTER

A sample Project Submittal Register showing items of equipment and materials for when submittals are required by the specifications is provided as "Attachment A - Submittal Register."

1.7.1 Submittal Management

Prepare and maintain a submittal register, as the work progresses. Do not change data that is output in columns (c), (d), (e), and (f) as delivered by Government; retain data that is output in columns (a), (g), (h), and (i) as approved. As an attachment, provide a submittal register showing items of equipment and materials for which submittals are required by the specifications. This list may not be all-inclusive and additional submittals may be required.

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD Number. and type, e.g., SD-02 Shop Drawings) required in each specification section.

Column (e): Lists one principal paragraph in each specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting the project requirements.

Thereafter, the Contractor is to track all submittals by maintaining a complete list, including completion of all data columns and all dates on which submittals are received by and returned by the Government.

1.7.2 Preconstruction Use of Submittal Register

Submit the submittal register. Include the QC plan and the project schedule. Verify that all submittals required for the project are listed and add missing submittals. Coordinate and complete the following fields on the register submitted with the QC plan and the project schedule:

Column (a) Activity Number: Activity number from the project

schedule.

Column (g) Contractor Submit Date: Scheduled date for the approving authority to receive submittals.

Column (h) Contractor Approval Date: Date that Contractor needs approval of submittal.

Column (i) Contractor Material: Date that Contractor needs material delivered to Contractor control.

1.7.3 Contractor Use of Submittal Register

Update the following fields with each submittal throughout the contract.

Column (b) Transmittal Number: List of consecutive, Contractor-assigned numbers.

Column (j) Action Code (k): Date of action used to record Contractor's review when forwarding submittals to QC.

Column (l) Date submittal transmitted.

Column (q) Date approval was received.

1.7.4 Approving Authority Use of Submittal Register

Update the following fields:

Column (b) Transmittal Number: List of consecutive, Contractor-assigned numbers.

Column (l) Date submittal was received.

Column (m) through (p) Dates of review actions.

Column (q) Date of return to Contractor.

1.7.5 Action Codes

1.7.6 Delivery of Copies

Submit an updated electronic copy of the submittal register to the Contracting Officer with each invoice request. Provide an updated Submittal Register monthly regardless of whether an invoice is submitted.

1.8 VARIATIONS

Variations from contract requirements require Contracting Officer approval pursuant to contract Clause FAR 52.236-21 Specifications and Drawings for Construction, and will be considered where advantageous to the Government.

1.8.1 Considering Variations

Discussion of variations with the Contracting Officer before submission [of a variation submittal] will help ensure that functional and quality requirements are met and minimize rejections and resubmittals. For variations that include design changes or some material or product substitutions, the Government may require an evaluation and analysis by a

licensed professional engineer hired by the contractor.

Specifically point out variations from contract requirements in a [transmittal letter][variation submittal]. Failure to point out variations may cause the Government to require rejection and removal of such work at no additional cost to the Government.

1.8.2 Proposing Variations

[When proposing variation, deliver a submittal, clearly marked as a "VARIATION" to the Contracting Officer, with documentation illustrating the nature and features of the variation including any necessary technical submittals and why the variation is desirable and beneficial to Government. If lower cost is a benefit, also include an estimate of the cost savings. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.]

[The Contracting Officer will indicate an approval or disapproval of the variation request; and if not approved as submitted, will indicate the Government's reasons therefore. Any work done before such approval is received is performed at the Contractor's risk.]"

Specifically point out variations from contract requirements in a [transmittal letter][variation submittal]. Failure to point out variations may cause the Government to require rejection and removal of such work at no additional cost to the Government.

1.8.3 Warranting that Variations are Compatible

When delivering a variation for approval, the Contractor warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.8.4 Review Schedule Extension

In addition to the normal submittal review period, a period of [14] [_____] days will be allowed for the Government to consider submittals with variations.

1.9 SCHEDULING

Schedule and submit concurrently product data and shop drawings covering component items forming a system or items that are interrelated. Submit pertinent certifications at the same time. No delay damages or time extensions will be allowed for time lost in late submittals. [Allow an additional [_____] days for review and approval of submittals for [food service equipment] [and] [refrigeration and HVAC control systems]].

- a. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. The Contractor is responsible for additional time required for Government reviews resulting from required resubmittals. The review period for each resubmittal is the same as for the initial submittal.
- b. Submittals required by the contract documents are listed on the submittal register. If a submittal is listed in the submittal

register but does not pertain to the contract work, the Contractor is to include the submittal in the register and annotate it "N/A" with a brief explanation. Approval by the Contracting Officer does not relieve the Contractor of supplying submittals required by the contract documents but that have been omitted from the register or marked "N/A."

- c. Resubmit the submittal register and annotate it monthly with actual submission and approval dates. When all items on the register have been fully approved, no further resubmittal is required.

Contracting Officer review will be completed within [_____] days after the date of submission.

1.10 GOVERNMENT APPROVING AUTHORITY

When the approving authority is the Contracting Officer, the Government will:

- a. Note the date on which the submittal was received.
- b. Review submittals for approval within the scheduling period specified and only for conformance with project design concepts and compliance with contract documents.
- c. Identify returned submittals with one of the actions defined in paragraph REVIEW NOTATIONS and with comments and markings appropriate for the action indicated.

Upon completion of review of submittals requiring Government approval, stamp and date submittals. [_____] copies of the submittal will be retained by the Contracting Officer and [_____] copies of the submittal will be returned to the Contractor.

1.10.1 Review Notations

Submittals will be returned to the Contractor with the following notations:

- a. Submittals marked "approved" or "accepted" authorize proceeding with the work covered.
- b. Submittals marked "approved as noted" or "approved, except as noted, resubmittal not required," authorize proceeding with the work covered provided that the Contractor takes no exception to the corrections.
- c. Submittals marked "not approved," "disapproved," or "revise and resubmit" indicate incomplete submittal or noncompliance with the contract requirements or design concept. Resubmit with appropriate changes. Do not proceed with work for this item until the resubmittal is approved.
- d. Submittals marked "not reviewed" indicate that the submittal has been previously reviewed and approved, is not required, does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.
- e. Submittals marked "receipt acknowledged" indicate that submittals have

been received by the Government. This applies only to "information-only submittals" as previously defined.

1.11 DISAPPROVED SUBMITTALS

Make corrections required by the Contracting Officer. If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications, give notice to the Contracting Officer as required under the FAR clause titled CHANGES. The Contractor is responsible for the dimensions and design of connection details and the construction of work. Failure to point out variations may cause the Government to require rejection and removal of such work at the Contractor's expense.

If changes are necessary to submittals, make such revisions and resubmit in accordance with the procedures above. No item of work requiring a submittal change is to be accomplished until the changed submittals are approved.

1.12 APPROVED SUBMITTALS

The Contracting Officer's approval of submittals is not to be construed as a complete check, and indicates only that

Approval or acceptance by the Government for a submittal does not relieve the Contractor of the responsibility for meeting the contract requirements or for any error that may exist, because under the Quality Control (QC) requirements of this contract, the Contractor is responsible for ensuring information contained within each submittal accurately conforms with the requirements of the contract documents.

After submittals have been approved or accepted by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

1.13 APPROVED SAMPLES

Approval of a sample is only for the characteristics or use named in such approval and is not to be construed to change or modify any contract requirements. Before submitting samples, provide assurance that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

Match the approved samples for materials and equipment incorporated in the work. If requested, approved samples, including those that may be damaged in testing, will be returned to the Contractor, at its expense, upon completion of the contract. Unapproved samples will also be returned to the Contractor at its expense, if so requested.

Failure of any materials to pass the specified tests will be sufficient cause for refusal to consider, under this contract, any further samples of the same brand or make as that material. The Government reserves the right to disapprove any material or equipment that has previously proved unsatisfactory in service.

Samples of various materials or equipment delivered on the site or in place may be taken by the Contracting Officer for testing. Samples

failing to meet contract requirements will automatically void previous approvals. Replace such materials or equipment to meet contract requirements.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS

05/24

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization (e.g., ASTM B564 Standard Specification for Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)
555 12th Street NW, Suite 1000
Washington, DC 20004
Ph: 202-624-5800
Fax: 202-624-5806
E-Mail: info@aaashto.org
Internet: <https://www.transportation.org/>

AMERICAN CONCRETE INSTITUTE (ACI)
38800 Country Club Drive
Farmington Hills, MI 48331-3439
Ph: 248-848-3800
Fax: 248-848-3701
Internet: <https://www.concrete.org/>

AMERICAN CONCRETE PIPE ASSOCIATION (ACPA)
5605 N. MacArthur Blvd, Suite 340
Irving, TX 75038
Ph: 972-506-7216
Fax: 972-506-7682
E-mail: info@concrete-pipe.org
Internet: <https://www.concretepipe.org/>

AMERICAN WATER WORKS ASSOCIATION (AWWA)
6666 W. Quincy Avenue
Denver, CO 80235 USA
Ph: 303-794-7711 or 800-926-7337
Fax: 303-347-0804
Internet: <https://www.awwa.org/>

AMERICAN WELDING SOCIETY (AWS)
8669 NW 36 Street, #130

Miami, FL 33166-6672
Ph: 800-443-9353
Email: customercare@aws.org
Internet: <https://www.aws.org/>

ASPHALT INSTITUTE (AI)
2696 Research Park Drive
Lexington, KY 40511-8480
Ph: 859-288-4960 or 1-866-540-9577
Fax: 859-288-4999
E-mail: info@asphaltinstitute.org
Internet: <http://www.asphaltinstitute.org>

ASTM INTERNATIONAL (ASTM)
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959
Ph: 610-832-9500
Fax: 610-832-9555
E-mail: service@astm.org
Internet: <https://www.astm.org/>

CSA GROUP (CSA)
178 Rexdale Blvd.
Toronto, ON, Canada M9W 1R3
Ph: 416-747-4044
Fax: 416-747-2510
E-mail: member@csagroup.org
Internet: <https://www.csagroup.org/>

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)
1 Batterymarch Park
Quincy, MA 02169-7471
Ph: 800-344-3555
Fax: 800-593-6372
Internet: <https://www.nfpa.org>

NATIONAL PRECAST CONCRETE ASSOCIATION (NPCA)
1320 City Center Drive, Suite 200
Carmel, IN 46032
Ph: 800 366 7731
Fax: 317-571-0041
Internet: <https://precast.org/>

NSF INTERNATIONAL (NSF)
789 North Dixboro Road
P.O. Box 130140
Ann Arbor, MI 48105
Ph: 734-769-8010 or 800-NSF-MARK
Fax: 734-769-0109
E-mail: info@nsf.org
Internet: <http://www.nsf.org>

U.S. DEPARTMENT OF DEFENSE (DOD)
Order DOD Documents from:
Room 3A750-The Pentagon
1400 Defense Pentagon
Washington, DC 20301-1400

Ph: 703-571-3343
Fax: 215-697-1462
E-mail: customerservice@ntis.gov
Internet: <https://www.ntis.gov/>
Obtain Military Specifications, Standards and Related Publications
from:
Acquisition Streamlining and Standardization Information System
(ASSIST)
Department of Defense Single Stock Point (DODSSP)
Document Automation and Production Service (DAPS)
Building 4/D
700 Robbins Avenue
Philadelphia, PA 19111-5094
Ph: 215-697-6396 - for account/password issues
Internet: <https://assist.dla.mil/online/start/>; account
registration required
Obtain Unified Facilities Criteria (UFC) from:
Whole Building Design Guide (WBDG)
National Institute of Building Sciences (NIBS)
1090 Vermont Avenue NW, Suite 700
Washington, DC 20005
Ph: 202-289-7800
Fax: 202-289-1092
Internet:
<https://www.wbdg.org/ffc/dod/unified-facilities-criteria-ufc>

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)
8601 Adelphi Road
College Park, MD 20740-6001
Ph: 866-272-6272
Internet: <https://www.archives.gov/>
Order documents from:
Superintendent of Documents
U.S. Government Publishing Office (GPO)
732 N. Capitol Street, NW
Washington, DC 20401
Ph: 202-512-1800 or 866-512-1800
Bookstore: 202-512-0132
Internet: <https://www.gpo.gov/>

UL SOLUTIONS (UL)
333 Pfingsten Road
Northbrook, IL 60062
Ph: 877-854-3577 or 360-817-5500
E-mail: CustomerExperienceCenter@ul.com
Internet: <https://www.ul.com/>
UL Directories available through IHS at <https://accuristech.com/>

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

Not used

-- End of Section --

SECTION 03 42 13.00 10

PLANT-PRECAST CONCRETE PRODUCTS FOR BELOW GRADE CONSTRUCTION

05/16

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 211.1	(1991; R 2009) Standard Practice for Selecting Proportions for Normal, Heavyweight and Mass Concrete
ACI 211.2	(1998; R 2004) Standard Practice for Selecting Proportions for Structural Lightweight Concrete
ACI 305R	(2020) Guide to Hot Weather Concreting
ACI 306.1	(1990; R 2002) Standard Specification for Cold Weather Concreting
ACI 318	(2019; R 2022) Building Code Requirements for Structural Concrete (ACI 318-19) and Commentary (ACI 318R-19)

AMERICAN CONCRETE PIPE ASSOCIATION (ACPA)

ACPA 01-102	(2000) Concrete Pipe Handbook
ACPA 01-110	(1984) Design Manual for Sulfide and Corrosion Prediction and Control
ACPA QPC	(2021) QCast Plant Certification Manual

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2020; Errata 1 2021) Structural Welding Code - Steel
AWS D1.4/D1.4M	(2018) Structural Welding Code - Reinforcing Steel

ASTM INTERNATIONAL (ASTM)

ASTM A615/A615M	(2024) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A706/A706M	(2024) Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

ASTM A767/A767M	(2019) Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
ASTM A775/A775M	(2022) Standard Specification for Epoxy-Coated Steel Reinforcing Bars
ASTM A884/A884M	(2019; Errata 1) Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement
ASTM A1064/A1064M	(2024) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM C31/C31M	(2024c) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C39/C39M	(2024) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
ASTM C138/C138M	(2024a) Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
ASTM C143/C143M	(2020) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C171	(2020) Standard Specification for Sheet Materials for Curing Concrete
ASTM C173/C173M	(2024a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C192/C192M	(2024) Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
ASTM C231/C231M	(2024) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C309	(2019) Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C443	(2021) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
ASTM C857	(2016) Standard Practice for Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
ASTM C858	(2010; E 2012) Standard Specification for

	Underground Precast Concrete Utility Structures
ASTM C877	(2021) Standard Specification for External Sealing Bands for Concrete Pipe, Manholes, and Precast Box Sections
ASTM C891	(2020) Standard Practice for Installation of Underground Precast Concrete Utility Structures
ASTM C920	(2018; R 2024) Standard Specification for Elastomeric Joint Sealants
ASTM C923	(2008; R 2013; E 2016) Standard Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes and Laterals
ASTM C990	(2009; R 2019) Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants
ASTM C1064/C1064M	(2023) Standard Test Method for Temperature of Freshly Mixed Hydraulic-Cement Concrete
ASTM C1107/C1107M	(2020) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C1116/C1116M	(2023) Standard Specification for Fiber-Reinforced Concrete
ASTM C1244	(2020) Standard Test Method for Concrete Sewer Manholes by the Negative Air Pressure (Vacuum) Test Prior to Backfill
ASTM C1478	(2019) Standard Specification for Storm Drain Resilient Connectors Between Reinforced Concrete Storm Sewer Structures, Pipes and Laterals
CSA GROUP (CSA)	
CSA A23.4	(2016; R 2021) Precast Concrete - Materials and Construction
NATIONAL PRECAST CONCRETE ASSOCIATION (NPCA)	
NPCA QC Manual	(2017) Quality Control Manual for Precast and Prestressed Concrete Plants

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control Procedures

SD-02 Shop Drawings

Standard Precast Units

SD-03 Product Data

Standard Precast Units

Embedded Items

Accessories

SD-05 Design Data

Concrete Mix Proportions

SD-06 Test Reports

Test Reports

SD-07 Certificates

Quality Control Procedures

SD-11 Closeout Submittals

Recycled content for fly ash and pozzolan

Recycled content for Ground Iron Blast-Furnace Slag

Recycled content for Silica Fume

Recycled content for Synthetic Fiber Reinforcement

Recycled content for steel

1.3 QUALITY ASSURANCE

Demonstrate adherence to the standards set forth in [NPCA QC Manual](#) or [ACPA QPC](#). Meet requirements written in the subparagraphs below.

1.3.1 NPCA and ACPA Plant Certification

The precast concrete producer must be certified by the National Precast Concrete Association's or the American Concrete Pipe Association's Plant Certification Program prior to and during production of the products for this project.

1.3.2 Qualifications, Quality Control and Inspection

1.3.2.1 Qualifications

Select a precast concrete producer that has been in the business of producing precast concrete units similar to those specified for a minimum of 3 years. The precast concrete producer must maintain a permanent quality control department or retain an independent testing agency on a continuing basis.

1.3.2.2 Quality Control Procedures

Submit quality control procedures established by the precast manufacturer in accordance with [NPCA QC Manual](#) and [ACPA QPC](#). Show that the following QC tests are performed as required and in accordance with the ASTM standards indicated.

1.3.2.2.1 Slump

Perform a slump test for each [150 cu yd](#) of concrete produced, or once a day, whichever comes first. Perform slump tests in accordance with [ASTM C143/C143M](#).

1.3.2.2.2 Temperature

Measure the temperature of fresh concrete when slump or air content tests are made and when compressive test specimens are made in accordance with [ASTM C1064/C1064M](#).

1.3.2.2.3 Compressive Strength

Make at least four compressive strength specimens for each [150 cubic yards](#) of concrete of each mix in accordance with the following Standards: [ASTM C31/C31M](#), [ASTM C192/C192M](#), [ASTM C39/C39M](#).

1.3.2.2.4 Air Content

Perform tests for air content on air-entrained, wet-cast concrete for each [150 cu yd](#) of concrete, but not less often than once each day when air-entrained concrete is used. Determine the air content in accordance with either [ASTM C231/C231M](#) or [ASTM C173/C173M](#) for normal weight aggregates and [ASTM C173/C173M](#) for lightweight aggregates.

1.3.2.2.5 Unit Weight

Perform tests for unit weight a minimum of once per week to verify the yield of batch mixes. Perform unit weight tests for each [100 cu yd](#) of lightweight concrete in accordance with [ASTM C138/C138M](#).

1.3.2.3 Inspection

The Contracting Officer may place a Government Quality Assurance inspector in the plant when the units covered by this specification are being manufactured. The precast concrete producer must give notice 14 days prior to the time production of the units will commence, as well as 14 days prior to when the completed units will be available for plant inspection. Neither the exercise nor waiver of inspection at the plant will affect the Government's right to enforce contractual provisions after units are transported or erected.

1.3.2.4 Test Reports

Submit the following:

1.3.2.4.1 Material Certifications or Laboratory Test Reports

Include mill tests and all other test data, for portland cement, blended cement, pozzolans, ground granulated blast furnace slag, silica fume, aggregate, admixtures, and curing compound proposed for use on this project.

1.3.2.4.2 Mix Test

Submit reports showing that the mix has been successfully tested to produce concrete with the properties specified and will be suitable for the job conditions. Such tests may include compressive strength, flexural strength, plastic or hardened air content, freeze thaw durability, abrasion and absorption. Clearly detail in the specifications special tests for precast concrete or cast-in items.

1.3.2.4.3 Self-Consolidating Concrete

Submit sufficient documentation, when the use of self-consolidating concrete (SCC) is proposed, showing a minimum of 30-days production track records demonstrating that SCC is appropriate for casting of the product.

1.3.2.4.4 In-Plant QA/QC Inspection Reports

Submit inspection reports upon the request of the Contracting Officer.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver precast units to the site in accordance with the delivery schedule to avoid excessive build-up of units in storage at the site. Upon delivery to the jobsite, all precast concrete units will be inspected by the Contracting Officer for quality and final acceptance.

1.4.2 Storage

Store units off the ground or in a manner that minimizes potential damage.

1.4.3 Handling

Handle, transport, and store products in a manner to minimize damage. Lifting devices or holes must be consistent with industry standards. Perform lifting with methods or devices intended for this purpose as indicated on shop drawings.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Furnish precast concrete units designed and fabricated by an experienced and acceptable precast concrete manufacturer who has been, for at least three years, regularly and continuously engaged in the manufacture of precast concrete work similar to that indicated on the drawings.

Coordinate precast work with the work of other trades. Below grade structures must comply with [ASTM C858](#).

2.1.1.1 Standard Precast Units

Design standard precast concrete units to withstand indicated design load conditions in accordance with applicable industry design standards [ACI 318](#), [ASTM C857](#). Design must also consider stresses induced during handling, shipping and installation as to avoid product cracking or other handling damage. Indicate design loads for precast concrete units on the shop drawings. Submit drawings for standard precast concrete units furnished by the precast concrete producer for approval by the Contracting Officer. These drawings must demonstrate that the applicable industry design standards have been met. Include installation and construction information on shop drawings. Include details of steel reinforcement size and placement as well as supporting design calculations, if appropriate. Produce precast concrete units in accordance with the approved drawings. Submit cut sheets, for standard precast concrete units, showing conformance to project drawings and requirements, and to applicable industry design standards listed in this specification.

2.1.1.2 Joints and Sealants

Provide joints and sealants between adjacent units of the type and configuration indicated on shop drawings meeting specified design and performance requirements.

2.1.1.3 Concrete Mix Design

2.1.1.3.1 Concrete Mix Proportions

Base selection of proportions for concrete on the methodology presented in [ACI 211.1](#) for normal weight concrete and [ACI 211.2](#) for lightweight concrete. Develop the concrete proportions using the same type and brand of cement, the same type and brand of pozzolan, the same type and gradation of aggregates, and the same type and brand of admixture that will be used in the manufacture of precast concrete units for the project. Do not use calcium chloride in precast concrete containing reinforcing steel or other embedded metal items. At a minimum of thirty days prior to precast concrete unit manufacturing, the precast concrete producer will submit a mix design and proportions for each strength and type of concrete that will be used. Furnish a complete list of materials, including quantity, type, brand and applicable data sheets for all mix design constituents as well as applicable reference specifications. The use of self-consolidating concrete is permitted, provided that mix design proportions and constituents meet the requirements of this specification.

2.1.1.3.2 Concrete Strength

Provide precast concrete units with a 28-day compressive strength (f'_c) of [3,000 psi](#).

2.1.1.3.3 Water-to-Cement Ratio

Where exposed to freezing and thawing, furnish concrete containing entrained air and with a water-cementitious ratio of 0.45 or less. Where not exposed to freezing, but required to have a low permeability, furnish concrete with a water-cementitious ratio of 0.48 or less. Where exposed to deicer salts, brackish water, or seawater, furnish concrete with a

water-cementitious ratio of 0.40 or less, for corrosion protection.

2.1.3.4 Air Content

The air content of concrete that will be exposed to freezing conditions must be within the limits given below.

NOMINAL MAXIMUM AGGREGATE SIZE	AIR CONTENT PERCENT	
	EXPOSURE CLASS F1	EXPOSURE CLASSES F2 and F3
3/8 inch	6.0	7.5
1/2 inch	5.5	7.0
3/4 inch	5.0	6.0
1.0 inch	4.5	6.0
1.5 inch	4.5	5.5
Note: For specified compressive strengths greater than 5000 psi, air content may be reduced 1 percent		

2.1.3.5 Corrosion Control for Sanitary Sewer Systems

Follow design recommendations outlined in Chapter 7 of [ACPA 01-102](#) or the [ACPA 01-110](#) when hydrogen sulfide is indicated as a potential problem.

2.2 MATERIALS

Except as otherwise specified in the following paragraphs, conform material to Section [03 30 00](#) CAST-IN-PLACE CONCRETE.

2.2.1 Material Sustainability Criteria

For products in this section, where applicable and to extent allowed by performance criteria, provide and document the following in accordance with Section [01 33 29](#) SUSTAINABILITY REQUIREMENTS AND REPORTING:

- a. [Recycled content for fly ash and pozzolan](#)
- b. [Recycled content for Ground Iron Blast-Furnace Slag](#)
- c. [Recycled content for Silica Fume](#)
- d. [Recycled content for Synthetic Fiber Reinforcement](#)
- e. [Recycled content for steel](#), 75 percent minimum

2.2.2 Pigments

Non-fading and lime-resistant

2.2.3 Reinforcement

2.2.3.1 Reinforcing Bars

- a. Deformed Billet-steel: [ASTM A615/A615M](#)

- b. Deformed Low-alloy steel: ASTM A706/A706M

2.2.3.2 Reinforcing Wire

- a. Plain Wire: ASTM A1064/A1064M
- b. Deformed Wire: ASTM A1064/A1064M

2.2.3.3 Welded Wire Reinforcement

- a. Plain Wire: ASTM A1064/A1064M
- b. Deformed Wire: ASTM A1064/A1064M

2.2.3.4 Epoxy Coated Reinforcement

- a. Reinforcing Bars: ASTM A775/A775M
- b. Wires and Welded Wire: ASTM A884/A884M

2.2.3.5 Galvanized Reinforcement

Provide galvanized reinforcement conforming to ASTM A767/A767M.

2.2.4 Accessories

Submit proper installation instructions and relevant product data for items including, but not limited to, sealants, gaskets, connectors, steps, cable racks and other items installed before or after delivery.

- a. Rubber Gaskets for Circular Concrete Sewer Pipe and Culvert Pipe: ASTM C443.
- b. External Sealing Bands for Noncircular Sewer, Storm Drain and Culvert Pipe: ASTM C877.
- c. Preformed Flexible Joint Sealants for Concrete Pipe, Manholes, and Manufactured Box Sections: ASTM C990.
- d. Elastomeric Joint Sealants: ASTM C920

2.2.5 Pipe Entry Connectors

Pipe entry connectors must conform to ASTM C923 or ASTM C1478.

2.2.6 Grout

Nonshrink Grout must conform to ASTM C1107/C1107M. Cementitious grout must be a mixture of portland cement, sand, and water. Proportion one part cement to approximately 2.5 parts sand, with the amount of water based on placement method.

PART 3 EXECUTION

3.1 FABRICATION AND PLACEMENT

Perform fabrication in accordance with NPCA QC Manual or ACPA QPC unless specified otherwise.

3.1.1 Forms

Use forms, for manufacturing precast concrete products, of the type and design consistent with industry standards and practices. They should be capable of consistently providing uniform products and dimensions. Construct forms so that the forces and vibrations to which the forms will be subjected can cause no product damage. Clean forms of concrete build-up after each use. Apply form release agents according to the manufacturers recommendations and do not allow to build up on the form casting surfaces.

3.1.2 Reinforcement

Follow applicable ASTM Standard or [ACI 318](#) for placement and splicing. Fabricate cages of reinforcement either by tying the bars, wires or welded wire reinforcement into rigid assemblies or by welding, where permissible, in accordance with [AWS D1.4/D1.4M](#). Position reinforcing as specified by the design and so that the concrete cover conforms to requirements. The tolerance on concrete cover must be one-third of that specified but not more than [1/2 inch](#). Provide concrete cover not less than [1/2 inch](#). Take positive means to assure that the reinforcement does not move significantly during the casting operations.

3.1.3 Embedded Items

Position embedded items at locations specified in the design documents. Perform welding in accordance with [AWS D1.1/D1.1M](#) when necessary. Hold rigidly in place inserts, plates, weldments, lifting devices and other items to be imbedded in precast concrete products so that they do not move significantly during casting operations. Submit product data sheets and proper installation instruction for anchors, lifting inserts and other devices. Clearly indicate the products dimensions and safe working load.

3.1.4 Synthetic Fiber Reinforced Concrete

Add fiber reinforcement to the concrete mix at the batch plant in accordance with the applicable sections of [ASTM C1116/C1116M](#) and the recommendations of the manufacturer. Use a minimum of [1.5 pounds of fibers per cubic yard](#) of concrete.

3.2 CONCRETE

3.2.1 Concrete Mixing

Mixing operations must produce batch-to-batch uniformity of strength, consistency, and appearance.

3.2.2 Concrete Placing

Deposit concrete into forms as near to its final location as practical. Keep the free fall of the concrete to a minimum. Consolidate concrete in such a manner that segregation of the concrete is minimized and honeycombed areas are kept to a minimum. Use vibrators to consolidate concrete with frequencies and amplitudes sufficient to produce well consolidated concrete.

3.2.2.1 Cold Weather Concreting

Perform cold weather concreting in accordance with [ACI 306.1](#).

- a. Provide adequate equipment for heating concrete materials and protecting concrete during freezing or near-freezing weather.
- b. All concrete materials, reinforcement, forms, fillers, and ground with which concrete is to come in contact must be free from frost.
- c. Do not use frozen materials or materials containing ice.
- d. In cold weather the temperature of concrete at the time of placing must not be below [45 degrees F](#). Discard concrete that freezes before its compressive strength reaches [500 psi](#).

3.2.2.2 Hot Weather Concreting

Follow recommendations for hot weather concreting in [ACI 305R](#). During hot weather, give proper attention to constituents, production methods, handling, placing, protection, and curing to prevent excessive concrete temperatures or water evaporation that could impair required strength or serviceability of the member or structure. The temperature of concrete at the time of placing must not exceed [90 degrees F](#).

3.2.3 Concrete Curing

Commence curing immediately following the initial set and completion of surface finishing.

3.2.3.1 Curing by Moisture Retention

Prevent moisture evaporation from exposed surfaces until adequate strength for stripping is reached by one of the following methods:

- a. Cover with polyethylene sheets a minimum of [6 mils](#) thick in accordance with [ASTM C171](#).
- b. Cover with burlap or other absorptive material and keep continually moist.
- c. Use a membrane-curing compound, conforming to [ASTM C309](#) and applied at a rate not less than [200 square ft/gallon](#), or in accordance with manufacturers' recommendations.

3.2.3.2 Curing with Heat and Moisture

Do not subject concrete to steam or hot air until after the concrete has attained its initial set. Apply steam, if used, within a suitable enclosure, which permits free circulation of the steam in accordance with [CSA A23.4](#). If hot air is used for curing, take precautions to prevent moisture loss from the concrete. The temperature of the concrete must not be permitted to exceed [150 degrees F](#). These requirements do not apply to products cured with steam under pressure in an autoclave.

3.2.4 Surface Finish

Finish unformed surfaces of wet-cast precast concrete products as specified. If no finishing procedure is specified, finish such surfaces

using a strike-off to level the concrete with the top of the form.

3.2.4.1 Formed Non-Architectural Surfaces

Cast surfaces against approved forms following industry practices in cleaning forms, designing concrete mixes, placing and curing concrete. Normal color variations, form joint marks, small surface holes caused by air bubbles, and minor chips and spalls will be accepted but no major imperfections, honeycombs or other major defects will be permitted.

3.2.4.2 Unformed Surfaces

Finish unformed surfaces with a vibrating screed, or by hand with a float. Normal color variations, minor indentations, minor chips and spalls will be accepted. Major imperfections, honeycombs, or other major defects are not permitted.

3.2.4.3 Special Finishes

Troweled, broom or other finishes must be according to the requirements of project documents and performed in accordance with industry standards or supplier specifications. Submit finishes for approval when required by the project documents. The sample finishes must be approved prior to the start of production.

3.2.5 Stripping Products from Forms

Do not remove products from the forms until the concrete reaches the compressive strength for stripping required by the design. If no such requirement exists, products may be removed from the forms after the final set of concrete provided that stripping damage is minimal.

3.2.6 Patching and Repair

No repair is required to formed surfaces that are relatively free of air voids and honeycombed areas, unless the surfaces are required by the design to be finished.

3.2.6.1 Repairing Minor Defects

Defects that will not impair the functional use or expected life of a precast concrete product may be repaired by any method that does not impair the product.

3.2.6.2 Repairing Honeycombed Areas

When honeycombed areas are to be repaired, remove all loose material and cut back the areas into essentially horizontal or vertical planes to a depth at which coarse aggregate particles break under chipping rather than being dislodged. Use proprietary repair materials in accordance with the manufacturer's instructions. If a proprietary repair material is not used, saturate the area with water. Immediately prior to repair, the area should be damp, but free of excess water. Apply a cement-sand grout or an approved bonding agent to the chipped surfaces, followed immediately by consolidating an appropriate repair material into the cavity.

3.2.6.3 Repairing Major Defects

Evaluate, by qualified personnel, defects in precast concrete products

which impair the functional use or the expected life of products to determine if repairs are feasible and, if so, to establish the repair procedure.

3.2.7 Shipping Products

Do not ship products until they are at least five days old, unless it can be shown that the concrete strength has reached at least 75 percent of the specified 28-day strength, or that damage will not result, impairing the performance of the product.

3.3 INSTALLATION

3.3.1 Site Access

It is the Contractor's responsibility to provide adequate access to the site to facilitate hauling, storage and proper handling of the precast concrete products.

3.3.2 General Requirements

- a. Install precast concrete products to the lines and grades shown in the contract documents or otherwise specified.
- b. Lift products by suitable lifting devices at points provided by the precast concrete producer.
- c. Install products in accordance with the precast concrete producer's instructions. In the absence of such instructions, install underground utility structures in accordance with [ASTM C891](#). Install pipe and manhole sections in accordance with the procedures outlined by the American Concrete Pipe Association.
- d. Field modifications to the product will relieve the precast producer of liability even if such modifications result in the failure of the product.

3.3.3 Water Tightness

Where water tightness is a necessary performance characteristic of the precast concrete product's end use, watertight joints, connectors and inserts should be used to ensure the integrity of the entire system.

3.4 FIELD QUALITY CONTROL

3.4.1 Site Tests

When water tightness testing is required for an underground product, use one of the following methods:

3.4.2 Vacuum Testing

Prior to backfill vacuum test system according to [ASTM C1244](#).

3.4.3 Water Testing

Perform water testing according to the contract documents and precast concrete producer's recommendations.

-- End of Section --

SECTION 31 00 00

EARTHWORK

08/23

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Structural Fill

Soil material placed to support buildings, walls, pads, and other similar facilities.

1.1.2 Topsoil

Surface layer of primarily organic soil capable of supporting vegetation growth.

1.1.3 Utility Bedding Material

Fill placed to directly support pipes, conduits, cables, and appurtenant structures. Bedding may also be used to provide a cushion between utilities and bedrock, obstacles, obstructions and other unyielding materials.

1.1.4 Satisfactory Materials

Satisfactory materials for fill, backfill, and/or any in-situ soils to remain in place comprise any materials classified by [ASTM D2487](#) as GW. Maximum particle size to be no greater than [12 inches](#) in any dimension.

1.1.5 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials are unsatisfactory. Unsatisfactory materials also include man-made fills; trash; refuse; backfills from previous construction; roots and other organic matter or frozen material. Notify the Contracting Officer when encountering any contaminated materials.

1.1.6 Hard/Unyielding Materials

Hard/Unyielding materials comprise weathered rock, dense consolidated deposits, or conglomerate materials which are not included in the definition of "rock" with stones greater than [12 inch](#) in any dimension or as defined by the pipe manufacturer, whichever is smaller. These materials usually require the use of heavy excavation equipment, ripper teeth, or jack hammers for removal.

1.2 SUBSURFACE DATA

Subsurface soil boring logs are shown in project plans. These data represent available subsurface information; however, variations may exist between boring locations.

1.3 QUALITY CONTROL

1.3.1 Geotechnical Engineer

Provide a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer is responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer is responsible for preparing and updating the Excavation and Trenching Plan and Dewatering Work Plan as construction progresses to reflect changing conditions and submit an updated plan if necessary. Submit a monthly Geotechnical Evaluation report, informing the Contractor and Contracting Officer of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Contractor is responsible for arranging meetings with the Geotechnical Engineer and Contracting Officer throughout the contract duration.

1.3.2 Qualified Technician

Provide a Qualified Technician to inspect, monitor, sample, and performing field testing. The technician qualifications need to be one of the following: a current National Institute for Certification in Engineering Technologies (NICET) Level II minimum certification in Construction Materials Testing Soils; a Geologist-in-Training with minimum one-year experience; an Engineer-in-Training with minimum one-year experience; a Registered Geologist; or a Professional Engineer.

1.3.3 Lab Validation

Perform testing by a Corps validated commercial testing laboratory or Contractor established testing laboratory meeting the requirements of Section 01 45 00 (or similar number) entitled QUALITY CONTROL and approved by the Contracting Officer. Submit testing laboratory validation for the testing to be performed. Do not permit work requiring testing until testing facilities have been inspected, Corps validated and approved by the Contracting Officer.

1.3.4 Preconstruction Meeting

Conduct a preconstruction meeting at the jobsite at least five business days prior to the start of earthwork operations on the project. The preconstruction meeting is to be arranged by the Contractor and is to follow the written agenda submitted prior to the meeting. The purpose of this meeting is to review the requirements of this specification and the associated plans. The following individuals must be in attendance at this meeting: Contractor's Project Manager and Project Superintendent, earthwork subcontractor's Project Manager and Site Foreman, Contractor's Geotechnical Engineer and Testing Agency, Government Geotechnical Engineer and Civil Engineer, and Government Construction Manager and Engineering Technician.

The minutes of this meeting are to be recorded by the Contractor and published via email within 48 hours to all attendees. The minutes must be re-published within 48 hours via email pending any subsequent comments from the attendees.

PART 2 PRODUCTS

2.1 SOIL MATERIALS

2.1.1 Structural Fill

Materials classified as GW in accordance with [ASTM D2487](#).

2.2 BURIED WARNING AND IDENTIFICATION MARKERS

Provide metallic core or metallic-faced, acid- and alkali-resistant, polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, [3 inches](#) minimum width, color coded as specified below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Provide permanent color and printing, unaffected by moisture or soil.

Warning Tape Color Codes	
Red	Electric
Yellow	Gas, Oil; Dangerous Materials
Orange	Telephone and Other Communications
Blue	Water Systems
Green	Sewer Systems
White	Steam Systems
Gray	Compressed Air

2.2.1 Warning Tape for Metallic Piping

Provide acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above, with a minimum thickness of [0.003 inch](#) and a minimum strength of [1500 psi](#) lengthwise, and [1250 psi](#) crosswise, with a maximum 350 percent elongation.

2.2.2 Detectable Warning Tape for Non-Metallic Piping

Provide polyethylene plastic tape conforming to the width, color, and printing requirements specified above, with a minimum thickness of [0.004 inch](#), and a minimum strength of [1500 psi](#) lengthwise and [1250 psi](#) crosswise. Manufacture tape with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to [3 feet](#) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

2.2.3 Detection Wire for Non-Metallic Piping

Insulate a single strand, solid copper detection wire with a minimum of 12 AWG.

2.3 [Enter Appropriate Subpart Title Here]2.3.1 Bedding Material

Provide bedding material consisting of sand, gravel, or crushed rock, well graded, with a maximum particle size of 2 inches. Compose material of tough, durable particles. Allow up to 5 percent of the material to pass the No. 200 standard sieve.

PART 3 EXECUTION

3.1 PROTECTION

Perform all work specified in accordance with applicable requirements of the Corps of Engineers publication EM 385-1-1 Safety and Health Requirements Manual. Provide a Geotechnical Engineer to monitor construction activities and to prepare necessary work plans and reports; see paragraph QUALITY CONTROL.

Use equipment of type and size appropriate for the site conditions (soil character and moisture content). Maintenance of exposed subgrades and fills is the responsibility of the Contractor. The Contractor is required to prevent damage by ineffective drainage, dewatering, and heavy loads and equipment by implementing precautionary measures. Repair or replace any defects or damage.

3.1.1 Underground Utilities

Location of the existing utilities indicated is approximate. Physically verify the location and elevation of the existing utilities indicated prior to starting construction. The Contractor is responsible for protecting utilities from damage during construction.

3.1.2 Drainage and Dewatering

Provide for the collection and disposal of surface and subsurface water encountered during construction.

3.1.2.1 Drainage

Provide for the collection and disposal of surface and subsurface water encountered during construction. Construct storm drainage features (ponds/basins) at the earliest stages of site development, and throughout construction grade the construction area to provide positive surface water runoff away from the construction activity or provide temporary ditches, swales, and other drainage features and equipment as required to keep soils from becoming unstable, prevent erosion, or undermining of foundations. Remove unstable material from working platforms for equipment operation and soil support for subsequent construction features and provide new material as specified herein. It is the responsibility of the Contractor to assess the site conditions to employ necessary measures to permit construction to proceed.

3.1.3 Protection of Graded Surfaces

Protect newly backfilled, graded, and topsoiled areas from traffic, erosion, and settlements that may occur. Repair or reestablish damaged grades, elevations, or slopes.

3.2 SURFACE PREPARATION

3.2.1 Clearing and Grubbing

Clear and grub as specified in Section 31 11 00 CLEARING AND GRUBBING.

Remove trees, stumps, logs, shrubs, brush and vegetation and other items that would interfere with construction operations. Remove stumps entirely. Grub out matted roots and roots over 3 inches in diameter to at least 18 inches below existing surface.

3.2.2 Stockpiling Operations

Place and grade stockpiles of satisfactory materials as specified. Keep stockpiles in a neat and well drained condition, giving due consideration to drainage at all times. Clear, grub, and seal by rubber-tired equipment, the ground surface at stockpile locations; separately stockpile excavated satisfactory and unsatisfactory materials. Protect stockpiles of satisfactory materials from contamination which may destroy the quality and fitness of the stockpiled material. Do not create stockpiles that could obstruct the flow of any stream, endanger a partly finished structure, impair the efficiency or appearance of any structure, or be detrimental to the completed work in any way. If the Contractor fails to protect the stockpiles, and any material becomes unsatisfactory, remove and replace such material with satisfactory material from approved sources.

3.3 EXCAVATION

Excavate to contours, elevation, and dimensions indicated. Excavate soil disturbed or weakened by Contractor's operations, and soils softened or made unstable for subsequent construction due to exposure to weather. Use material removed from excavations meeting the specified requirements in the construction of fills, embankments, subgrades, shoulders, bedding (as backfill), and for similar purposes to minimize surplus material and to minimize additional material brought on site. Do not excavate below indicated depths except to remove unstable material as determined by the Geotechnical Engineer and confirmed by the Contracting Officer. Remove and replace excavations below the grades shown with appropriate materials as directed by the Contracting Officer.

If at any time during excavation, including excavation from borrow areas, the Contractor encounters material that may be classified as rock or as hard/unyielding material, uncover such material, and notify the Contracting Officer. Do not proceed with the excavation of this material until the Contracting Officer has classified the materials as common excavation or rock excavation. Failure on the part of the Contractor to uncover such material, notify the Contracting Officer, and allow sufficient time for classification and delineation of the undisturbed surface of such material will cause the forfeiture of the Contractor's right of claim to any classification or volume of material to be paid for other than that allowed by the Contracting Officer for the areas of work in which such deposits occur.

3.3.1 Ditches, Gutters, and Channel Changes

Finish excavation of ditches, gutters, and channel changes by cutting accurately to the cross sections, grades, and elevations shown. Do not excavate below grades shown. Backfill excessive excavation as directed by the Contracting Officer, with satisfactory, compacted, material or with

suitable stone or cobble to grades shown. Dispose excavated material as shown or as directed. Do not allow material to be deposited within 4 feet from edge of a ditch. Maintain excavations free from detrimental quantities of leaves, brush, sticks, trash, and other debris until final acceptance of the work.

3.3.2 Trench Excavation Requirements

Excavate the trench as recommended by the manufacturer of the pipe to be installed. Slope trench walls below the top of the pipe, or make vertical, and of such width as recommended by the manufacturer. Provide vertical trench walls where no manufacturer installation instructions are available. Do not exceed the trench width of 24 inches below the top pipe plus pipe outside diameter (O.D.) for pipes of less than 24 inches inside diameter, and do not exceed 36 inches plus pipe outside diameter for pipe sizes larger than 24 inches inside diameter. Where recommended trench widths are exceeded, provide redesign, stronger pipe, or special installation procedures. The Contractor is responsible for the cost of redesign, stronger pipe, or special installation procedures without any additional cost to the Government.

3.3.2.1 Bottom Preparation

Grade the bottoms of trenches accurately to provide uniform bearing and support for the bottom quadrant of each section of the pipe. Excavate bell holes to the necessary size at each joint or coupling to eliminate point bearing. Remove stones to avoid point bearing.

3.3.2.2 Removal of Unstable Material

Where unstable material is encountered in the bottom of the trench, remove such material to the depth directed and replace it to the proper grade with suitable material as provided in paragraph FILLING AND COMPACTION. When removal of unstable material is required due to the Contractor's fault or neglect in performing the work, the Contractor is responsible for excavating the resulting material and replacing it without additional cost to the Government.

3.3.2.3 Excavation for Appurtenances

Provide excavation for manholes, catch-basins, inlets, or similar structures sufficient to leave at least 12 inches clear between the outer structure surfaces and the face of the excavation or support members.

3.3.2.4 Water Lines

Excavate trenches to a depth that provides a minimum cover of 5 feet from the existing ground surface, or from the indicated finished grade, whichever is lower, to the top of the pipe.

3.3.3 Underground Utilities

Perform work adjacent to utilities in accordance with procedures outlined by utility owner. Excavation made with power-driven equipment is not permitted within 2 feet of known utility or subsurface construction. For work immediately adjacent to or for excavations exposing a utility or other buried obstruction, excavate by hand. Start hand excavation on each side of the indicated obstruction and continue until the obstruction is uncovered or until clearance for the new grade is assured. Support

uncovered lines or other existing work affected by the contract excavation until approval for backfill is granted by the Contracting Officer. Report damage to utility lines or subsurface construction immediately to the Contracting Officer.

3.3.4 Rock Excavation and Blasting

Excavate rock encountered in the cut section to a depth of 6 inches below finished grade and replace with satisfactory material.

3.4 SUBGRADE PREPARATION

3.4.1 General Requirements

Shape subgrade to line, grade, and cross section as indicated. Remove unsatisfactory and unstable material in surfaces to receive fill or in excavated areas, and replaced with structural fill. Do not place material on surfaces that are muddy, frozen, contain frost, or otherwise containing unstable material. Scarify the surface to a depth of 4 inches prior to placing fill. Step or bench sloped surfaces steeper than 1 vertical to 4 horizontal prior to scarifying. Place 4 inches of loose fill and blend with scarified material. When subgrade is part fill and part excavation or natural ground, scarify to a depth of 8 inches.

3.4.2 Subgrade for Structures, Spread Footings, and Concrete Slabs

Do not excavate below depth shown for structures, spread footings, and concrete slabs. If over excavation occurs, compact disturbed material to 95 percent of ASTM D698. After final rolling, the surface of the subgrade for buildings and pavements must not show deviations greater than 0.05 foot when tested with a 12-foot straightedge applied both parallel and at right angles to the centerline of the area.

3.4.3 Subgrade for Pavements

Compact top 12 inches of subgrade for pavements to at least 95 percent of ASTM D698. After final rolling, the surface of the subgrade for buildings and pavements must not show deviations greater than 0.05 foot when tested with a 12-foot straightedge applied both parallel and at right angles to the centerline of the area.

3.4.4 Subgrade for Shoulders

Compact the upper 6 inches of subgrade for shoulders to at least 95 percent of ASTM D698 for the full depth of the shoulder.

3.5 FILLING AND COMPACTION

Prepare ground surface on which backfill is to be placed and provide compaction requirements for backfill materials in conformance with the applicable portions of paragraphs for SUBGRADE PREPARATION. Do not place material on surfaces that are muddy, frozen, or contain frost. Finish compaction by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, or other approved equipment well suited to the soil being compacted. Moisten material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Fill and backfill to contours, elevations, and dimensions indicated. Compact and test each lift before placing overlaying lift.

3.5.1 Trench Backfill

Backfill trenches to the grade shown.

3.5.1.1 Replacement of Unyielding Material

Replace unyielding material removed from the bottom of the trench with satisfactory material or initial backfill material.

3.5.1.2 Replacement of Unstable Material

Replace unstable material removed from the bottom of the trench or excavation with satisfactory material placed in layers not exceeding 6 inches loose thickness.

3.5.1.3 Bedding and Initial Backfill

Place initial backfill material and compact it with approved tampers to a height of at least one foot above the utility pipe or conduit. Bring up the backfill evenly on both sides of the pipe for the full length of the pipe. Take care to ensure thorough compaction of the fill under the haunches of the pipe. Except where shown or when specified otherwise in the individual piping section, provide bedding for buried piping in accordance with PART 2 paragraph UTILITY BEDDING MATERIAL. Compact backfill to top of pipe to 95 percent of ASTM D698 maximum density. Provide plastic piping with bedding to spring line of pipe.

3.5.1.4 Buried Tape And Detection Wire

3.5.1.4.1 Buried Warning and Identification Tape

Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade.

3.5.1.4.2 Buried Detection Wire

Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. Extend the wire continuously and unbroken, from manhole to manhole. Terminate the ends of the wire inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. Furnish insulated wire over its entire length. Install wires at manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, terminate the wire in the valve pit at the pump station end of the pipe.

3.5.2 Structural Fill Placement

Place fill and backfill beneath and adjacent to structures in successive horizontal layers of loose material not more than 8 inches in depth, or in loose layers not more than 4 inches in depth when using hand-operated compaction equipment. Do not place over wet or frozen materials. Compact to at least 90 percent of laboratory maximum density for cohesive materials or 95 percent of laboratory maximum density for cohesionless materials, except as otherwise specified. Perform compaction in such a manner as to prevent wedging action or eccentric loading upon or other damage to the structure. Moisture condition fill and backfill material to within range of plus 2 or minus 2 percent of optimum moisture content at

the time of compaction.

3.5.3 Backfill for Appurtenances

After the manhole or similar structure has been constructed and the concrete has been allowed to cure for 7 days, place backfill in such a manner that the structure is not be damaged by the shock of falling earth. Deposit the backfill material, compact it as specified for final backfill, and bring up the backfill evenly on all sides of the structure to prevent eccentric loading and excessive stress.

3.5.4 Porous Fill Placement

Provide under floor and area-way slabs on a compacted subgrade. Place in a single lift and compact with a minimum of two passes of a hand-operated plate-type vibratory compactor.

3.5.5 Flowable Fill

Place fill in a manner to completely fill voids in the location indicated. Do not place when atmospheric temperatures are expected to be below 33 degrees F at any time during the 3 day period following placement.

3.5.6 Compaction

3.5.6.1 General Site

Compact underneath areas designated for vegetation and areas outside the 5 foot line of the paved area or structure to 85 percent of ASTM D698.

3.5.6.2 Adjacent Areas

Compact areas within 5 feet of structures to 95 percent of ASTM D698.

3.6 EMBANKMENTS

3.7 FINISHING/FINISH OPERATIONS

During construction, keep embankments and excavations shaped and drained. Maintain ditches and drains along subgrade to drain effectively at all times. Do not disturb the finished subgrade by traffic or other operation. Protect and maintain the finished subgrade in a satisfactory condition until ballast, subbase, base, or pavement is placed. Do not permit the storage or stockpiling of materials on finished subgrade. Do not lay subbase, base course, ballast, or pavement until the subgrade has been checked and approved, and in no case place subbase, base, surfacing, pavement, or ballast on a muddy, spongy, frozen or otherwise unstable subgrade.

Finish the surface of excavations, embankments, and subgrades to a smooth and compact surface in accordance with the lines, grades, and cross sections or elevations shown. Provide the degree of finish for graded areas within 0.1 foot of the grades and elevations indicated except as indicated for subgrades specified in paragraph SUBGRADE PREPARATION. Finish gutters and ditches in a manner that will result in effective drainage. Finish the surface of areas to be turfed to a smoothness suitable for the application of turfing materials. Repair graded, topsoiled, or backfilled areas prior to acceptance of the work, and re-established grades to the required elevations and slopes.

3.7.1 Grading Around Structures

Construct areas within 5 feet outside of each building and structure line true-to-grade, shape to drain, and maintain free of trash and debris until final inspection has been completed and the work has been accepted.

3.7.2 Shoulder Construction

Construct shoulders of satisfactory material. Submit advanced notice on shoulder construction for rigid pavements. Construct shoulders immediately after adjacent paving is complete. In the case of rigid pavements, do not construct shoulders until permission of the Contracting Officer has been obtained. Compact the entire shoulder area to at least the percentage of maximum density as specified in paragraph SUBGRADE PREPARATION above, for specific ranges of depth below the surface of the shoulder. Finish compaction by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, vibratory compactors, or other approved equipment. Finish shoulder construction in proper sequence in such a manner that adjacent ditches will be drained effectively and that no damage of any kind is done to the adjacent completed pavement. Align the completed shoulders true to grade and shaped to drain in conformity with the cross section shown.

3.7.3 Grading

Finish grades as indicated within one-tenth of one foot. Grade areas to drain water away from structures. Maintain areas free of trash and debris. For existing grades that will remain but which were disturbed by Contractor's operations, grade as directed.

3.7.4 Topsoil and Seed

Provide as specified in Section 32 92 19 SEEDING .

3.8 DISPOSITION OF SURPLUS MATERIAL

Remove from Government property all surplus or other soil material not required or not suitable for filling or backfilling, along with brush, refuse, stumps, roots, and timber. Properly disposed of in accordance with all applicable laws and regulations. Prepare plan for Disposition of Surplus Materials to include permissions document to dispose of nonsalable products.

3.9 TESTING

-- End of Section --

SECTION 31 10 00

SITE CLEARING

02/21

PART 1 GENERAL

1.1 UNIT PRICES

1.1.1 Clearing (Timber and Structure)

1.1.1.1 Payment

Payment will be made for costs associated with furnishing plant, labor, materials and equipments, and performing all operations necessary for clearing (timber and structures) as specified.

1.1.1.2 Unit of Measure

Unit of measure: lump sum.

1.2 DEFINITIONS

1.2.1 Trees

The line of demarcation between brush and trees, for the purpose of distinguishing clearing requirements, is that trees, as used, will be considered as that woody growth not falling within the limits of brush as defined below.

1.2.2 Brush

Brush is that growth which is less than 2 inches in diameter measured 6 inches from the ground on the uphill side and is less than 6 feet in height measured from the ground on the uphill side.

1.2.3 Structures

The term "structures" includes buildings or portions thereof, walls, silos, storm or root cellars, cisterns, wells, windmills, pit silos, water towers, etc. Remove or fill structures to the ground surface.

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

3.1 DISPOSAL OF MATERIAL

3.1.1 General

Completely remove material cleared from the areas by transporting from the Government property or burn within the cleared areas unless otherwise approved by the Contracting Officer. All timber from which saw logs, posts, ties or cordwood can be produced will become the property of the Contractor and in the interest of conservation it is required that the Contractor make a reasonable effort to dispose of material for these

purposes. The Contractor may cut timber into convenient lengths at the site but approval must be secured prior to the operation of saw mills within the Government lands. Do not throw or leave cleared material in the creeks or river. Remove all felled timber. The cutting of branches and debris remaining after clean-up, to reduce their length in order to avoid removal, will not be permitted.

3.1.2 Removal from Site

Except as otherwise provided, the Contractor will be permitted to remove felled and trimmed timber from the site of the work. The Contractor will be allowed to stockpile salvaged timber near contour line at approved locations. The Government will assume no responsibility for the protection and safekeeping of such material. All stockpiled timber must be removed from Government lands before final acceptance of the work will be made.

3.2 DEBRIS

Debris includes trash of all kinds.

3.3 MARKETABLE MATERIALS

Any of the cleared materials which the Contractor considers marketable becomes its property and remove from the reservoir area.

-- End of Section --

SECTION 31 11 00

CLEARING AND GRUBBING

11/18

PART 1 GENERAL

PART 2 PRODUCTS

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 Protection

3.1.1.1 Roads and Walks

Keep nearby roads and walks free of dirt and debris at all times.

3.1.1.2 Trees, Shrubs, and Existing Facilities

Provide protection in accordance with Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS. Protect trees and vegetation to be left standing from damage incident to clearing, grubbing, and construction operations by the erection of barriers or by such other means as the circumstances require.

3.1.1.3 Utility Lines

Protect existing utility lines that are indicated to remain from damage. Notify the Contracting Officer immediately of damage to or an encounter with an unknown existing utility line. The Contractor is responsible for the repair of damage to existing utility lines that are indicated or made known to the Contractor prior to start of clearing and grubbing operations. When utility lines which are to be removed are encountered within the area of operations, notify the Contracting Officer in ample time to minimize interruption of the service. Refer to Section 01 30 00 ADMINISTRATIVE REQUIREMENTS and Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS for additional utility protection.

3.2 CLEARING

Clearing consists of the felling, trimming, and cutting of trees into sections and the satisfactory disposal of the trees and other vegetation designated for removal, including downed timber, snags, brush, and rubbish occurring within the areas to be cleared. Clearing also includes the removal and disposal of structures that obstruct, encroach upon, or otherwise obstruct the work. Cut off flush with or below the original ground surface trees, stumps, roots, brush, and other vegetation in areas to be cleared, except such trees and vegetation as may be indicated or directed to be left standing.

3.2.1 Tree Removal

Where indicated or directed, remove trees and stumps that are designated as trees from areas outside those areas designated for clearing and grubbing. This work includes the felling of such trees and the removal of their stumps and roots as specified in paragraph GRUBBING. Dispose of

trees as specified in paragraph DISPOSAL OF MATERIALS.

3.2.2 Grubbing

Grubbing consists of the removal and disposal of stumps, roots larger than 3 inches in diameter, and matted roots from the designated grubbing areas. Remove material to be grubbed, together with logs and other organic or metallic debris not suitable for foundation purposes, to a depth of not less than 18 inches below the original surface level of the ground in areas indicated to be grubbed and in areas indicated as construction areas under this contract, such as areas for buildings, and areas to be paved. Fill depressions made by grubbing with suitable material and compact to make the surface conform with the original adjacent surface of the ground.

3.3 DISPOSAL OF MATERIALS

Dispose of excess materials in accordance with the approved solid waste management permit and include those materials in the solid waste management report.

All wood or wood like materials, except for salable timber, remaining from clearing, pruning or grubbing such as limbs, tree tops, roots, stumps, logs, rotten wood, and other similiar materials is the property of the Contractor and dispose of as specified. All non-saleable timber and wood or wood like materials remaining from timber harvesting such as limbs, tree tops, roots, stumps, logs, rotten wood, and other similiar materials is the property of the Contractor and dispose of as specified.

-- End of Section --

SECTION 32 11 23

AGGREGATE BASE COURSE FOR FLEXIBLE PAVING
05/22

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C117	(2023) Standard Test Method for Materials Finer than 75-um (No. 200) Sieve in Mineral Aggregates by Washing
ASTM C131/C131M	(2020) Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
ASTM C136/C136M	(2019) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
ASTM C1252	(2017) Standard Test Methods for Uncompacted Void Content of Fine Aggregate (as Influenced by Particle Shape, Surface Texture, and Grading)
ASTM D75/D75M	(2019) Standard Practice for Sampling Aggregates
ASTM D1556/D1556M	(2015; E 2016) Standard Test Method for Density and Unit Weight of Soil in Place by Sand-Cone Method
ASTM D3665	(2012; R 2017) Standard Practice for Random Sampling of Construction Materials
ASTM D4318	(2017; E 2018) Standard Test Methods for Liquid Limit, Plastic Limit, and Plasticity Index of Soils
ASTM D4718/D4718M	(2015) Standard Practice for Correction of Unit Weight and Water Content for Soils Containing Oversize Particles
ASTM D4791	(2019) Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate
ASTM D6938	(2017a) Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

ASTM D7928 (2017) Standard Test Method for Particle-Size Distribution (Gradation) of Fine-Grained Soils Using the Sedimentation (Hydrometer) Analysis

ASTM E11 (2024) Standard Specification for Woven Wire Test Sieve Cloth and Test Sieves

1.2 DEFINITIONS

For the purposes of this specification, the following definitions apply.

1.2.1 Aggregate Base Course

Aggregate base course (ABC) is well graded, durable aggregate uniformly moistened and mechanically stabilized by compaction.

1.2.2 Degree of Compaction

Degree of compaction required, except as noted in the second sentence, is expressed as a percentage of the maximum laboratory dry density obtained by the test procedure presented in ASTM D1557 abbreviated as a percent of laboratory maximum dry density. Since ASTM D1557 applies only to soils that have 30 percent or less by weight of their particles retained on the 3/4 inch sieve, express the degree of compaction for material having more than 30 percent by weight of their particles retained on the 3/4 inch sieve as a percentage of the laboratory maximum dry density in accordance with ASTM D1557 Method C and corrected with ASTM D4718/D4718M.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Plant, Equipment, and Tools

SD-06 Test Reports

In-Place Tests

Test Section Report

1.4 QUALITY ASSURANCE

Perform sampling and testing using a laboratory approved in accordance with Section 01 45 00 QUALITY CONTROL. Do not start work requiring testing until the testing laboratory has been inspected and approved. All contractor quality control testing laboratories performing acceptance testing require USACE validation by the Material Testing Center (MTC) for both parent laboratory and on-site laboratory. Validation on all laboratories is required to remain current throughout the duration of the paving project. Contact the MTC manager listed at <https://mtc.erdc.dren.mil/requestvalidation.aspx#> for costs and scheduling. Test the materials to establish compliance with the specified

requirements and perform testing at the specified frequency. Furnish copies of test results within 24 hours of completion of the tests.

1.4.1 Sampling

Take samples for laboratory testing in conformance with [ASTM D75/D75M](#).

1.4.2 Tests

1.4.2.1 Gradation Analysis

Perform gradation analysis in conformance with [ASTM C117](#) and [ASTM C136/C136M](#) using sieves conforming to [ASTM E11](#)..

1.4.2.2 Liquid Limit and Plasticity Index

Determine liquid limit and plasticity index in accordance with [ASTM D4318](#).

1.4.2.3 Moisture-Density Determinations

Determine the laboratory maximum dry density and optimum moisture content in accordance with paragraph DEGREE OF COMPACTION.

1.4.2.4 Field Density Tests

Measure field density in accordance with [ASTM D1556/D1556M](#), or [ASTM D6938](#). For the method presented in [ASTM D1556/D1556M](#) use the base plate as shown in the drawing. For the method presented in [ASTM D6938](#) check the calibration curves and adjust them, if necessary, using only the sand cone method as described in Annex A2 of [ASTM D6938](#). Use [ASTM D6938](#) to determine the moisture content of the soil. Check the calibration curves furnished with the moisture gauges along with density calibration checks as described in [ASTM D6938](#). Make the calibration checks of both the density and moisture gauges using the prepared containers of material method, as described in Annex A2 of [ASTM D6938](#), on each different type of material being tested at the beginning of a job and at intervals as directed. Submit calibration curves and related test results prior to using the device or equipment being calibrated.

1.4.2.5 Soundness

Perform soundness tests on GCA in accordance with [ASTM C88](#).

1.5 ENVIRONMENTAL REQUIREMENTS

Perform construction when the atmospheric temperature is above [35 degrees F](#). When the temperature falls below [35 degrees F](#), protect all completed areas by approved methods against detrimental effects of freezing. Correct completed areas damaged by freezing, rainfall, or other weather conditions to meet specified requirements.

1.6 ACCEPTANCE

1.6.1 Tolerances

Acceptance is based on compliance with the tolerances presented in Table 1. Remove any materials found to be non-compliant and replace with compliant material or rework, as directed, to meet the requirements of this specification

TABLE 1	
Measurement	Tolerance
Grade	Plus 1/4 inch, Minus 1/2 inch
Smoothness	Plus/Minus 3/8 inch
Individual Test Total Thickness	Plus/Minus
Average Job Thickness	Plus/Minus
Compaction	Minimum 100 percent

1.6.2 Test Section

Construct a test section consisting of 1000 square yards to demonstrate the materials, equipment, and construction processes meet the requirements of this specification. Acceptance of the test section is based on compliance with the tolerances listed in Table 1. Rework, re-compact, or remove and replace test sections that do not meet specification requirements. Do not commence full operations until a test section report has been approved. Use the same equipment, materials, and construction methods for the remainder of construction, unless adjustments are approved in advance.

PART 2 PRODUCTS

2.1 AGGREGATES

Provide ABC consisting of clean, sound, durable particles of crushed stone, crushed gravel, angular sand, or other approved material. Provide ABC that is free of lumps of clay, organic matter, and other objectionable materials or coatings. The portion retained on the No. 4 sieve is known as coarse aggregate; that portion passing the No. 4 sieve is known as fine aggregate. When the coarse and fine aggregate is supplied from more than one source, provide aggregate from each source that meets the specified requirements.

2.1.1 Coarse Aggregate

Provide coarse aggregates with angular particles of uniform density. Separately stockpile coarse aggregate supplied from more than one source.

- a. Crushed Gravel: Provide crushed gravel that has been manufactured by crushing gravels and that meets all the requirements specified below.
- b. Crushed Stone: Provide crushed stone consisting of freshly mined quarry rock, meeting all the requirements specified below.
- c. Crushed Recycled Concrete: Provide crushed recycled concrete (RCA) consisting of previously hardened portland cement concrete or other concrete containing pozzolanic binder material. Provide RCA of a consistent gradation and properties obtained from on-base stockpiles or concrete pavement demolished under this contract. Provide recycled concrete that is free of all reinforcing steel, bituminous concrete surfacing, and any other foreign material and that has been crushed

and processed to meet the required gradations for coarse aggregate. Reject recycled concrete aggregate exceeding this value. Provide crushed recycled concrete that meets all other applicable requirements specified below.

d.

2.1.1.1 Aggregate Base Course

Limit the percentage of loss of ABC coarse aggregate to a maximum of 50 percent when tested in accordance with [ASTM C131/C131M](#). Provide aggregate that contains a maximum of 30 percent flat and elongated particles when tested in accordance with [ASTM D4791](#), Method A. A flat particle is one having a ratio of width to thickness greater than 3; an elongated particle is one having a ratio of length to width greater than 3. In the portion retained on each sieve specified, provide crushed aggregates containing a minimum of 50 percent by weight of crushed pieces having two or more freshly fractured faces determined in accordance with [ASTM D5821](#). When two fractures are contiguous, the angle between planes of the fractures is required to be a minimum of 30 degrees in order to count as two fractured faces. Manufacture crushed gravel from gravel particles 50 percent of which, by weight, are retained on the maximum size sieve listed in TABLE 2.

2.1.1.2 Graded-Crushed Aggregate Base Course

Limit the percentage of loss of GCA coarse aggregate to a maximum of 40 percent when tested in accordance with [ASTM C131/C131M](#). Provide GCA coarse aggregate that does not exhibit a loss greater than 18 percent weighted average, at five cycles, when tested for soundness in magnesium sulfate, or 12 percent weighted average, at five cycles, when tested in sodium sulfate in accordance with [ASTM C88](#). Provide aggregate that contains a maximum of 20 percent flat and elongated particles for the fraction retained on the 1/2 inch sieve nor 20 percent for the fraction passing the 1/2 inch sieve when tested in accordance with [ASTM D4791](#), Method A. A flat particle is one having a ratio of width to thickness greater than 3; an elongated particle is one having a ratio of length to width greater than 3. In the portion retained on each sieve specified, provide crushed aggregate containing a minimum of 90 percent by weight of crushed pieces having two or more freshly fractured faces determined in accordance with [ASTM D5821](#). When two fractures are contiguous, the angle between planes of the fractures is required to be a minimum of 30 degrees in order to count as two fractured faces. Manufacture crushed gravel from gravel particles 90 percent of which by weight are retained on the maximum size sieve listed in TABLE 2.

2.1.2 Fine Aggregate

Provide fine aggregates consisting of angular particles of uniform density.

2.1.2.1 Aggregate Base Course

Provide ABC fine aggregate that consists of screenings, angular sand, crushed recycled concrete fines, or other finely divided mineral matter processed or naturally combined with the coarse aggregate.

2.1.2.2 Graded-Crushed Aggregate Base Course

Provide GCA fine aggregate consisting of angular particles produced by crushing stone, slag, or gravel that meets the requirements for wear and

soundness specified for GCA coarse aggregate. Provide fine aggregate that contains a minimum of 45 percent by weight of uncompacted voids when tested in accordance with [ASTM C1252](#), Method A.

2.1.3 Gradation Requirements

Apply the specified gradation requirements to the completed base course. Provide aggregates that are continuously well graded within the limits specified in TABLE 2. Use sieves that conform to [ASTM E11](#).

TABLE 2. GRADATION OF AGGREGATES			
Percentage By Weight Passing Square-Mesh Sieve			
Sieve Designation	No. 1	No. 2	No. 3
2 inch	100	---	---
1-1/2 inch	70-100	100	---
1 inch	45-80	60-100	100
1/2 inch	30-60	30-65	40-70
No. 4	20-50	20-50	20-50
No. 10	15-40	15-40	15-40
No. 40	5-25	5-25	5-25
No. 200	0-8	0-8	0-8

NOTE 1: Limit particles having diameters less than 0.02 mm to a maximum of 3 percent by weight of the total sample tested as determined in accordance with [ASTM D7928](#).

NOTE 2: The values are based on aggregates of uniform specific gravity. If materials from different sources are used for the coarse and fine aggregates, test the materials in accordance with [ASTM C127](#) and [ASTM C128](#) to determine their specific gravities. Correct the percentages passing the various sieves as directed if the specific gravities vary by more than 10 percent.

NOTE 3: Gradations containing more than 30 percent retained on the $\frac{3}{4}$ inch sieve can produce inconsistent compacted density values when tested in accordance with paragraph DEGREE OF COMPACTION.

2.2 LIQUID LIMIT AND PLASTICITY INDEX

Apply liquid limit and plasticity index requirements to the completed course and to any component that is blended to meet the required gradation. Limit the portion of any component or of the completed course passing the No. 40 sieve to be either nonplastic or have a maximum liquid limit of 25 and a maximum plasticity index of 5.

2.3 TESTS, INSPECTIONS, AND VERIFICATIONS

2.3.1 Initial Tests

Perform one of each of the following **initial tests** on the proposed material prior to commencing construction to demonstrate that the proposed material meets all specified requirements when furnished. Complete this testing for each source if materials from more than one source are proposed. Submit certified copies of test results for approval a minimum of 30 days before material is required for the work.

- a. Gradation Analysis.
- b. Liquid limit and plasticity index.
- c. Moisture-density relationship.
- d. Wear.

2.3.2 Approval of Material

Tentative approval of material will be based on initial test results.

2.4 EQUIPMENT, TOOLS, AND MACHINES

All **plant, equipment, and tools** used in the performance of the work are subject to approval by the Government before the work is started. Maintain all plant, equipment, and tools in satisfactory working condition at all times. Submit a list of proposed equipment, including descriptive data. Use equipment capable of minimizing segregation, producing the required compaction, meeting grade controls, thickness control, and smoothness requirements as set forth herein.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

When the **Base course** is constructed in more than one **layer**, clean the previously constructed **layer** of loose and foreign matter by sweeping with power sweepers or power brooms. Use hand brooms in areas where power cleaning is not practicable. Provide adequate drainage during the entire period of construction to prevent water from collecting or standing on the working area.

3.2 OPERATION OF AGGREGATE SOURCES

Condition aggregate sources on private lands in accordance with local laws or authorities.

3.3 STOCKPILING MATERIAL

Clear and level storage sites prior to stockpiling of material. Stockpile all materials, including approved material available from excavation and grading, in the manner and at the locations designated. Stockpile aggregates on the cleared and leveled areas designated to prevent segregation. Stockpile materials obtained from different sources

separately.

3.4 PREPARATION OF UNDERLYING COURSE OR SUBGRADE

Clean the underlying course or subgrade of all foreign substances prior to constructing the base course(s). Do not construct base course(s) on underlying course or subgrade that is frozen. Construct the surface of the underlying course or subgrade to meet specified compaction and surface tolerances. Correct ruts or soft yielding spots in the underlying courses, areas having inadequate compaction, and deviations of the surface from the specified requirements set forth herein by loosening and removing soft or unsatisfactory material and adding approved material, reshaping to line and grade, and recompacting to specified density requirements.

3.5 GRADE CONTROL

Provide a finished and completed base course conforming to the lines, grades, and cross sections shown. Place line and grade stakes as necessary for control.

3.6 MIXING AND PLACING MATERIALS

3.6.1 Mixing

Mix the coarse and fine aggregates in a stationary plant. Make adjustments in mixing procedures or in equipment to obtain true grades, to minimize segregation or degradation, to obtain the required water content, and to produce a satisfactory base course meeting all requirements of this specification.

3.6.2 Placing

Place the mixed material on the prepared subgrade or subbase in lifts of uniform thickness with an approved spreader. Place the lifts so that when compacted they are true to the grades or levels required with the least possible surface disturbance. Where the base course is placed in more than one lift, clean the previously constructed lift of loose and foreign matter by sweeping with power sweepers, power brooms, or hand brooms. Make adjustments in placing procedures or equipment to obtain true grades, to minimize segregation and degradation, to adjust the water content, and to produce an acceptable base course.

3.7 LAYER THICKNESS

Compact the completed base course to the thickness indicated. Limit individual compacted lifts to a maximum thickness of 12 inches and a minimum thickness of 2 inches. Compact the base course(s) to a total thickness that is within the tolerances of paragraph ACCEPTANCE of the thickness indicated. Where the measured thickness is more than 1/2 inch deficient, correct such areas by scarifying, adding new material of proper gradation, reblading, and recompacting as directed. Where the measured thickness is more than 1/2 inch thicker than indicated, the course will be considered as conforming to the specified thickness requirements. However, the requirements for wearing course thickness and plan grade are still applicable. The average job thickness will be the average of all thickness measurements taken for the job and within the tolerances of paragraph ACCEPTANCE of the thickness indicated.

3.8 COMPACTION

Compact each lift of the base course, as specified, with approved compaction equipment. For cohesive soils, maintain water content during the compaction procedure to within plus or minus 2 percent of the optimum water content determined from laboratory tests as specified and for cohesionless soils, maintain the water content to facilitate compaction without bulking. Begin rolling at the outside edge of the surface and proceed to the center, overlapping on successive trips at least one-half the width of the roller. Slightly vary the length of alternate trips of the roller. Adjust speed of the roller as needed so that displacement of the aggregate does not occur. Compact mixture with hand-operated power tampers in all places not accessible to the rollers. Continue compaction until each lift is compacted through the full depth to meet the compaction requirements of Table 1. Make such adjustments in compacting or finishing procedures to obtain true grades, to minimize segregation and degradation, to reduce or increase water content, and to produce a compliant base course. Remove any materials found to be non-compliant and replace with compliant material or rework, as directed, to meet the requirements of this specification.

3.9 EDGES OF BASE COURSE

Place the base course(s) so that the completed section is a minimum of 2 feet wider, on all sides, than the next lift that will be placed above it.

Place approved material along the outer edges of the base course in sufficient quantity to compact to the thickness of the course being constructed. When the course is being constructed in two or more lifts, simultaneously roll and compact at least a 2 foot width of this shoulder material with the rolling and compacting of each lift of the base course.

3.10 FINISHING

Finish the surface of the top lift of base course after final compaction by cutting any overbuild to grade and rolling with a steel-wheeled roller. Do not add thin lifts of material to the top lift of base course to meet grade. If the elevation of the top lift of base course exceeds the tolerances of paragraph ACCEPTANCE, scarify the top lift to a depth of at least 3 inches and blend new material in and compact to bring to grade. Make adjustments to rolling and finishing procedures to minimize segregation and degradation, obtain grades, maintain moisture content, and produce an acceptable base course. If the surface become rough, corrugated, uneven in texture, or traffic marked prior to completion, scarify the non-compliant portion and rework and recompact it or replace as directed.

3.11 SMOOTHNESS TEST

Construct the top lift so that the surface shows no deviations exceeding the tolerances of paragraph ACCEPTANCE when tested with a 12 foot straightedge. Test the entire area in both a longitudinal and a transverse direction on parallel lines. Perform the transverse lines at a maximum spacing of 15 feet or less apart, as directed. Perform the longitudinal lines at the centerline of each placement lane, regardless of whether multiple lanes are allowed to be paved at the same time, and at the 1/8th point in from each side of the lane. Hold the straightedge in contact with the surface and moved ahead one-half the length of the straightedge for each successive measurement. Determine the amount of surface irregularity by placing the freestanding (unleveled) straightedge

on the pavement surface and measuring the maximum gap between the straightedge and the pavement surface. Determine measurements along the entire length of the straight edge. Correct deviations exceeding this amount by removing material and replacing with new material, or by reworking existing material and compacting it to meet these specifications.

3.12 FIELD QUALITY CONTROL

3.12.1 In-Place Tests

Perform each of the following **in-place tests** on samples taken from the placed and compacted ABC. Determine sample locations using random sampling in accordance with **ASTM D3665**. Take samples and test at the rates indicated.

- a. Perform density tests on every lift of material placed and at a frequency of one set of tests for every 250 **square yards**, or portion thereof, of completed area. Gradations containing more than 30 percent retained on the **3/4 inch** sieve can produce inconsistent compacted density values when tested in accordance with paragraph DEGREE OF COMPACTION.
- b. Perform gradation analysis on every lift of material placed and at a frequency of one sieve analysis for every 500 **square yards**, or portion thereof, of material placed.
- c. Perform liquid limit and plasticity index tests at the same frequency as the sieve analysis.
- d. Measure the thickness of the base course at intervals providing at least one measurement for each 500square **yards** of base course or part thereof. Measure the thickness using test holes, at least **3 inch** in diameter through the base course.

3.12.2 Approval of Material

Final approval of the materials will be based on tests for gradation, liquid limit, and plasticity index performed on samples taken from the completed and fully compacted course(s).

3.13 MAINTENANCE

Maintain the base course in a satisfactory condition until the full pavement section is completed and accepted. Immediately repair any defects and repeat repairs as often as necessary to keep the area intact. Retest any base course that was not paved over prior to the onset of winter to verify that it still complies with the requirements of this specification. Rework or replace any area of base course that is damaged as necessary to comply with this specification.

3.14 DISPOSAL OF UNSATISFACTORY MATERIALS

Dispose of any unsuitable materials that have been removed as directed in waste disposal areas indicated. No additional payments will be made for materials that have to be replaced.

-- End of Section --

SECTION 32 12 16.16

ROAD-MIX ASPHALT PAVING

11/20

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)

AASHTO M 156 (2013; R 2017) Standard Specification for Requirements for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures

AASHTO T 304 (2011; R 2015) Standard Method of Test for Uncompacted Void Content of Fine Aggregate

AASHTO T 329 (2015) Standard Test Method for Moisture Content of Hot Mix Asphalt (HMA) by Oven Method

ASPHALT INSTITUTE (AI)

AI MS-2 (2015) Asphalt Mix Design Methods

ASTM INTERNATIONAL (ASTM)

ASTM C29/C29M (2023) Standard Test Method for Bulk Density ("Unit Weight") and Voids in Aggregate

ASTM C117 (2023) Standard Test Method for Materials Finer than 75-um (No. 200) Sieve in Mineral Aggregates by Washing

ASTM C127 (2024) Standard Test Method for Density, Relative Density (Specific Gravity), and Absorption of Coarse Aggregate

ASTM C128 (2022) Standard Test Method for Density, Relative Density (Specific Gravity), and Absorption of Fine Aggregate

ASTM C131/C131M (2020) Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

ASTM C136/C136M (2019) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

ASTM C142/C142M	(2017; R 2023) Standard Test Method for Clay Lumps and Friable Particles in Aggregates
ASTM C566	(2013) Standard Test Method for Total Evaporable Moisture Content of Aggregate by Drying
ASTM D75/D75M	(2019) Standard Practice for Sampling Aggregates
ASTM D242/D242M	(2009; R 2014) Mineral Filler for Bituminous Paving Mixtures
ASTM D979/D979M	(2015) Sampling Bituminous Paving Mixtures
ASTM D2041/D2041M	(2011) Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
ASTM D2172/D2172M	(2017; E 2018) Standard Test Methods for Quantitative Extraction of Asphalt Binder from Asphalt Mixtures
ASTM D2419	(2014) Sand Equivalent Value of Soils and Fine Aggregate
ASTM D2726/D2726M	(2019) Standard Test Method for Bulk Specific Gravity and Density of Non-Absorptive Compacted Bituminous Mixtures
ASTM D3203/D3203M	(2017) Standard Test Method for Percent Air Voids in Compacted Asphalt Mixtures
ASTM D3665	(2012; R 2017) Standard Practice for Random Sampling of Construction Materials
ASTM D3666	(2016) Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials
ASTM D4791	(2019) Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate
ASTM D4867/D4867M	(2009; R 2014) Effect of Moisture on Asphalt Concrete Paving Mixtures
ASTM D5361/D5361M	(2016) Standard Practice for Sampling Compacted Asphalt Mixtures for Laboratory Testing
ASTM D5444	(2015) Mechanical Size Analysis of Extracted Aggregate
ASTM D5821	(2013; R 2017) Standard Test Method for Determining the Percentage of Fractured Particles in Coarse Aggregate

ASTM D6307

(2019) Standard Test Method for Asphalt
Content of Asphalt Mixture by Ignition
Method

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Placement Plan; G

SD-03 Product Data

Diamond Grinding Plan; G

Mix Design; G

Contractor Quality Control; G

SD-04 Samples

Aggregates

Asphalt Cement Binder

SD-06 Test Reports

Aggregates; G

QC Monitoring

SD-07 Certificates

Asphalt Cement Binder; G

Laboratory Accreditation and Validation

1.3 ACCEPTANCE

1.3.1 Acceptability of Work

Acquire the services of an independent commercial laboratory to perform acceptance testing. Acceptance of the plant produced mix and in-place requirements will be on a lot to lot basis. The materials and the pavement itself will be accepted on the basis of production testing. The Government may make check tests from split samples to validate the results of the production testing. Testing performed by the Government does not reduce the required testing of the independent commercial laboratory. Split samples will be taken for Government testing to reduce the variability between the independent commercial laboratory and the Government's test results. When the difference between the independent

commercial laboratory and the Government's test results for split samples exceed the acceptable range of two results for multilaboratory precision for the appropriate test method (i.e. ASTM) then at least one of the laboratories is determined to be in error. An evaluation of procedures and equipment in both laboratories will be made to determine the cause(s) for the differences. Develop steps to correct procedures and equipment to bring multilaboratory precision to within acceptable limits.

1.3.2 Acceptance Requirements

Provide all sampling and testing required for acceptance. Where appropriate, for individual lots of asphalt pavement will be made based on laboratory air voids, in-place density, smoothness, and grade in accordance with the following paragraphs. Surface smoothness and grade determinations will be made on the lot as a whole. Exceptions or adjustments to this will be made in situations where the mix within one lot is placed as part of both the intermediate and surface courses, thus smoothness and grade measurements for the entire lot cannot be made.

1.3.3 Pavement Lots

A standard lot for all requirements is equal to one day's production or 2,000 tons, whichever is smaller. Divide each lot into four equal sublots in order to evaluate laboratory air voids and in-place density. When operational conditions cause a lot to be terminated before the specified four sublots have been completed, use the following procedure to adjust the lot size and number of tests for the lot. Where three sublots have been completed, they constitute a lot. Where one or two sublots have been completed, incorporate them into the next lot and the total number of sublots (i.e. 5 or 6 sublots) is used for acceptance criteria. Include partial lots at the end of asphalt production into the previous lot. Complete and report all theoretical maximum density, laboratory air voids, and in-place density testing within 24 hours after construction of each lot.

1.3.4 Sublot Sampling

Take one mixture sample for each sublot in accordance with ASTM D979/D979M from a random truck or another location for determining theoretical maximum density, laboratory air voids, any additional testing the Government desires, and Contractor Quality Control. All samples will be selected randomly, using commonly recognized methods of assuring randomness conforming to ASTM D3665 and employing tables of random numbers or computer programs.

1.3.5 Additional Sampling and Testing

The Government reserves the right to direct additional samples and tests for any area which appears to deviate from the specification requirements. The cost of any additional testing will be paid for by the Government. Testing in these areas will be treated as a separate lot. will be made for the quantity of asphalt pavement represented by these tests in accordance with the provisions of this section.

1.3.6 Theoretical Maximum Density (TMD)

Measure theoretical maximum density one time for each sublot in accordance with ASTM D2041/D2041M for purposes of calculating laboratory air voids and determining in-place density. The average TMD for each lot will be

determined as the average TMD of the random subplot samples. When the TMD on both sides of a longitudinal joint is different, the average of these two TMD values will be used as the TMD needed to calculate the percent joint density.

1.3.7 Laboratory Air Voids

Provide three test specimens prepared from the same sample for each set of laboratory compacted specimens. Compact the specimens within 2 hours of the time the mixture was loaded into trucks at the asphalt plant. Do not reheat samples prior to compaction. Provide insulated containers as necessary to maintain the sample temperature. Measure the bulk density of laboratory compacted specimens in accordance with [ASTM D2726/D2726M](#). Determine laboratory air voids from one set (three laboratory compacted specimens) for each subplot sample in accordance with [ASTM D3203/D3203M](#).

1.3.8 In-place Density

Obtain one random [4 inch](#) or [6 inch](#) diameter core from the mat and joint of each subplot in accordance with [ASTM D5361/D5361M](#) for determining in-place density. Cut samples neatly with a diamond core drill bit. Obtain random cores that are the full thickness of the layer being placed. Select core locations randomly using the procedures contained in [ASTM D3665](#). Locate cores for mat density no closer than [12 inches](#) from a transverse or longitudinal joint including the pavement edge. Center all cores for joint density on the joint. Discard samples that are clearly defective as a result of sampling and take an additional random core. When the random core is less than [1 inch](#) thick, it will not be included in the analysis. In this case, obtain another random core sample. Clean and tack coat dry core holes before filling with asphalt mixture. Fill all core holes with asphalt mixture and compact using a standard Marshall hammer to the density specified. Provide all tools, labor, and materials for cutting samples, cleaning, and filling the cored pavement. Measure in-place density in accordance with [ASTM D2726/D2726M](#) using each core obtained from the mat and joint.

1.3.9 Surface Smoothness

Use a straightedge and profilograph for measuring surface smoothness. Use the profilograph method for all longitudinal testing, except for paving lanes less than [0.25 miles](#) in length. Use the straightedge method for transverse testing, for longitudinal testing where the length of each pavement lane is less than [0.25 miles](#), and at the ends of the paving limits for the project. Smoothness requirements do not apply over crowns or grade breaks. Maintain detailed notes of the testing results and provide a copy to the Government immediately after each day's testing.

1.3.9.1 Smoothness Requirements

1.3.9.1.1 Straightedge Testing

Provide finished surfaces of the pavements with no abrupt change of [1/4 inch](#) or more when checked with an approved [12 foot](#) straightedge. Remove and replace surface lift lots when the surface smoothness exceeds [3/8 inch](#), at no additional cost to the Government. High spots can be diamond ground as an alternative to remove and replace in order to meet surface smoothness requirements at individual locations.

1.3.9.1.2 Profilograph Testing

Provide finished surfaces with a Profile Index not greater than 9 inches per mile when tested with an approved California-type profilograph.

1.3.9.2 Testing Method

After the final rolling, but not later than 24 hours after placement, test the surface of the pavement in each entire lot in a manner to reveal surface irregularities exceeding the tolerances specified above. If any pavement areas are diamond ground, retest these areas immediately after diamond grinding. The maximum area allowed to be corrected by diamond grinding is 10 percent of the total area of the lot. Test the entire area of the pavement with a profilograph. Check a number of random locations along with any observed suspicious locations primarily at transverse and longitudinal joints with the straightedge.

1.3.9.2.1 Straightedge Testing

Use the straightedge to measure abrupt changes in surface smoothness. Hold the straightedge in contact with the pavement surface and measure the maximum distance between the straightedge and the pavement surface. Determine the amount of surface irregularity by placing the freestanding (unleveled) straightedge on the pavement surface and allowing it to rest upon the two highest spots covered by its length, and measuring the maximum gap between the straightedge and the pavement surface in the area between these two high points.

1.3.10 Plan Grade

Provide a final wearing surface of pavement conforming to the elevations and cross sections shown and not vary more than 0.05 foot from the plan grade established and approved at site of work. Within 5 working days after completion of a particular lot incorporating the final wearing course, test the final wearing surface of the pavement for conformance with specified plan grade requirements. Match finished surfaces at juncture with other pavements with finished surfaces of abutting pavements. Deviation from the plan elevation will not be permitted in areas of pavements where closer conformance with planned elevation is required for the proper functioning of drainage and other appurtenant structures involved. For roads, the grade will be determined by running lines of levels along the centerline at intervals of 25 feet or less longitudinally to determine the elevation of the completed pavement surface. Measure transverse grades at appropriate intervals. Diamond grinding can be used to remove high spots to meet grade requirements. Skin patching for correcting low areas or planing or milling for correcting high areas will not be permitted. Maintain detailed notes of the results of the testing and provide a copy to the Government immediately after each day's testing.

1.3.11 Laboratory Accreditation and Validation

Provide laboratories used to develop the Job Mix Formula (JMF), perform acceptance testing, and Contractor Quality Control testing that meet the requirements of ASTM D3666. Provide laboratories with a masonry saw having a diamond blade for trimming pavement cores and samples. Perform all required test methods by an accredited laboratory. Schedule and provide payment for laboratory inspections. Additional payment or a time extension due to failure to acquire the required laboratory accreditation

is not allowed. Submit a certificate of compliance signed by the manager of the laboratory stating that it meets these requirements to the Government prior to the start of construction. At a minimum, include the following certifications:

- a. Qualifications of personnel; laboratory manager, supervising technician, and testing technicians.
- b. A listing of equipment to be used in developing the job mix.
- c. A copy of the laboratory's quality control system.

1.4 ENVIRONMENTAL REQUIREMENTS

Do not place the asphalt mixture upon a wet surface or when the surface temperature of the underlying course is less than specified in. The temperature requirements may be waived by the Government, if requested; however, meet all other requirements including compaction.

Surface Temperature Limitations of Underlying Course	
Mat Thickness, inches	Degrees F
3 or greater	40
Less than 3	45

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Perform the work consisting of pavement courses composed of mineral aggregate and asphalt material heated and mixed in a central mixing plant and placed on a prepared course. Provide asphalt pavement designed and constructed in accordance with this section conforming to the lines, grades, thicknesses, and typical cross sections shown on the drawings. Construct each course to the depth, section, or elevation required by the drawings and rolled, finished, and approved before the placement of the next course. Submit proposed [Placement Plan](#) indicating lane widths and longitudinal joints for each course or lift.

2.1.1 Asphalt Mixing Plant

Provide plants used for the preparation of asphalt mixture conforming to the requirements of [AASHTO M 156](#) with the following changes:

2.1.1.1 Truck Scales

Weigh the asphalt mixture on approved scales, or on certified public scales at no additional expense to the Government. Inspect and seal scales at least annually by an approved calibration laboratory.

2.1.1.2 Inspection of Plant

Provide access to the Government at all times, to all areas of the plant for checking adequacy of equipment; inspecting operation of the plant; verifying weights, proportions, and material properties; checking the

temperatures maintained in the preparation of the mixtures and for taking samples. Provide assistance as requested, for the Government to procure any desired samples.

2.1.1.3 Storage bins

The asphalt mixture can be stored in non-insulated storage bins for a period of time not exceeding 3 hours. The asphalt mixture can be stored in insulated storage bins for a period of time not exceeding 8 hours. Provide the mix drawn from bins that meets the same requirements as mix loaded directly into trucks.

2.1.2 Hauling Equipment

Provide trucks used for hauling asphalt mixture that have tight, clean, and smooth metal beds. To prevent the mixture from adhering to them, lightly coat the truck beds with a minimum amount of paraffin oil, lime solution, or other approved material. Do not use petroleum based products as a release agent. Provide each truck with a suitable cover to protect the mixture from adverse weather, contamination, and loss of material during hauling. When necessary due to long haul distance and cold weather, provide insulated truck beds with covers (tarps) that are securely fastened.

2.1.3 Asphalt Pavers

Provide mechanical spreading and finishing equipment consisting of a self-powered paver, capable of spreading and finishing the mixture to the specified line, grade, and cross section. Provide paver screed capable of laying a uniform mixture to meet the specified thickness, smoothness, and grade without physical or temperature segregation, the full width of the material being placed. Provide a paver with a vibrating screed to be used during all placement.

2.1.3.1 Receiving Hopper

Provide paver with a receiving hopper of sufficient capacity to permit a uniform spreading operation and a distribution system to place the mixture uniformly in front of the screed without segregation. Provide a screed that effectively produces a finished surface of the required evenness and texture without tearing, shoving, or gouging the mixture.

2.1.4 Rollers

Provide rollers in good condition and operate at slow speeds to avoid displacement of the asphalt mixture. Provide sufficient number, type, and weight of rollers to compact the mixture to the required density while it is still in a workable condition. Do not use equipment which causes excessive crushing of the aggregate.

2.1.5 Diamond Grinding

Those performing diamond grinding are required to have a minimum of three years experience in diamond grinding. In areas not meeting the specified limits for surface smoothness and plan grade, reduce high areas to attain the required smoothness and grade, except as depth is limited below. Reduce high areas by diamond grinding the asphalt pavement with approved equipment. Perform diamond grinding by sawing with saw blades impregnated with an industrial diamond abrasive. Assemble the saw blades in a cutting

head mounted on a machine designed specifically for diamond grinding that produces the required texture and smoothness level without damage to the asphalt pavement or joint faces. Provide diamond grinding equipment with saw blades that are 1/8-inch wide, a minimum of 60 blades per 12 inches of cutting head width, and capable of cutting a path a minimum of 3 feet wide. Diamond grinding equipment that causes raveling, fracturing of aggregate, or disturbance to the underlying material will not be allowed. The maximum area corrected by diamond grinding the surface of the asphalt pavement is 10 percent of the total area of any lot. The maximum depth of diamond grinding is 1/2 inch. Provide diamond grinding machine equipped to flush and vacuum the pavement surface. Dispose of all debris from diamond grinding operations off Government property. Prior to diamond grinding, submit a Diamond Grinding Plan for review and approval. At a minimum, include the daily reports for the deficient areas, the location and extent of deficiencies, corrective actions, and equipment. Remove and replace all pavement areas requiring plan grade or surface smoothness corrections in excess of the limits specified.

Prior to production diamond grinding operations, perform a test section at the approved location, consisting of a minimum of two adjacent passes with a minimum length of 40 feet to allow evaluation of the finish and transition between adjacent passes. Production diamond grinding operations cannot be performed prior to approval.

2.2 AGGREGATES

Notify the Government at least 7 days before sampling aggregates. Obtain samples in accordance with ASTM D75/D75M that are representative of the materials to be used for the project. Provide aggregates consisting of crushed stone, crushed gravel, crushed slag, screenings, natural sand, and mineral filler as required. The portion of material retained on the No. 4 sieve is coarse aggregate. The portion of material passing the No. 4 sieve and retained on the No. 200 sieve is fine aggregate. The portion passing the No. 200 sieve is defined as mineral filler. Submit sufficient materials to produce 200 pounds of blended mixture for mix design verification. Submit all aggregate test results and samples to the Government at least 14 days prior to start of construction. Perform job aggregate testing no earlier than 6 months before contract award.

2.2.1 Coarse Aggregate

Provide coarse aggregate consisting of sound, tough, durable particles, free from films of material that would prevent thorough coating and bonding with the asphalt material and free from organic matter and other deleterious substances. Provide coarse aggregate particles meeting the following requirements:

- a. The percentage of loss not greater than 40 percent after 500 revolutions when tested in accordance with ASTM C131/C131M.
- b. At least 75 percent by weight of coarse aggregate containing two or more fractured faces when tested in accordance with ASTM D5821 with fractured faces produced by crushing.
- c. The particle shape essentially cubical and the aggregate containing not more than 10 percent, by weight, of flat and elongated particles (5:1 ratio of length to thickness) when tested in accordance with

ASTM D4791, Method B.

- d. Slag consisting of air-cooled, blast furnace slag with a compacted weight of not less than 75 lb/cu ft when tested in accordance with ASTM C29/C29M.
- e. Clay lumps and friable particles not exceeding 0.3 percent, by weight, when tested in accordance with ASTM C142/C142M.

2.2.2 Fine Aggregate

Provide fine aggregate consisting of clean, sound, tough, durable particles. Provide aggregate particles that are free from coatings of clay, silt, or any objectionable material, contain no clay balls, and meet the following requirements:

- a. Quantity of natural sand (noncrushed material) added to the aggregate blend not exceeding 15 percent by weight of total aggregate.
- b. Individual fine aggregate sources with a sand equivalent value greater than 45 when tested in accordance with ASTM D2419.
- c. Fine aggregate portion of the blended aggregate with an uncompacted void content greater than 45.0 percent when tested in accordance with AASHTO T 304 Method A.
- d. Clay lumps and friable particles not exceeding 0.3 percent, by weight, when tested in accordance with ASTM C142/C142M.

2.2.3 Mineral Filler

Provide mineral filler consisting of a nonplastic material meeting the requirements of ASTM D242/D242M.

2.2.4 Aggregate Gradation

Provide a combined aggregate gradation that conforms to gradations specified in, when tested in accordance with ASTM C136/C136M and ASTM C117, and does not vary from the low limit on one sieve to the high limit on the adjacent sieve or vice versa, but grades uniformly from coarse to fine. Provide a JMF within the specification limits; however, the gradation can exceed the limits when the allowable deviation from the JMF shown in are applied.

Aggregate Gradations			
Sieve Size, inch	Gradation 1 Percent Passing by Mass	Gradation 2 Percent Passing by Mass	Gradation 3 Percent Passing by Mass
1	100	---	---
3/4	90-100	100	---
1/2	68-88	90-100	100
3/8	60-82	69-89	90-100
No. 4	45-67	53-73	58-78

Aggregate Gradations			
Sieve Size, inch	Gradation 1 Percent Passing by Mass	Gradation 2 Percent Passing by Mass	Gradation 3 Percent Passing by Mass
No. 8	32-54	38-60	40-60
No. 16	22-44	26-48	28-48
No. 30	15-35	18-38	18-38
No. 50	9-25	11-27	11-27
No. 100	6-18	6-18	6-18
No. 200	3-6	3-6	3-6

2.3 MIX DESIGN

Develop the mix design. Perform Job Mix formula (JMF) and aggregates testing no earlier than 6 months before contract award. Provide asphalt mixture composed of well-graded aggregate, mineral filler if required, and asphalt material. Provide aggregate fractions sized, handled in separate size groups, and combined in such proportions that the resulting mixture meets the grading requirements of. Do not produce asphalt pavement for until a JMF has been approved. Use laboratory compaction temperatures for Polymer Modified Asphalts as recommended by the asphalt binder manufacturer. Determine the Tensile Strength Ratio (TSR) of the composite mixture in accordance with [ASTM D4867/D4867M](#). Compact the TSR specimens to an air void content of 7 percent plus or minus 1 percent. If the Tensile Strength Ratio (TSR) of the composite mixture is less than 75, reject the aggregates or treat the asphalt mixture with an anti-stripping agent. Add a sufficient amount of anti-stripping agent to produce a TSR of not less than 75. If an antistrip agent is required, provide it at no additional cost to the Government. Provide sufficient materials to produce 200 pound of blended mixture to the Government for verification of mix design at least 14 days prior to construction of test section.

2.3.1 JMF Requirements

Submit the proposed JMF in writing, for approval, at least 14 days prior to the start of the test section including, as a minimum:

- a. Percent passing each sieve size.
- b. Percent of asphalt cement.
- c. Percent of each aggregate and mineral filler to be used.
- d. Asphalt performance grade or penetration grade.
- e.
- f. Laboratory mixing temperature.
- g. Laboratory compaction temperature.
- h. Temperature-viscosity relationship of the asphalt cement

- i. Plot of the combined gradation on the 0.45 power gradation chart, stating the nominal maximum size.
- j. Graphical plots and summary tabulation of air voids, voids in the mineral aggregate, and unit weight versus asphalt content as shown in **AI MS-2**. Include summary tabulation that includes individual specimen data for each specimen tested.
- k. Specific gravity and absorption of each aggregate.
- l. Percent natural sand.
- m. Percent particles with two or more fractured faces (in coarse aggregate).
- n. Fine aggregate angularity.
- o. Percent flat or elongated particles in coarse aggregate.
- p. Tensile Strength Ratio and wet/dry specimen test results.
- q. Antistrip agent (if required).
- r. List of all modifiers.
- s. Percentage and properties (asphalt content, aggregate gradation, and aggregate properties) of RAP in accordance with paragraph RECYCLED ASPHALT PAVEMENT, if RAP is used.

Mix Design Criteria			
Test Property	Marshall (50 Blows)	Marshall (75 Blows)	Superpave (75 gyrations)
Stability, pounds , minimum (NA for Superpave)	1000 ⁽¹⁾	1800 ⁽¹⁾	NA
Flow, 0.01 inch , (NA for Superpave)	8-18	8-16	NA
Air voids, percent	3-5	3-5	3-5
Minimum Percent Voids in Mineral Aggregate (VMA) ⁽²⁾			
Gradation 1	13.0	13.0	13.0
Gradation 2	14.0	14.0	14.0
Gradation 3	15.0	15.0	15.0
TSR, minimum percent	75	75	75
(1) This is a minimum requirement. Provide significantly higher average during construction to ensure compliance with the specifications.			

Mix Design Criteria			
Test Property	Marshall (50 Blows)	Marshall (75 Blows)	Superpave (75 gyrations)
(2) Calculate VMA in accordance with AI MS-2 , based on ASTM C127 and ASTM C128 bulk specific gravity for the aggregate.			

2.3.2 Adjustments to JMF

The JMF for each mixture is in effect until a new formula is approved in writing by the Government. Should a change in sources of any materials be made, perform a new mix design and a new JMF approved before the new material is used. Make minor adjustments within the specification limits to the JMF to optimize mix volumetric properties. Adjustments to the original JMF are limited to plus or minus 4 percent on the [No. 4](#) and coarser sieves; plus or minus 3 percent on the [No. 8](#) to [No. 50](#) sieves; and plus or minus 1 percent on the [No. 100](#) sieve and [No. 200](#) sieve. Asphalt content adjustments are limited to plus or minus 0.40 from the original JMF. If adjustments are needed that exceed these limits, develop a new mix design.

PART 3 EXECUTION

3.1 [CONTRACTOR QUALITY CONTROL](#)

3.1.1 General Quality Control Requirements

Submit the Quality Control Plan. Do not produce asphalt for until the quality control plan has been approved. In the quality control plan, address all elements which affect the quality of the pavement including, but not limited to:

- a. Mix Design and unique JMF identification code
- b. Aggregate Grading
- c. Quality of Materials
- d. Stockpile Management and procedures to prevent contamination
- e. Proportioning
- f. Mixing and Transportation
- g. Mixture Volumetrics
- h. Moisture Content of Mixtures
- i. Placing and Compaction
- j. Joints
- k. Surface Smoothness
- l. Truck bed release agent

3.1.2 Testing Laboratory

Provide a fully equipped asphalt laboratory located at the plant or job site that is equipped with heating and air conditioning units to maintain a temperature of 75 plus or minus 5 degrees F. Provide laboratory facilities that are kept clean and all equipment maintained in proper working condition. Provide the Government with unrestricted access to inspect the laboratory facility, to witness quality control activities, and to perform any check testing desired. The Government will advise in writing of any noted deficiencies concerning the laboratory facility, equipment, supplies, or testing personnel and procedures. When the deficiencies are serious enough to adversely affect test results, immediately suspend the incorporation of the materials into the work. Incorporation of the materials into the work will not be permitted to resume until the deficiencies are corrected.

3.1.3 Quality Control Testing

Perform all quality control tests applicable to these specifications and as set forth in the Quality Control Program. Use the independent commercial laboratory for acceptance testing in paragraph ACCEPTANCE. Use in-house capabilities or the independent commercial laboratory for quality control testing. Required elements of the testing program include, but are not limited to tests for the control of asphalt content, aggregate gradation, aggregate moisture, moisture in the asphalt mixture, temperatures, VMA, and in-place density. Develop a Quality Control Testing Plan as part of the Quality Control Program.

3.1.3.1 Asphalt Content

Determine asphalt content a minimum of twice per lot (a lot is defined in paragraph PAVEMENT LOTS) using the ignition method in accordance with ASTM D6307. Use the extraction method in accordance with ASTM D2172/D2172M if the correction factor for the ignition method in ASTM D6307 is greater than 1.0. The asphalt content for the lot will be determined by averaging the test results.

3.1.3.2 Aggregate Properties

Determine aggregate gradations a minimum of twice per lot from mechanical analysis of extracted aggregate in accordance with ASTM D5444, ASTM C136/C136M, and ASTM C117. Determine the specific gravity of each aggregate size grouping for each 20,000 tons in accordance with ASTM C127 or ASTM C128. Determine fractured faces for gravel sources for each 20,000 tons in accordance with ASTM D5821. Determine the uncompacted void content of natural sand, manufactured sand, and blended aggregate for each 20,000 tons in accordance with AASHTO T 304 Method A.

3.1.3.3 Moisture Content of Aggregate

Determine the moisture content of aggregate used for production a minimum of once per lot in accordance with ASTM C566.

3.1.3.4 Moisture Content of Asphalt Mixture

Determine the moisture content of the asphalt mixture at least once per lot in accordance with AASHTO T 329.

3.1.3.5 Temperatures

Check temperatures at least four times per lot, at necessary locations to determine the temperature at the dryer, the asphalt cement binder in the storage tank, the asphalt mixture at the plant, and the asphalt mixture at the job site.

3.1.3.6 VMA

Obtain mixture samples at least four times per lot. Calculate the VMA of each specimen in accordance with [AI MS-2](#) based on [ASTM C127](#) and [ASTM C128](#) bulk specific gravity for the aggregate. Provide VMA within the limits of.

3.1.3.7 In-Place Density

Conduct any necessary testing to ensure the specified density is achieved. A nuclear gauge or other non-destructive testing device can be used to monitor pavement density.

3.1.3.8 Additional Testing

Perform any additional testing deemed necessary to control the process.

3.1.3.9 [QC Monitoring](#)

Submit all QC test results to the Government on a daily basis as the tests are performed. The Government reserves the right to monitor any of the Contractor's quality control testing and to perform duplicate testing as a check to the Contractor's quality control testing.

3.1.4 Sampling

When directed by the Government, sample and test any material which appears to not meet specification requirements unless such material is voluntarily removed and replaced or deficiencies corrected. Perform all sampling in accordance with standard procedures specified.

3.1.5 Control Charts

For process control, establish and maintain linear control charts on both individual samples and the running average of last four samples for the parameters listed in, as a minimum. Post the control charts as directed by the Government and maintain current at all times. Identify the following on the control charts: the project number, the test parameter being plotted, the individual sample numbers, the Action and Suspension Limits listed in applicable to the test parameter being plotted, and the test results. Also show target values (JMF) on the control charts as indicators of central tendency for the cumulative percent passing, asphalt content, and laboratory air voids parameters. When the test results exceed either applicable Action Limit, take immediate steps to bring the process back in control. When the test results exceed either applicable Suspension Limit, halt production until the problem is solved. When the Suspension Limit is exceeded for individual values or running average values, the Government has the option to require removal and replacement of the material represented by the samples or to leave in place and base acceptance on mixture volumetric properties and in place density. Use the control charts as part of the process control system for identifying trends so that potential problems can be corrected before they occur.

Make decisions concerning mix modifications based on analysis of the results provided in the control charts. In the Quality Control Plan, indicate the appropriate action to be taken to bring the process into control when certain parameters exceed their Action Limits.

Action and Suspension Limits for the Parameters to be Plotted on Individual and Running Average Control Charts				
	Individual Samples		Running Average of	
Parameter to be Plotted	Action Limit	Suspension Limit	Action Limit	Suspension Limit
No. 4 sieve, Cumulative percent passing, deviation for JMF target; plus or minus values	6	8	4	5
No. 30 sieve, Cumulative percent passing, deviation for JMF target; plus or minus values	4	6	3	4
No. 200 sieve, Cumulative percent passing, deviation for JMF target; plus or minus values	1.4	2.0	1.1	1.5
Asphalt content, percent deviation from JMF target; plus or minus value	0.4	0.5	0.2	0.3
Stability, pounds (minimum) (NA for Superpave)				
75 Blow JMF	1800	1700	1900	1800
50 Blow JMF	1000	900	1100	1000
Flow, 0.01 inch (NA for Superpave)				
75 Blow JMF	8 min.	7 min.	9 min.	8 min.
	16 max.	17 max.	15 max.	16 max.
50 Blow JMF	8 min.	7 min.	9 min.	8 min.
	18 max.	19 max.	17 max.	18 max.
Laboratory Air Voids, percent deviation from JMF target value	No specific action and suspension limits set since this parameter is used for acceptance			
In-place Mat Density, percent of TMD	No specific action and suspension limits set since this parameter is used for acceptance			
In-place Joint Density, percent of TMD	No specific action and suspension limits set since this parameter is used for acceptance			
VMA				
Gradation 1	13.5	13.0	13.3	13.0
Gradation 2	14.5	14.0	14.3	14.0
Gradation 3	15.5	15.0	15.3	15.0

3.2 PREPARATION OF ASPHALT BINDER MATERIAL

Heat the asphalt cement material while avoiding local overheating. Provide a continuous supply of the asphalt material to the mixer at a uniform temperature. Maintain the temperature of the asphalt delivered to the mixer to provide a suitable viscosity for adequate coating of the aggregate particles.

3.3 PREPARATION OF MINERAL AGGREGATE

Heat and dry the aggregate prior to mixing. Provide a rate of heating and a maximum temperature that does not damage the aggregates. Do not heat the aggregate to a temperature exceeding 350 degrees F when the asphalt binder is added. Maintain the temperature no lower than is required to obtain complete coating and uniform distribution on the aggregate particles and to provide a mixture of satisfactory workability.

3.4 PREPARATION OF ASPHALT MIXTURE

Weigh or meter the aggregates and the asphalt cement and introduce into the mixer the amount specified by the JMF. Mix the combined materials until the aggregate obtains a uniform coating of asphalt binder and is thoroughly distributed throughout the mixture. The moisture content of all asphalt mixture upon discharge from the plant is not to exceed 0.5 percent by total weight of mixture as measured by AASHTO T 329.

3.5 PREPARATION OF THE UNDERLYING SURFACE

Immediately before placing the asphalt mixture, clean the underlying course of dust and debris. Apply a prime coat in accordance with Section 32 12 13 BITUMINOUS TACK AND PRIME COATS.

3.6 TEST SECTION

Prior to full production, place a test section for each JMF used. Construct a test section 250 to 500 feet long and two paver passes wide with a longitudinal cold joint. Do not place the second lane of test section until the temperature of pavement edge is less than 175 degrees F. Construct the test section with the same depth as the course which it represents. Ensure the underlying grade or pavement structure upon which the test section is to be constructed is the same or very similar to underlying layer for the project. Use the same equipment and procedures in construction of the test section as on the remainder of the course represented by the test section. Construct the test section as part of the project pavement, as approved by the Government.

3.6.1 Sampling and Testing for Test Section

Obtain one sample at the plant from a random truck. Compact three specimens and test for laboratory air voids. Test a portion of the same sample for theoretical maximum density (TMD), aggregate gradation, asphalt content, and TSR. Adjust the compactive effort as required to provide TSR specimens with an air void content of 7 plus or minus 1 percent. Obtain four randomly selected cores from each finished pavement mat (eight total), four from the longitudinal joint, and test for density. Perform random sampling in accordance with procedures contained in ASTM D3665. Construction may continue provided the test results are within the tolerances or exceed the minimum values shown in. If all test results meet the specified requirements, the test section may remain as part of the project pavement. If test results exceed the tolerances shown, remove and replace the test section and construct another test section at no additional cost to the Government.

Test Section Requirements for Material and Mixture Properties	
Property	Specification Limit
Aggregate Gradation-Percent Passing (Individual Test Result)	
No. 4 and larger	JMF plus or minus 8
No. 8, No. 16, No. 30, and No. 50	JMF plus or minus 6
No. 100 and No. 200	JMF plus or minus 2.0
Asphalt Content, Percent (Individual Test Result)	JMF plus or minus 0.5
Laboratory Air Voids, Percent (Average of 3 specimens)	JMF plus or minus 1.0
VMA, Percent (Average of 3 specimens)	See
Tensile Strength Ratio (TSR) (At 7 percent plus/minus 1 percent air void content)	75 percent minimum
Conditioned Strength	60 psi minimum
Mat Density, Percent of TMD (Average of 4 Random Cores)	
Joint Density, Percent of TMD (Average of 4 Random Cores)	
Stability, pounds (Average of 3 specimens) (for Marshall only)	1000 minimum for 50 blows
Flow, 0.01 inch (Average of 3 specimens) (for Marshall only with non-modified asphalt)	8 - 18 for 50 blows

3.6.2 Additional Test Sections

If the initial test section should prove to be unacceptable, make the necessary adjustments to the JMF, plant operation, placing procedures, and rolling procedures before beginning construction of a second test section. Construct and evaluate additional test sections, as required, for conformance to the specifications. Full production paving is not allowed until an acceptable section has been constructed and accepted.

3.7 TRANSPORTING AND PLACING

3.7.1 Transporting

Transport asphalt mixture from the mixing plant to the site in clean, tight vehicles. Schedule deliveries so that placing and compacting of

mixture is uniform with minimum stopping and starting of the paver. Provide adequate artificial lighting for night placements. Hauling over freshly placed material will not be permitted until the material has been compacted as specified, and allowed to cool to 140 degrees F.

3.7.2 Placing

Place the mix in lifts of adequate thickness and compact at a temperature suitable for obtaining density, surface smoothness, and other specified requirements. Upon arrival, place the mixture to the full width by an asphalt paver; strike off in a uniform layer of such depth that, when the work is completed, the required thickness is obtained and the surface conforms to the grade and contour indicated. Do not broadcast waste mixture onto the mat or recycle into the paver hopper. Collect waste mixture and dispose off site. Regulate the speed of the paver to eliminate pulling and tearing of the asphalt mat. Begin placement of the mixture along the centerline of a crowned section or on the high side of areas with a one-way slope. Place the mixture in consecutive adjacent strips having a minimum width of 10 feet. Offset the longitudinal joint in one course from the longitudinal joint in the course immediately below by at least 1 foot; however, locate the joint in the surface course at the centerline of the pavement. Offset transverse joints in one course by at least 10 feet from transverse joints in the previous course. Offset transverse joints in adjacent lanes a minimum of 10 feet. On isolated areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impractical, the mixture can be spread and luted by hand tools.

3.8 COMPACTION OF MIXTURE

3.8.1 General

- a. After placing, thoroughly and uniformly compact the mixture by rolling. Compact the surface as soon as possible without causing displacement, cracking, or shoving. Determine the sequence of rolling operations and the type of rollers used with the exception that application of more than three passes with a vibratory roller in the vibrating mode is prohibited. Maintain the speed of the roller, at all times, sufficiently slow to avoid displacement of the asphalt mixture and to be effective in compaction. Correct at once any displacement occurring as a result of reversing the direction of the roller, or from any other cause.
- b. Furnish sufficient rollers to handle the output of the plant. Continue rolling until the surface is of uniform texture, true to grade and cross section, and the required field density is obtained. To prevent adhesion of the mixture to the roller, keep the wheels properly moistened, but excessive water is not permitted. In areas not accessible to the roller, thoroughly compact the mixture with hand tampers or small compactors. Remove the full depth of any mixture that becomes loose and broken, mixed with dirt, contains check-cracking, or is in any way defective. Replace with fresh asphalt mixture and immediately compact to conform to the surrounding area. Perform this work at no expense to the Government. Skin patching is not allowed.

3.9 JOINTS

Construct joints to ensure a continuous bond between the courses and to obtain the required density. Provide all joints with the same texture as other sections of the course and meet the requirements for smoothness and grade.

3.9.1 Transverse Joints

Do not pass the roller over the unprotected end of the freshly laid mixture, except when necessary to form a transverse joint. When necessary to form a transverse joint, construct by means of placing a bulkhead or by tapering the course. Utilize a dry saw cut on the transverse joint full depth and width on a straight line to expose a vertical face prior to placing the adjacent lane. Remove the cutback material from the project. In both methods, provide a light tack coat of asphalt material to all contact surfaces before placing any fresh mixture against the joint.

3.9.2 Longitudinal Joints

Provide a joint that meets density and smoothness requirements for joints and has uniform texture. Cut back longitudinal joints which are irregular, damaged, uncompacted, cold (less than 175 degrees F at the time of placing adjacent lanes), or otherwise defective, a maximum of 3 inches from the top of the course with a cutting wheel to expose a clean, sound, near vertical surface for the full depth of the course. Remove all cutback material from the project. Provide a light tack coat of asphalt material to all contact surfaces prior to placing any fresh mixture against the joint.

-- End of Section --

SECTION 32 17 23.16

ROAD AND PARKING LOT PAVEMENT MARKINGS

11/24

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control PlanQualificationsSD-03 Product Data

Manufacturer Data Sheets for all Marking Materials

Manufacturer Data Sheets for all Reflective Media

SD-06 Test Reports

Marking Application Wet Film Thickness Test

Reflective Media Reflectivity Test

SD-07 Certificates

Manufacturer Certificate of Compliance for Marking Materials

Manufacturer Certificate of Compliance for Reflective Materials

Manufacturer Certificate of Conformance for Volatile Organic ComplianceSD-08 Manufacturer's Instructions

Marking Materials Storage and Application

1.2 QUALITY CONTROL

1.2.1 Quality Control Plan

Within 10 calendar days of project award, submit a quality control plan. The plan must state the means, methods, equipment, and materials to be employed for the performance of the surface preparation, existing markings removal, application of reflective and non-reflective marking, and marking layout. At a minimum, provide descriptive criteria for each of the following activities for review and approval by the Contracting Officer:

- a. Describe the means and methods used to layout marking geometry and the location of marking elements.
- b. Describe the protocol for determination of the operating pressure and speed of the equipment for surface preparation.
- c. Describe the protocol for surface preparation when not using water.
- d. Describe the protocol for existing markings removal.

- e. Define the protocol for the performance of test stripes for each line width, color, and paint type.
- f. Provide equipment details to include speed, pressures and application rate for the minimum wet film thickness and the application rate of reflective media to provide the specified glass bead anchoring and reflectivity.
- g. Provide and discuss safety directives for maintaining traffic on roads and parking lots.
- h. Define communications procedures when operating on roads and parking lots.

1.2.2 Qualifications

Submit documentation certifying that pertinent personnel are qualified for equipment operation and handling of applicable chemicals. The documentation should include experience on five projects of similar size and scope with references for all personnel.

1.2.3 Qualifications For Roads and Parking Marking Personnel

Submit documentation of qualifications in resume format a minimum of 14 days before pavement marking work is to be performed showing personnel who will be performing the work have experience working on airfields, operating mobile self-powered marking, cleaning, and paint removal equipment and performing these tasks. Include with their resume a list of references complete with points of contact and telephone numbers. Provide certification for pavement marking machine operator and Foreman demonstrating experience successfully completing a minimum of two airfield pavement marking projects of similar size and scope. Provide documentation demonstrating personnel have a minimum of two years of experience operating similar equipment and performing the same or similar work in similar environments, similar in size and scope of the planned project. The Contracting Officer reserves the right to require additional proof of competency or to reject proposed personnel.

1.3 DELIVERY, STORAGE, AND HANDLING

Provide a conditioned storage and staging area on the installation for all materials intended to be used on the project. Ensure all materials delivered to the storage location are in the original container and clearly marked with the product name, compliance information, batch number, color, manufactured date, instructions for storage, instructions for application, and the name of the manufacturer. All materials are to be stored in conformance with the manufacturer instructions. Provide manufacturer instructions for; marking materials storage and application, reflective media storage and application, and the chemicals used in surface preparation.

1.4 PROJECT/SITE SPECIAL CONDITIONS

1.4.1 Environmental Requirements

Pavement surface must be free of snow, ice, or slush; with a surface temperature of at least 40 degrees F and rising at the beginning of operations, except those involving shot blasting or grinding. Cease

operation during thunderstorms, or during rainfall, except for water blasting and removal of previously applied chemicals. Cease water blasting where surface water accumulation alters the effectiveness of material removal.

1.4.1.1 Weather Limitations for Marking Application

Apply pavement markings to clean, dry surfaces and only when the ambient temperature is at least **5 degrees F** above the dew point and the pavement surface temperatures are within the limits recommended by the manufacturer of the material being used unless otherwise noted. Allow the pavement surface to dry after the water has been used for surface preparation or after a precipitation event. Do not perform marking applications when the wind carries overspray onto locations adjacent to the marking. Provide wind screens to shroud application equipment.

1.4.1.2 Testing Dry Surfaces

Do not commence marking until the pavement surface is dry. Use the plastic wrap method as described in paragraph PRE-APPLICATION TESTING to test the pavement surface for moisture. Do not proceed with marking until the Contracting Officer has observed the moisture test and has accepted the area prepared for marking.

1.4.1.3 Volatile Organic Compounds Compliance

Submit a manufacturer certificate stating that the proposed pavement marking paint meets the Volatile Organic Compound (VOC) regulations of the local Air Pollution Control District having jurisdiction over the geographical area in which the project is located. Submit [manufacturer certificate of conformance for volatile organic compliance](#).

1.4.2 Traffic Control for Roads and Parking Lots

Place approved signs conforming to **MUTCD** near the beginning of the worksite and well ahead of the worksite to alert approaching traffic from both directions. Place markers along newly painted lines to control traffic and prevent damage to newly painted surfaces. Mark painting equipment with warning signs that can be read from a distance of **100 feet**, indicating slow-moving painting equipment in operation. Provide all lighting and equipment necessary to light the work area during night operations effectively.

When traffic is rerouted or controlled to accomplish the work, provide necessary warning signs, flag persons, and related equipment for the safe passage of vehicles. Submit detour plans to the Contracting Officer for approval before doing the work.

1.5 APPLICATION EQUIPMENT CALIBRATION

Before performing any marking application, calibrate the paint and glass bead application equipment at the necessary speed to execute the application. Calibration and application will be performed using paint that is not diluted or thinned. Paint will be used as formulated by the manufacturer. Calibrate paint and bead guns for each line width and color intended to be applied. Use metal coupons placed in the path of the equipment to capture a test line without glass beads. Use a wet film gauge in accordance with **ASTM D4414**, to determine if the wet film thickness is the same at each edge and at the center of the marking.

Adjust each paint gun to provide a line of uniform thickness.

Collect a sample of glass beads directly from the glass bead dispenser along a measured distance. Weigh the glass beads captured and determine the coverage by dividing the weight by the area of the line placed during the calibration. Adjust the glass bead dispenser to provide an application rate necessary to meet or exceed the reflectivity specified. After determining the application rate, apply a reflective marking using the wet film thickness to be used for the color and marking element. Using a magnifying glass, examine the distribution and embedment of the glass beads. Beads are to be distributed uniformly for the width of the marking. Adjust the wet film thickness if the beads are submerged or predominantly on the surface of the marking.

PART 2 PRODUCTS

2.1 EQUIPMENT

Submit a [surface preparation equipment list](#) by serial number, type, model, and manufacturer. Include descriptive data indicating area of coverage per pass, pressure adjustment range, tank and flow capacities, and safety precautions required for the equipment operation. Mobile equipment must allow for removal of markings without damaging the pavement surface or joint sealant. Maintain machines, tools, and equipment used in the performance of the work in satisfactory operating condition.

2.1.1 Surface Preparation and Paint Removal for Roads and Parking Lots

Submit [data sheets for paint removal equipment](#) intended for use in preparation of the pavement surface for marking. In the submittal, include descriptive information on the means for adjusting coverage per each pass, water pressure adjustment range, and tank and flow capacities. The equipment must have a range of adjustments that will provide a clean surface free of dirt, dust, oil, grease, algae, mildew, mold, and loose paint. Submit [safety data sheets for chemicals used in surface preparation](#). Chemicals must be bio-degradable.

2.1.1.1 Water Blasting Equipment

Use mobile water blasting equipment capable of producing a pressurized stream of water that effectively removes paint from the pavement surface without significantly damaging the pavement. Provide equipment, tools, and machinery which are safe and in good working order.

2.1.1.2 Grinding or Scarifying Equipment

Use equipment capable of removing surface contaminants, paint build-up, or extraneous markings from the pavement surface without leaving any residue. Clean the surface by a hydro blast to remove surface contaminants, and ash after a weed torch is used to remove paint.

2.1.2 Markings Application Equipment

Submit a marking applications equipment list of equipment appropriate for the material(s) to be used. Include the manufacturer's descriptive data and certification for the planned use that indicates the area of coverage per pass, pressure adjustment range, tank and flow capacities, and all safety precautions required for operating and maintaining the equipment. Provide and maintain machines, tools, and equipment used in the

performance of the work in satisfactory operating condition, or remove equipment that is not providing satisfactory performance from the work site. Provide mobile and maneuverable application equipment to the extent that straight lines can be followed and normal curves can be made in a true arc.

2.1.2.1 Airless or Atomizing Equipment

Provide mobile airless or pneumatic air-atomized application equipment that is maneuverable to the extent that straight lines can be followed and normal curves can be made in a true arc. Mount equipment on trucks, skids or tractors. Use equipment suitable for application of the marking material specified. Airless systems are used to apply waterborne and epoxy coatings. Pneumatic systems are used only to apply waterborne and solvent based coatings.

Provide equipment capable of applying a marking from 4 inches to 12 inches wide in a single pass and also capable of applying two single solid or intermittent lines using a minimum of two colors. Provide equipment with tanks or reservoirs equipped with mechanical agitators, pressure regulators, and gages in full view of the equipment operator. Use paint strainers suitable to screen paint flowing in all supply lines.

2.1.2.2 Hand-Operated Machines

Provide a hand-operated push-type applicator machine commonly used for the application of water-based paint or two-component, chemically curing paint, thermoplastic, or preformed tape to pavement surfaces for small marking projects, such as legends and cross-walks, parking lots, or surface painted signs. Provide an applicator machine with the necessary tanks and spraying nozzles capable of applying paint uniformly at specified wet film thickness. Provide spray guns for hand application of paint in areas where push-type machines cannot be used.

2.1.2.3 Reflective Media Dispenser

Mount glass bead dispensers that are automatically triggered when paint guns are activated. The dispensers may be pressurized or gravity-drop systems. Pressurized systems require moisture control.

2.1.3 Reflective Thermoplastic Striping Material (Hot Applied) Application Equipment

Apply thermoplastic material with equipment capable of providing continuous uniformity for the dimensional and reflectivity requirements of the marking.

2.1.3.1 Application Equipment

- a. Provide application equipment capable of continuous mixing and agitation of the material, with conveying parts that prevent accumulation and clogging between the main material reservoir and the extrusion shoe or spray gun. Ensure all parts of the equipment which come into contact with the material are easily accessible and exposed for cleaning and maintenance. All mixing and conveying parts including the extrusion shoes and spray guns are to maintain the material at the required temperature with heat-transfer oil or electrical-element-controlled heat.

- b. Provide application equipment constructed to ensure continuous uniformity in the stripe dimensions. Provide an applicator with a means for cleanly cutting off stripe ends squarely and providing a method of applying skip lines. Provide equipment capable of applying varying widths of traffic markings.
- c. Provide mobile application equipment allowing straight lines to be followed and normal curves to be made in a true arc. Provide equipment for the placement of thermoplastic pavement markings of two general types: mobile applicator and hand-operated applicator.
- d. Equip the applicator with a pressurized or drop-on type bead dispenser capable of uniformly dispensing reflective glass spheres at controlled flow rates. The bead dispenser must operate automatically to begin flow before the flow of the binder to assure that the strip is fully reflectorized.

2.1.3.2 Mobile Application Equipment

Provide a truck-mounted, self-contained pavement marking machine capable of hot applying thermoplastic by either the extrusion or spray method.

- a. Equip the mobile unit with a melting kettle that holds a minimum of 6000 pounds of molten thermoplastic material, capable of heating the thermoplastic composition to temperatures as recommended by the manufacturer. Use a thermostatically controlled heat transfer liquid. Heating the composition by direct flame is not allowed. Oil and material temperature gauges must be visible at both ends of the kettle.
- b. Equip mobile units for application of extruded markings with a minimum of two extrusion shoes; located one on each side of the truck, capable of marking simultaneous edge line and centerline stripes, each being a closed, oil-jacketed unit.
- c. Equip the mobile unit with an electronic programmable line pattern control system capable of applying skip or solid lines in any sequence, through any and all extrusion shoes, or spray guns, and in programmable cycle lengths. In addition, equip the mobile unit with an automatic counting mechanism capable of recording the number of lineal feet of thermoplastic markings applied to the pavement surface with an accuracy of 0.5 percent.

2.1.3.3 Hand-Operated Machines

Provide portable hand-operated equipment, specifically designed for placing special markings such as crosswalks, stop bars, legends, arrows, and short lengths of the lane, edge, and centerlines; and apply thermoplastic pavement markings by the extrusion method. Equip the hand-operated applicator with all the necessary components, including a materials storage reservoir, bead dispenser, extrusion shoe, and heating accessories.

2.1.3.4 Reflective Media Dispenser

Attach the dispenser for applying the reflective media to the thermoplastic dispenser that is designed to operate automatically and simultaneously with the applicator through the same control mechanism. Provide a bead applicator capable of adjustment and designed to provide a

uniform flow of reflective media over the full length and width of the marking.

2.1.4 Preformed Retroreflective Pavement Marking Tape Application Equipment

Provide mechanical application equipment specifically designed for the placement of preformed marking tape. The equipment is specifically designed to apply pressure-sensitive pavement marking tape of varying widths. Equip the applicator with rollers, or other suitable compaction devices to provide initial adhesion of the material with the pavement surface. Use additional tools and devices for properly seating the applied material, as the manufacturer recommends.

2.2 ROAD AND PARKING LOT MATERIALS

Submit [safety data sheets for each paint type](#) as well as [manufacturer data sheets for all marking materials](#); include with the submittal a [manufacturer certificate of compliance for marking materials](#) and a [manufacturer certificate of compliance for reflective materials](#).

2.2.1 Waterborne Paint

PART 3 EXECUTION

3.1 TEST SECTIONS

Before the performance of any marking application, demonstrate to the Government, using the equipment, materials, and personnel identified in the approved quality control plan, that the requirements for acceptance of the final product(s) are attainable. The minimum length of the test section is [50 feet](#) of marking for each line width, color, and wet film thickness. Perform demonstrations in a location designated by the Contracting Officer within the project scope of work. Do not perform the test section(s) until the Contracting Officer is present to observe the test. Table III identifies minimum and maximum wet film thickness based on glass bead type. Each test section's result is the standard of performance for the color, width, wet film thickness, and glass bead application rate for each marking element. Submit the color, line width, wet film thickness, and measured reflectivity.

3.1.1 Surface Preparation and Paint Removal Test Section

Prepare an area large enough to determine cleanliness, adhesion of remaining markings, and cleaning rate. Use the means, methods, and equipment identified in the approved quality control plan. Adjust the means, methods, equipment, or equipment settings until the prepared surface is free of dirt, debris, oils and greases, algae, mold, mildew, and loose or flaking paint without damage to the pavement. Remove any equipment that fails to provide an acceptable product during the demonstration and provide new equipment that will produce an acceptable product.

3.1.2 Wet Film Thickness Test Section

Adjust the marking application rate for equipment speed, operating pressure, and line width, to provide a minimum wet film thickness, full

coverage, and reflective media anchoring. Minimum and maximum wet film thickness is identified in Table III. Measure the wet film thickness using a wet film gauge at three points along the test section. Wet film thickness is determined using [ASTM D4414](#) as the performance standard. When the average of the three readings is less than the minimum specified in Table III, repeat the test section. Submit the results of the [marking application wet film thickness test](#) to the Contracting Officer

3.1.3 Reflective Value Test Section

Measure the reflectivity at three points, along the length of the marking placed for wet film thickness. After the application is cured, measure the retro-reflective value using a Retro-Reflectometer with a direct readout in millicandelas per square meter per lux (mcd/m²/lx) using [ASTM E1710](#). Take three readings on each test section. When the average of the three readings is less than the minimum specified in Table V repeat the test section. Document the application rate of the reflective media required to meet the specified minimum reflectivity. Submit the results of the reflective media reflectivity test to the Contracting Officer before proceeding with work on the project.

3.2 SURFACE PREPARATION

Clean surfaces before the application of marking materials. Remove all dust, dirt, scaling or loose paint, algae, oils, and grease and mineral deposits such as iron stains by use of water blasting or chemical removal. Follow the cleaning with sweeping, blowing or using water rinse. Do not begin painting in any location prepared for marking until surfaces are dry and clean.

Scrub areas with oil or grease present with applications of trisodium phosphate solution or other approved detergent or degreaser. Rinse thoroughly after each application to prevent staining of the new marking. After cleaning oil-soaked areas, seal with shellac or primer as the manufacturer recommends to prevent bleeding through the new paint.

3.3 PRE-APPLICATION TESTING

Test the pavement surface for moisture before beginning pavement marking after each period of rainfall, fog, high humidity, or cleaning or when the ambient temperature has fallen below the dew point. Do not commence marking until the pavement is sufficiently dry and the Contracting Officer has approved the pavement condition.

Employ the plastic wrap method, described as follows, to test the pavement for moisture:

- a. Cover the pavement with a [12 inch by 12 inch](#) section of clear plastic wrap and seal the edges with tape.
- b. After 15 minutes, examine the plastic wrap for any visible moisture accumulation. Do not begin marking operations until the test can be performed with no visible moisture accumulation inside the plastic wrap.
- c. Re-test surfaces when work has been stopped due to a precipitation event.

3.4 MARKINGS APPLICATION

3.4.1 Marking Materials for Roads and Parking Lots Pavement

3.4.1.1 Waterborne Paint

The dilution or thinning of paint prior to application is not allowed.

Provide [FS TT-P-1952](#) waterborne paint and [FS TT-B-1325](#) glass beads.

3.4.1.2 Epoxy Paint

Apply [FS TT-B-1325](#) glass beads that provides the minimum or exceeds the reflectivity in accordance with paragraph TEST SECTION. Apply epoxy paint only on surfaces prepared for marking application and free of moisture, dirt, debris, oils and greases, algae, mold, or mildew. Apply epoxy paint only to dry pavement surfaces. Do not apply epoxy paint when ambient temperature conditions are outside of the ranges recommended by the manufacturer. Epoxies cannot be placed over markings made from other materials. Epoxy can be applied over existing epoxy markings once, and after a second application, the old material must be removed.

3.5 FIELD QUALITY CONTROL AND ACCEPTANCE

3.5.1 Material Inspection

The Contractor is responsible for examining all materials accepted for delivery for compliance with the certificate of compliance.

3.5.2 Sampling and Testing

As soon as the marking materials are available for sampling, obtain materials by random selection directly from equipment already calibrated. [Four quarts](#) of paint are to be collected; [two quarts](#) for the Contractor and [two quarts](#) for the Government. Samples of marking materials and samples of each reflective media are to be collected by the Contractor in the presence of the Contracting Officer. Identify samples by project name and number, manufacture date, batch number, and the square yards of markings represented by the sample.

The Government will retain samples for the warranty period under storage conditions recommended by the manufacturer. If there is an issue with a material defect during the period of the warranty the Contractor will incur the cost for an accredited independent laboratory to test the material(s) for conformance with the certifications and the contract specifications. The Government reserves the right to test the samples for verification of materials.

3.5.3 Dimensional Tolerance

The Contractor applies layout markings. All layout markings are placed before the marking material application. The edges of a line must not vary from a straight line drawn between the beginning and end of the line more than [1/2-inch](#) to [50 feet](#). Marking dimensions and spacing must be within the tolerances provided in Table IV.

TABLE IV - Dimensional Tolerance for Marking Elements	
Dimension and Spacing	Tolerance
12 inch or less	+/- 1/2 inch
Greater than 36 inch to 6 feet	+/- 1 inch
Greater than 6 feet to 60 feet	+/- 2 inch
Greater than 60 feet	+/- 3 inch

-- End of Section --

SECTION 32 92 19

SEEDING

08/17, CHG 1: 08/21

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Wood Cellulose Fiber Mulch

Fertilizer

Include physical characteristics, and recommendations.

SD-06 Test Reports

Topsoil Composition Tests (reports and recommendations).

SD-07 Certificates

State Certification and Approval for Seed

SD-08 Manufacturer's Instructions

Erosion Control Materials

1.2 DELIVERY, STORAGE, AND HANDLING

1.2.1 Delivery

1.2.1.1 Seed Protection

Protect from drying out and from contamination during delivery, on-site storage, and handling.

1.2.1.2 Fertilizer Delivery

Deliver to the site in original, unopened containers bearing manufacturer's chemical analysis, name, trade name, trademark, and indication of conformance to state and federal laws. Instead of containers, fertilizer may be furnished in bulk with certificate indicating the above information.

1.2.2 Storage

1.2.2.1 Seed, Fertilizer Storage

Store in cool, dry locations away from contaminants.

1.2.2.2 Topsoil

Prior to stockpiling topsoil, treat growing vegetation with application of appropriate specified non-selective herbicide. Clear and grub existing vegetation three to four weeks prior to stockpiling topsoil.

1.2.2.3 Handling

Do not drop or dump materials from vehicles.

1.3 TIME LIMITATIONS

1.3.1 Seed

Apply seed within twenty four hours after seed bed preparation.

PART 2 PRODUCTS

2.1 SEED

2.1.1 Classification

Provide State-certified seed of the latest season's crop delivered in original sealed packages, bearing producer's guaranteed analysis for percentages of mixtures, purity, germination, weedseed content, and inert material. Label in conformance with [AMS Seed Act](#) and applicable state seed laws. Wet, moldy, or otherwise damaged seed will be rejected. 2.2 TOPSOIL

2.2.1 On-Site Topsoil

Surface soil stripped and stockpiled on site and modified as necessary to meet the requirements specified for topsoil in paragraph COMPOSITION. When available topsoil must be existing surface soil stripped and stockpiled on-site in accordance with Section [31 00 00 EARTHWORK](#).

2.2.2 Off-Site Topsoil

Conform to requirements specified in paragraph COMPOSITION.

2.2.3 Composition

Containing from 5 to 10 percent organic matter as determined by the [topsoil composition tests](#) of the Organic Carbon, 6A, Chemical Analysis Method described in [DOA SSIR 42](#). Maximum particle size, [3/4 inch](#), with maximum 3 percent retained on [1/4 inch](#) screen. The pH must be tested in accordance with [ASTM D4972](#). Topsoil must be free of sticks, stones, roots, and other debris and objectionable materials. Other components must conform to the following limits:

2.3 MULCH

Mulch must be free from noxious weeds, mold, and other deleterious materials.

2.3.1 Straw

Stalks from oats, wheat, rye, barley, or rice. Furnish in air-dry

condition and of proper consistency for placing with commercial mulch blowing equipment. Straw must contain no fertile seed.

2.3.2 Hay

Air-dry condition and of proper consistency for placing with commercial mulch blowing equipment. Hay must be sterile, containing no fertile seed.

2.4 WATER

Source of water must be approved by Contracting Officer and of suitable quality for irrigation, containing no elements toxic to plant life.

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 EXTENT OF WORK

Provide soil preparation prior to planting (including soil conditioners as required), fertilizing, seeding, and surface topdressing of all newly graded finished earth surfaces, unless indicated otherwise, and at all areas inside or outside the limits of construction that are disturbed by the Contractor's operations.

3.1.1.1 Topsoil

Provide 4 inches of on-site topsoil to meet indicated finish grade. After areas have been brought to indicated finish grade, incorporate fertilizer into soil a minimum depth of 4 inches by disking, harrowing, tilling or other method approved by the Contracting Officer. Remove debris and stones larger than 3/4 inch in any dimension remaining on the surface after finish grading. Correct irregularities in finish surfaces to eliminate depressions. Protect finished topsoil areas from damage by vehicular or pedestrian traffic.

3.1.1.2 Fertilizer Application Rates

Apply fertilizer at rates as determined by laboratory soil analysis of the soils at the job site. 3.2 SEEDING

3.2.1 Seed Application Seasons and Conditions

Immediately before seeding, restore soil to proper grade. Do not seed when ground is muddy, frozen, snow covered or in an unsatisfactory condition for seeding. If special conditions exist that may warrant a variance in the above seeding dates or conditions, submit a written request to the Contracting Officer stating the special conditions and proposed variance. Apply seed within twenty four hours after seedbed preparation. Sow seed by approved sowing equipment. Sow one-half the seed in one direction, and sow remainder at right angles to the first sowing.

3.2.2 Seed Application Method

Seeding method must be broadcasted and drop seeding.

3.2.2.1 Broadcast and Drop Seeding

Seed must be uniformly broadcast at the rate of 60 pounds per 1000 square

feet. Use broadcast or drop seeders. Sow one-half the seed in one direction, and sow remainder at right angles to the first sowing. Cover seed uniformly to a maximum depth of 1/4 inch in clay soils and 1/2 inch in sandy soils by means of spike-tooth harrow, cultipacker, raking or other approved devices.

3.2.3 Mulching

3.2.3.1 Hay or Straw Mulch

Hay or straw mulch must be spread uniformly at the rate of 2 tons per acre. Mulch must be spread by hand, blower-type mulch spreader, or other approved method. Mulching must be started on the windward side of relatively flat areas or on the upper part of steep slopes, and continued uniformly until the area is covered. The mulch must not be bunched or clumped. Sunlight must not be completely excluded from penetrating to the ground surface. All areas installed with seed must be mulched on the same day as the seeding. Mulch must be anchored immediately following spreading.

3.2.4 Rolling

Immediately after seeding, firm entire area except for slopes in excess of 3 to 1 with a roller not exceeding 90 pounds for each foot of roller width.

3.2.5 Erosion Control Material

Install in accordance with manufacturer's instructions, where indicated or as directed by the Contracting Officer.

3.2.6 Watering

Start watering areas seeded as required by temperature and wind conditions. Apply water at a rate sufficient to insure thorough wetting of soil to a depth of 2 inches without run off. During the germination process, seed is to be kept actively growing and not allowed to dry out.

-- End of Section --

SECTION 32 92 23

SODDING

04/06, CHG 1: 08/21

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Stand of Turf

100 percent ground cover of the established species.

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Include physical characteristics, and recommendations.

SD-06 Test Reports

SD-07 Certificates

Nursery or Sod farm certification for sods. Indicate type of sod in accordance with TPI GSS.

1.3 DELIVERY, STORAGE, AND HANDLING

1.3.1 Delivery

1.3.1.1 Sod Protection

Protect from drying out and from contamination during delivery, on-site storage, and handling.

1.3.2 Storage

1.3.2.1 Sod Storage

Lightly sprinkle with water, cover with moist burlap, straw, or other approved covering; and protect from exposure to wind and direct sunlight until planted. Provide covering that will allow air to circulate so that internal heat will not develop. Do not store sod longer than 24 hours. Do not store directly on concrete or bituminous surfaces.

1.3.2.2 Handling

Do not drop or dump materials from vehicles.

1.4 TIME RESTRICTIONS AND PLANTING CONDITIONS

1.4.1 Restrictions

Do not plant when the ground is frozen, snow covered, muddy, or when air temperature exceeds 90 degrees Fahrenheit.

1.5 TIME LIMITATIONS

1.5.1 Sod

Place sod a maximum of thirty six hours after initial harvesting, in accordance with TPI GSS as modified herein.

PART 2 PRODUCTS

2.1 SODS

2.1.1 Classification

Nursery grown, certified as classified in the TPI GSS. Machine cut sod at a uniform thickness of 3/4 inch within a tolerance of 1/4 inch, excluding top growth and thatch. Each individual sod piece shall be strong enough to support its own weight when lifted by the ends. Broken pads, irregularly shaped pieces, and torn or uneven ends will be rejected. Wood pegs and wire staples for anchorage shall be as recommended by sod supplier.

2.1.2 Purity

Sod species shall be genetically pure, free of weeds, pests, and disease.

2.2 WATER

Source of water shall be approved by Contracting Officer and of suitable quality for irrigation containing no element toxic to plant life.

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 Extent Of Work

Provide soil preparation (including soil conditioners), fertilizing, and sodding of all newly graded finished earth surfaces, unless indicated otherwise, and at all areas inside or outside the limits of construction that are disturbed by the Contractor's operations.

3.2 SODDING

3.2.1 Finished Grade and Topsoil

Prior to the commencement of the sodding operation, the Contractor shall verify that finished grades are as indicated on drawings; the placing of topsoil, smooth grading, and compaction requirements have been completed in accordance with Section 31 00 00 EARTHWORK.

The prepared surface shall be a maximum 1 inch below the adjoining grade of any surfaced area. New surfaces shall be blended to existing areas.

The prepared surface shall be completed with a light raking to remove from the surface debris and stones over a minimum 5/8 inch in any dimension.

3.2.2 Placing

Place sod a maximum of 36 hours after initial harvesting, in accordance with TPI GSS as modified herein.

3.2.3 Sodding Slopes and Ditches

For slopes 2:1 and greater, lay sod with long edge perpendicular to the contour. For V-ditches and flat bottomed ditches, lay sod with long edge perpendicular to flow of water. Anchor each piece of sod with wood pegs or wire staples maximum 2 feet on center. On slope areas, start sodding at bottom of the slope.

3.2.4 Finishing

After completing sodding, blend edges of sodded area smoothly into surrounding area. Air pockets shall be eliminated and a true and even surface shall be provided. Frayed edges shall be trimmed and holes and missing corners shall be patched with sod.

3.2.5 [Enter Appropriate Subpart Title Here]

3.2.6 Watering

Start watering areas sodded as required by daily temperature and wind conditions. Apply water at a rate sufficient to ensure thorough wetting of soil to minimum depth of 6 inches. Run-off, puddling, and wilting shall be prevented. Unless otherwise directed, watering trucks shall not be driven over turf areas. Watering of other adjacent areas or plant material shall be prevented.

3.3 PROTECTION OF TURF AREAS

Immediately after turfing, protect area against traffic and other use.

3.4 RESTORATION

Restore to original condition existing turf areas which have been damaged during turf installation operations. Keep clean at all times at least one paved pedestrian access route and one paved vehicular access route to each building. Clean other paving when work in adjacent areas is complete.

-- End of Section --

SECTION 33 11 00

WATER UTILITY DISTRIBUTION PIPING
08/24

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA B300	(2024) Hypochlorites
AWWA B301	(2024) Liquid Chlorine
AWWA C500	(2019) Metal-Seated Gate Valves for Water Supply Service
AWWA C502	(2018) Dry-Barrel Fire Hydrants
AWWA C509	(2023) Resilient-Seated Gate Valves for Water Supply Service
AWWA C550	(2024) Protective Interior Coatings for Valves and Hydrants
AWWA C600	(2023) Installation of Ductile-Iron Mains and Their Appurtenances
AWWA C651	(2023) Standard for Disinfecting Water Mains
AWWA C655	(2018) Field Dechlorination

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 24	(2025) Standard for the Installation of Private Fire Service Mains and Their Appurtenances
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NSF INTERNATIONAL (NSF)

NSF/ANSI/CAN 61	(2024) Drinking Water System Components - Health Effects
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U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-600-01	(2016; with Change 6, 2021) Fire Protection Engineering for Facilities
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UL SOLUTIONS (UL)

UL 246 (2011; Reprint Jul 2020) UL Standard for
Safety Hydrants for Fire-Protection Service

UL 262 (2004; Reprint Jul 2023) Gate Valves for
Fire-Protection Service

1.2 DEFINITIONS

1.2.1 Water Mains

Water mains include water piping having diameters 4 through 14 inch, specific materials, methods of joining and any appurtenances deemed necessary for a satisfactory system.

1.2.2 Additional Definitions

For additional definitions refer to the definitions in the applicable referenced standard.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Connections

SD-03 Product Data

Pipe, Fittings, Joints and Couplings

Valves

Valve Boxes

Precast Concrete Thrust Blocks

Disinfection Procedures

SD-06 Test Reports

Leakage Test

Hydrostatic Test

Pipe, Fittings, Joints and Couplings

Valves

SD-08 Manufacturer's Instructions

1.4 QUALITY CONTROL

1.4.1 Regulatory Requirements

Use NSF/ANSI/CAN 61 materials for potable water systems to comply with lead free content requirements as defined by the U.S. Safe Drinking Water Act effective January 2014 and January 2022.

All materials shall comply with 18 AAC 80.500 Use of Lead Prohibited.

Comply with NFPA 24 for materials, installation, and testing of fire main piping and components.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery and Storage

Inspect materials delivered to site for required pipe markings and damage. Unload and store with minimum handling and in accordance with manufacturer's instructions to prevent cuts, scratches and other damage. Store materials on site in enclosures or under protective covering. Store plastic piping, jointing materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes, fittings, valves, and other accessories free of dirt and debris or other contaminants.

1.5.2 Handling

Handle pipe, fittings, valves, and other accessories in accordance with applicable AWWA standard, manufacturer's instructions and in a manner to ensure delivery to the trench in sound undamaged condition. Avoid injury to coatings and linings on pipe and fittings; make repairs if coatings or linings are damaged. Do not place other material, hooks, or pipe inside a pipe or fitting after the coating has been applied. Inspect the pipe for defects before installation. Carry, do not drag pipe to the trench. Use of pinch bars and tongs for aligning or turning pipe will be permitted only on the bare ends of the pipe. Clean the interior of pipe and accessories of foreign matter before being lowered into the trench and keep them clean during laying operations by plugging. Replace defective material without additional expense to the Government. Store rubber gaskets, not immediately installed, under cover or out of direct sunlight.

Handle PVC pipe, fittings, and accessories in accordance with AWWA C605.

PART 2 PRODUCTS

2.1 MATERIALS

All materials are intended for potable water use unless otherwise indicated. Comply with NSF/ANSI/CAN 61 for all potable water pipe, fittings and other applicable materials. Provide pipe, fittings and other applicable materials bearing NSF/ANSI/CAN 61 markings for potable water service.

Provide all materials in accordance with AWWA C800 and as indicated herein. Provide valves and fittings with pressure ratings equivalent to the pressure ratings of the pipe.

2.1.1.1 Pipe, Fittings, Joints And Couplings

Submit manufacturer's standard drawings or catalog cuts, except submit both drawings and cuts for push-on joints. Include information concerning gaskets with submittal for joints and couplings.

2.1.1.1.1 Plastic Piping

2.1.2 Valves

Provide a protective interior coating in accordance with AWWA C550.

2.1.2.1 Gate Valves 3 Inch Size and Larger

AWWA C500, AWWA C509, AWWA C515, or UL 262 and:

- a. AWWA C500: nonrising stem type with double-disc gate and mechanical-joint ends or push-on joint ends compatible for the adjoining pipe.
- b. AWWA C509 or AWWA C515: nonrising stem type with mechanical-joint ends
- c. UL 262: inside-screw type with operating nut, double-disc or split-wedge type gate, designed for a hydraulic working pressure of 175 psi, and have mechanical-joint ends or push-on joint ends as appropriate for the pipe to which it is joined.

Match materials for UL 262 gate valves to the reference standards specified in AWWA C500. Gate valves open by counterclockwise rotation of the valve stem. Stuffing boxes have O-ring stem seals. Stuffing boxes are bolted and constructed so as to permit easy removal of parts for repair. Provide valve ends and gaskets for connection to sleeve-type mechanical couplings that conform to the requirements specified for the coupling. Provide all valves from one manufacturer.

2.1.3 Fire Hydrants

2.1.3.1 Fire Hydrants

Provide fire hydrants where indicated. Paint fire hydrants with at least one coat of primer and two coats of enamel paint. Paint barrel and bonnet colors in accordance with UFC 3-600-01. Stencil fire hydrant number and main size on the fire hydrant barrel using black stencil paint.

Provide a protective epoxy interior coating conforming to AWWA C550 on those portions of the fire hydrant continuously in contact with sea water or salt water.

2.1.3.1.1 Dry-Barrel Type Fire Hydrants

Provide Dry-barrel type fire hydrants, AWWA C502 or UL 246, "Base Valve" with 6 inch inlet, 5 1/4 inch valve opening, one 4 1/2 inch pumper connection, and two 2 1/2 inch hose connections.

2.1.4 Disinfection

Chlorinating materials are to conform to: Chlorine, Liquid: AWWA B301; Hypochlorite, Calcium and Sodium: AWWA B300.

2.2 ACCESSORIES

2.2.1 Tracer Wire for Nonmetallic Piping

Provide a continuous bare copper or aluminum wire not less than 0.10 inch in diameter in sufficient length over each separate run of nonmetallic pipe.

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 Connections to Existing System

Perform all connections to the existing water system in the presence of the Contracting Officer.

3.1.2 Operation of Existing Valves

Do not operate valves within or directly connected to the existing water system unless expressly directed to do so by the Contracting Officer.

3.1.3 Earthwork

Perform earthwork operations in accordance with Section 31 00 00 EARTHWORK.

3.2 INSTALLATION

Install all materials in accordance with the applicable reference standard, manufacturers instructions and as indicated herein.

3.2.1 Piping

3.2.1.1 General Requirements

Install pipe, fittings, joints and couplings in accordance with the applicable referenced standard, the manufacturer's instructions and as specified herein.

3.2.1.1.1 Water Service Lines

Connect from 6-inch HDPE water main to HDPE water service line for housing units using 6-inch to 1-inch wye. Terminate the work covered by this section at a point approximately 5 feet from the building, unless otherwise indicated.

Do not lay water lines in the same trench with gas lines, fuel lines, electric wiring, or any other utility. Where nonferrous metallic pipe (i.e., copper tubing) crosses any ferrous piping, provide a minimum vertical separation of 12 inches between pipes.

3.2.1.1.2 Pipe Laying and Jointing

Remove fins and burrs from pipe and fittings. Before placing in position,

clean pipe, fittings, valves, and accessories, and maintain in a clean condition. Provide proper facilities for lowering sections of pipe into trenches. Under no circumstances is it permissible to drop or dump pipe, fittings, valves, or other water line material into trenches. Cut pipe cleanly, squarely, and accurately to the length established at the site and work into place without springing or forcing. Inspect pipe and fittings prior to backfilling and repair as required. Replace a pipe or fitting that does not allow sufficient space for installation of jointing material. Blocking or wedging between bells and spigots is not permitted. Lay bell-and-spigot pipe with the bell end pointing in the direction of laying. Grade the pipeline in straight lines; avoid the formation of dips and low points. Support pipe at the design elevation and grade. Secure firm, uniform support. Wood support blocking is not permitted. Lay pipe so that the full length of each section of pipe and each fitting rests solidly on the pipe bedding; excavate recesses to accommodate bells, joints, and couplings. Provide anchors and supports for fastening work into place. Make provision for expansion and contraction of pipelines. Keep trenches free of water until joints have been assembled. At the end of each work day, close open ends of pipe temporarily with wood blocks or bulkheads. Do not lay pipe when conditions of trench or weather prevent installation. Provide a minimum of 3 feet depth of cover over top of pipe.

3.2.1.1.3 Tracer Wire

Install a continuous length of tracer wire for the full length of each run of nonmetallic pipe. Attach wire to top of pipe in such manner that it will not be displaced during construction operations.

3.2.1.1.4 Connections to Existing Water Lines

Make connections to existing water lines after coordination with the facility and with a minimum interruption of service on the existing line. Make connections to existing lines under pressure in accordance with the recommended procedures of the manufacturer of the pipe being tapped and as indicated.

3.2.1.1.5 Penetrations

Provide ductile-iron or Schedule 40 steel wall sleeves for pipe passing through walls of valve pits and structures. Fill annular space between walls and sleeves with rich cement mortar. Fill annular space between pipe and sleeves with mastic.

3.2.1.2 Metallic Piping for Service Lines

Install pipe and fittings in accordance with the paragraph GENERAL REQUIREMENTS and with the applicable requirements of AWWA C600 for pipe installation, unless otherwise specified.

3.2.1.2.1 Screwed Joints

Make screwed joints up tight with a stiff mixture of graphite and oil, inert filler and oil, or graphite compound; apply to male threads only or with PTFE Tape, for use with threaded pipe. Threads are to be full cut; do not leave more than three threads on the pipe exposed after assembling the joint.

3.2.1.2.2 Flanged Joints

Make flanged joints up tight, avoid undue strain on flanges, valves, fittings, and accessories.

3.2.2 Disinfection

Disinfection of systems supplying non-potable water is not required.

Prior to disinfection, provide [disinfection procedures](#), proposed neutralization and disposal methods of waste water from disinfection as part of the disinfection submittal. Disinfect new water piping and existing water piping affected by Contractor's operations in accordance with [AWWA C651](#). Disinfect new water piping using the [AWWA C651](#). Ensure a free chlorine residual of not less than [10 parts per million](#) after 24 hour holding period and prior to performing bacteriological tests.

3.2.3 Flushing

Perform bacteriological tests prior to flushing. Flush solution from the systems with domestic water until maximum residual chlorine content is within the range of [0.2 to 0.5 parts per million](#), the residual chlorine content of the distribution system, or acceptable for domestic use. Use [AWWA C655](#) neutralizing chemicals.

3.2.4 Valves

3.2.4.1 Gate Valves

Install gate valves, [AWWA C500](#) and [UL 262](#), in accordance with the requirements of [AWWA C600](#) for valve-and-fitting installation and with the recommendations of the Appendix ("Installation, Operation, and Maintenance of Gate Valves") to [AWWA C500](#). Install gate valves, [AWWA C509](#) or [AWWA C515](#), in accordance with the requirements of [AWWA C600](#) for valve-and-fitting installation and with the recommendations of the Appendix ("Installation, Operation, and Maintenance of Gate Valves") to [AWWA C509](#) or [AWWA C515](#). Install gate valves on PVC water mains in accordance with the recommendations for appurtenance installation in [AWWA M23](#), Chapter 7, "Installation." Make and assemble joints to gate valves as specified for making and assembling the same type joints between pipe and fittings.

3.3 FIELD QUALITY CONTROL

3.3.1 Tests

Notify the Contracting Officer a minimum of five days in advance of hydrostatic testing. Coordinate the proposed method for disposal of waste water from hydrostatic testing. Perform field tests, and provide labor, equipment, and incidentals required for testing. Provide documentation that all items of work have been constructed in accordance with the Contract documents.

3.3.1.1 Hydrostatic Test

Test the water system in accordance with the applicable AWWA standard specified below. Where water mains provide fire service, test in accordance with the special testing requirements given in the paragraph SPECIAL TESTING REQUIREMENTS FOR FIRE SERVICE. Do not backfill utility

trench or begin testing on any section of a pipeline where concrete thrust blocks have been provided until at least 7 days after placing of the concrete.

3.3.1.2 Leakage Test

For [leakage test](#), use a hydrostatic pressure not less than the maximum working pressure of the system. Leakage test may be performed at the same time and at the same test pressure as the pressure test.

3.3.1.3 Bacteriological Testing

Perform bacteriological tests in accordance with [AWWA C651](#) Option A. For new water mains use Option A and obtain two sets of samples for coliform analysis, each sample being collected at least 16 hours apart. Take samples every [1,200 ft](#) plus one set from the end of the line and at least one from each branch greater than one pipe length. Analyze samples by a certified laboratory, and submit the results of the [bacteriological samples](#).

3.3.1.4 Special Testing Requirements for Fire Service

Test water mains and water service lines providing fire service or water and fire service in accordance with [NFPA 24](#). The additional water added to the system must not exceed the limits given in [NFPA 24](#)

3.3.1.5 Tracer Wire Continuity Test

Test tracer wire for continuity after service connections have been completed and prior to final pavement or restoration. Verify that tracer wire is locatable with electronic utility locating equipment. Repair breaks or separations and re-test for continuity.

3.4 SYSTEM STARTUP

Water mains and appurtenances must be completely installed, disinfected, flushed, and satisfactory bacteriological sample results received prior to permanent connections being made to the active distribution system. Obtain approval by the Contracting Officer prior to the new water piping being placed into service.

-- End of Section --

SECTION 33 30 00

SANITARY SEWERAGE
05/18

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C104/A21.4	(2022) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water
AWWA C111/A21.11	(2023) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C600	(2023) Installation of Ductile-Iron Mains and Their Appurtenances

ASTM INTERNATIONAL (ASTM)

ASTM A48/A48M	(2022) Standard Specification for Gray Iron Castings
ASTM A123/A123M	(2024) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A536	(2024) Standard Specification for Ductile Iron Castings
ASTM A746	(2018; R 2022) Standard Specification for Ductile Iron Gravity Sewer Pipe
ASTM C94/C94M	(2024c) Standard Specification for Ready-Mixed Concrete
ASTM C443	(2021) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
ASTM C478	(2018) Standard Specification for Circular Precast Reinforced Concrete Manhole Sections
ASTM C478M	(2018) Standard Specification for Precast Reinforced Concrete Manhole Sections (Metric)
ASTM C972	(2024) Standard Test Method for Compression-Recovery of Tape Sealant
ASTM C1644	(2006; R 2017) Standard Specification for

	Resilient Connectors Between Reinforced Concrete On-Site Wastewater Tanks and Pipes
ASTM D412	(2016; R 2021) Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
ASTM D624	(2000; R 2020) Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers
ASTM D3034	(2016) Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
ASTM D3212	(2020) Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D4101	(2017) Standard Classification System and Basis for Specification for Polypropylene Injection and Extrusion Materials
ASTM F477	(2014; R 2021) Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F949	(2020) Standard Specification for Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe with a Smooth Interior and Fittings

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.27	(Nov 2016) Scaffolds and Roope Descent Systems
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1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Contractor's License

SD-02 Shop Drawings

Installation Drawings

SD-03 Product Data

Precast Concrete Manholes

Frames, Covers, and Gratings

Gravity Pipe

1.3 QUALITY CONTROL

1.3.1 Installer Qualifications

Install specified materials by a licensed underground utility Contractor licensed for such work in the state where the work is to be performed. Verify installing [Contractor's License](#) is current and state certified or state registered.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery and Storage

Check upon arrival; identify and segregate as to types, functions, and sizes. Store off the ground in a manner affording easy accessibility and not causing excessive rusting or coating with grease or other objectionable materials.

1.4.1.1 Piping

Inspect materials delivered to site for damage; store with minimum of handling. Store materials on site in enclosures or under protective coverings. Store plastic piping and jointing materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes and fittings free of dirt and debris.

1.4.1.2 Cement, Aggregate, and Reinforcement

As specified in Section [03 30 00](#) CAST-IN-PLACE CONCRETE.

1.4.2 Handling

Handle pipe, fittings, and other accessories in such manner as to ensure delivery to the trench in sound undamaged condition. Carry, do not drag, pipe to trench. Store solvents, solvent compounds, lubricants, elastomeric gaskets, and any similar materials required to install the plastic pipe in accordance with the manufacturer's recommendation and discard those materials if the storage period exceeds the recommended shelf life. Discard solvents in use when the recommended pot life is exceeded.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

2.1.1 Sanitary Sewer Gravity Pipeline

Provide [6 inch](#) lines of ductile-iron pipe. Provide building connections of polyvinyl chloride (PVC) plastic pipe. The exterior sanitary gravity sewer system includes equipment, materials, installation, and workmanship as specified herein more than [5 feet](#) outside of building walls.

2.2 MATERIALS

Provide materials conforming to the respective specifications and other requirements specified below. Submit manufacturer's product specification, standard drawings or catalog cuts.

2.2.1 Gravity Pipe

2.2.1.1 Ductile Iron Gravity Sewer Pipe and Associated Fittings

2.2.1.1.1 Ductile Iron Gravity Pipe and Fittings

Provide ductile iron pipe conforming to [ASTM A746](#) with cement-mortar lining in conforming to [AWWA C104/A21.4](#). Provide push-on joints conforming to [AWWA C111/A21.11](#).

2.2.1.2 PVC Gravity Sewer Piping

2.2.1.2.1 PVC Gravity Pipe and Fittings

[ASTM D3034](#), SDR 35, or [ASTM F949](#) with ends suitable for elastomeric gasket joints.

2.2.1.2.2 PVC Gravity Joints and Jointing Material

Provide joints conforming to [ASTM D3212](#). Gaskets are to conform to [ASTM F477](#).

2.2.2 Portland Cement Concrete

Provide portland cement concrete conforming to [ASTM C94/C94M](#), compressive strength of [4000 psi](#) at 28 days, except for concrete cradle and encasement or concrete blocks for manholes. Concrete used for cradle and encasement is to have a compressive strength of [2500 psi](#) minimum at 28 days. Protect concrete in place from freezing and moisture loss for 7 days.

2.2.3 Precast Concrete Manholes

Provide [precast concrete manholes](#), risers, base sections, and tops conforming to [ASTM C478](#) and be manufactured in accordance with Section [03 42 13.00 10](#) PLANT-PRECAST CONCRETE PRODUCTS FOR BELOW GRADE CONSTRUCTION; base and first riser are to be monolithic.

2.2.4 Gaskets and Connectors

Provide gaskets for joints between manhole sections conforming to [ASTM C443](#). Resilient connectors for making joints between manhole and pipes entering manhole are to conform to [ASTM C1644](#).

2.2.5 External Preformed Rubber Joint Seals

An external preformed rubber joint seal is an accepted method of sealing cast iron covers to precast concrete sections to prevent ground water infiltration into sewer systems. All finished and sealed manholes constructed in accordance with paragraph entitled "Manhole Construction" are to be tested for leakage in the same manner as pipelines as described in paragraph entitled "Leakage Tests." The seal is to be multi-section

with a neoprene rubber top section and all lower sections made of Ethylene Propylene Diene Monomer (EPDM) rubber with a minimum thickness of 60 mils. Each unit is to consist of a top and bottom section and have mastic on the bottom of the bottom section and mastic on the top and bottom of the top section. The mastic is to be a non-hardening butyl rubber sealant and seal to the cone/top slab of the manhole/catch basin and over the lip of the casting. Extension sections are to cover up to two more adjusting rings. Properties and values are listed in the following table:

Properties, Test Methods and Minimum Values for Rubber used in Preformed Joint Seals				
Physical Properties	Test Methods	EPDM	Neoprene	Butyl Mastic
Tensile, psi	ASTM D412	1840	2195	--
Elongation, percent	ASTM D412	553	295	350
Tear Resistance, ppi	ASTM D624 (Die B)	280	160	--
Rebound, percent, 5 minutes	ASTM C972 (mod.)	--	--	11
Rebound, percent, 2 hours	ASTM C972	--	--	12

2.2.6 Frames, Covers, and Gratings for Manholes

Frame and cover are to be cast gray iron, ASTM A48/A48M, Class 35B, cast ductile iron, ASTM A536, Grade 65-45-12, or reinforced concrete, ASTM C478 ASTM C478M. Frames and covers are to be circular without vent holes. Size are to be for 24 inch opening. Stamp or cast the words "Sanitary Sewer" into covers so that it is plainly visible.

2.2.7 Manhole Steps

Zinc-coated steel conforming to 29 CFR 1910.27 with a plastic or rubber coating pressure-molded to the steel is to be used. Provide plastic coating conforming to ASTM D4101, copolymer polypropylene. Rubber is to conform to ASTM C443, except shore A durometer hardness is to be 70 plus or minus 5. Aluminum steps or rungs will not be permitted. Steps are not required in manholes less than 4 feet deep.

2.2.8 Manhole Ladders

Provide a steel ladder where the depth of a manhole exceeds 12 feet. The ladder is not to be less than 16 inches in width, with 3/4 inch diameter rungs spaced 12 inches apart. The two stringers are to be a minimum 3/8 inch thick and 2 inches wide. Galvanize ladders and inserts after fabrication in conformance with ASTM A123/A123M.

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 Installation Drawings

Submit [Installation Drawings](#) showing complete detail, both plan and side view details with proper layout and elevations.

3.2 INSTALLATION

Backfill after inspection by the Contracting Officer. Before, during, and after installation, protect plastic pipe and fittings from any environment that would result in damage or deterioration to the material. Keep a copy of the manufacturer's instructions available at the construction site at all times and follow these instructions unless directed otherwise by the Contracting Officer.

3.2.1 Connections to Existing Lines

Obtain approval from the Contracting Officer before making connection to existing line. Conduct work so that there is minimum interruption of service on existing line.

3.2.2 General Requirements for Installation of Pipelines

These general requirements apply except where specific exception is made in the following paragraphs entitled "Special Requirements."

3.2.2.1 Location

Terminate the work covered by this section at a point approximately [5 feet](#) from the building.

3.2.2.1.1 Sanitary Sewer Manholes

No water piping must pass through or come in contact with any part of a sanitary sewer manhole.

3.2.2.2 Earthwork

Perform earthwork operations in accordance with Section [31 00 00](#) EARTHWORK.

3.2.2.3 Pipe Laying and Jointing

Inspect each pipe and fitting before and after installation; replace those found defective and remove from site. Provide proper facilities for lowering sections of pipe into trenches. Lay nonpressure pipe with the bell ends in the upgrade direction. Adjust spigots in bells to give a uniform space all around. Blocking or wedging between bells and spigots will not be permitted. Replace by one of the proper dimensions, pipe or fittings that do not allow sufficient space for installation of joint material. At the end of each work day, close open ends of pipe temporarily with wood blocks or bulkheads. Provide batterboards not more than [25 feet](#) apart in trenches for checking and ensuring that pipe invert elevations are as indicated. Laser beam method may be used in lieu of batterboards for the same purpose. Construct branch connections by use of regular fittings or solvent cemented saddles as approved. Provide saddles for PVC pipe conforming to Table 4 of [ASTM D3034](#).

3.2.3 Special Requirements

3.2.3.1 Installation of Concrete Gravity Sewer Piping

Install pipe and fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" of this section and with the provisions for rubber gasket jointing and jointing procedures of [ACPA 01-103](#) or of [ACPA 01-102](#), Chapter 9, "Installation, Inspection and Construction Testing." Make joints with the gaskets specified for concrete gravity sewer pipe joints. Clean and dry surfaces receiving lubricants, cements, or adhesives. Affix gaskets to pipe not more than 24 hours prior to the installation of the pipe. Protect gaskets from sun, blowing dust, and other deleterious agents at all times. Before installation of the pipe, inspect gaskets and remove and replace loose or improperly affixed gaskets. Align each pipe section with the previously installed pipe section, and pull the joint together. If, while pulling the joint, the gasket becomes loose and can be seen through the exterior joint recess when the pipe is pulled up to within 1 inch of closure, remove the pipe and remake the joint.

3.2.3.2 Installation of Ductile Iron Gravity Sewer Pipe

Unless otherwise specified, install pipe and associated fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" of this section and with the requirements of [AWWA C600](#) for pipe installation and joint assembly.

- a. Make mechanical-joints with the gaskets, glands, bolts, and nuts specified for this type joint and assemble in accordance with the applicable requirements of [AWWA C600](#) for joint assembly and the recommendations of Appendix A to [AWWA C111/A21.11](#).

3.2.4 Manhole Construction

Construct base slab of cast-in-place concrete or use precast concrete base sections. Make inverts in cast-in-place concrete and precast concrete bases with a smooth-surfaced semi-circular bottom conforming to the inside contour of the adjacent sewer sections. For changes in direction of the sewer and entering branches into the manhole, make a circular curve in the manhole invert of as large a radius as manhole size will permit. For cast-in-place concrete construction, either pour bottom slabs and walls integrally or key and bond walls to bottom slab. No parging will be permitted on interior manhole walls. For precast concrete construction, make joints between manhole sections with the gaskets specified for this purpose; install in the manner specified for installing joints in concrete piping. Parging will not be required for precast concrete manholes. Perform cast-in-place concrete work in accordance with the requirements specified under paragraph entitled "Concrete Work" of this section. Make joints between concrete manholes and pipes entering manholes with the resilient connectors specified for this purpose; install in accordance with the recommendations of the connector manufacturer. Where a new manhole is constructed on an existing line, remove existing pipe as necessary to construct the manhole. Cut existing pipe so that pipe ends are approximately flush with the interior face of manhole wall, but not protruding into the manhole. Use resilient connectors as previously specified for pipe connectors to concrete manholes.

3.2.5 Miscellaneous Construction and Installation

3.2.5.1 Connecting to Existing Manholes

Connect pipe to existing manholes such that finish work will conform as nearly as practicable to the applicable requirements specified for new manholes, including all necessary concrete work, cutting, and shaping. Center the connection on the manhole. Holes for the new pipe are to be of sufficient diameter to allow packing cement mortar around the entire periphery of the pipe but no larger than 1.5 times the diameter of the pipe. Cut the manhole in a manner that will cause the least damage to the walls.

3.3 FIELD QUALITY CONTROL

The Contracting Officer will conduct field inspections and witness field tests specified in this section. Be able to produce evidence, when required, that each item of work has been constructed in accordance with the drawings and specifications.

3.3.1 Inspection

Check each straight run of pipeline for gross deficiencies by holding a light in a manhole; the light must show a practically full circle of light through the pipeline when viewed from the adjoining end of line.

-- End of Section --

SECTION 33 40 00

STORMWATER UTILITIES

11/21

PART 1 GENERAL

1.1 UNIT PRICES

1.1.1 Pipe Culverts and Storm Drains

The length of pipe installed under parking areas as shown on the drawings will be measured along the centerlines of the pipe from end to end of pipe without deductions for diameter of manholes. Pipe will be paid for at the contract unit price for the number of linear feet of culverts or storm drains placed in the accepted work.

1.1.2 Flared End Sections

Flared end sections will be measured by the unit. Flared end sections will be paid for at the contract unit price for the various sizes in the accepted work.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)

AASHTO HB-17	(2002; Errata 2003; Errata 2005, 17th Edition) Standard Specifications for Highway Bridges
AASHTO M 190	(2004; R 2019) Standard Specification for Asphalt-Coated Corrugated Metal Culvert Pipe and Pipe Arches
AASHTO M 243	(1996; R 2021) Standard Specification for Field-Applied Coating of Corrugated Metal Structural Plate for Pipe, Pipe-Arches, and Arches

ASTM INTERNATIONAL (ASTM)

ASTM A760/A760M	(2015, R 2020) Standard Specification for Corrugated Steel Pipe, Metallic-Coated for Sewers and Drains
ASTM A798/A798M	(2022) Standard Practice for Installing Factory-Made Corrugated Steel Pipe for Sewers and Other Applications
ASTM A807/A807M	(2019) Standard Practice for Installing Corrugated Steel Structural Plate Pipe for Sewers and Other Applications

ASTM C425	(2021) Standard Specification for Compression Joints for Vitrified Clay Pipe and Fittings
ASTM C443	(2021) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
ASTM C443M	(2021) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets (Metric)
ASTM C990	(2009; R 2019) Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants
ASTM C990M	(2009; R 2019) Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants (Metric)
ASTM D2321	(2020) Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
ASTM D2487	(2017; E 2020) Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D3212	(2020) Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals

1.3 DELIVERY, STORAGE, AND HANDLING

1.3.1 Delivery and Storage

Inspect materials delivered to site for damage and unload and store materials with minimum handling. Do not store materials directly on the ground. Keep the inside of pipes and fittings free of dirt and debris. Before, during, and after installation, protect plastic pipe and fittings from any environment that would result in damage or deterioration to the material. Keep a copy of the manufacturer's instructions available at the construction site at all times and follow these instructions unless directed otherwise by the Contracting Officer. Store solvents, solvent compounds, lubricants, elastomeric gaskets, and any similar materials required to install plastic pipe in accordance with the manufacturer's recommendations and discard if the storage period exceeds the recommended shelf life. Discard solvents in use when the recommended pot life is exceeded.

1.3.2 Handling

Handle materials in a manner that ensures delivery to the trench in sound, undamaged condition. Carry pipe to the trench.

PART 2 PRODUCTS

2.1 PIPE FOR CULVERTS AND STORM DRAINS

Pipe sizes for culverts and storm drains are indicated on the drawings.

2.1.1 Corrugated Steel Pipe

Provide corrugated steel pipe conforming to [ASTM A760/A760M](#) with aluminum coating.

2.2 TESTS, INSPECTIONS, AND VERIFICATIONS

2.2.1 Hydrostatic Test on Watertight Joints

Perform a hydrostatic test on the watertight joint types as proposed. This test will be conducted at the plant or by an independent laboratory. Only one sample joint of each type needs testing; however, if the sample joint fails because of faulty design or workmanship, an additional sample joint may be tested.

2.2.1.1 Concrete, Clay, PVC, PE, SRPE and PP Pipe

Provide joints in reinforced and nonreinforced concrete pipe meeting the performance requirements in [ASTM C990M](#) [ASTM C990](#) or [ASTM C443M](#) [ASTM C443](#). Provide joints in clay pipe meeting the test requirements in [ASTM C425](#). Provide joints in PVC, PE, SRPE, and PP plastic pipe meeting the test requirements in [ASTM D3212](#).

2.2.1.2 Corrugated Steel and Aluminum Pipe

Perform a hydrostatic pressure test on the proposed joining system in accordance with [ASTM A760/A760M](#). The joining system must not leak when subjected to an internal hydrostatic pressure of [10 psi](#) for a 10 minute period

PART 3 EXECUTION

3.1 EXCAVATION FOR PIPE CULVERTS, BOX CULVERTS, STORM DRAINS, AND DRAINAGE STRUCTURES

Excavate trenches, excavate for appurtenances and backfill for culverts and storm drains, in accordance with the applicable portions of Section [31 00 00](#) EARTHWORK and the requirements specified below.

3.1.1 Trenching

Excavate trenches to the width indicated on the drawings or as specified herein. Trench width should permit satisfactory jointing and thorough tamping of the bedding material under and around the pipe. Place sheeting and bracing, where required, within the trench width as specified, without any overexcavation.

3.1.2 Removal of Rock

Replace rock in either ledge or boulder formation with suitable materials to provide a compacted earth cushion. Provide a compacted earth cushion

between unremoved rock and the pipe with a thickness of at least 8 inches or 1/2 inch for each foot of fill over the top of the pipe, whichever is greater, but not more than three-fourths the nominal diameter of the pipe. Maintain the cushion under the bell as well as under the straight portion of the pipe where bell-and-spigot pipe is used. Provide a compacted earth cushion between unremoved rock and the box culvert of at least 8 inches in thickness for concrete box culverts. Excavate rock as specified and defined in Section 31 00 00 EARTHWORK.

3.1.3 Removal of Unstable Material

Where wet or otherwise unstable soil incapable of properly supporting the pipe or box culvert, as determined by the Contracting Officer, is unexpectedly encountered in the bottom of a trench, remove such material to the depth required and replace with select granular material to the proper grade. Compact select granular material as specified in paragraph FINAL BACKFILL. When removal of unstable material is due to the fault or neglect of the Contractor while performing shoring and sheeting, water removal, or other specified requirements, perform such removal and replacement at no additional cost to the Government.

3.2 BEDDING AND INITIAL BACKFILL

Provide a firm bedding foundation of uniform density throughout the entire length of the pipe or box culvert.

3.2.1 Corrugated Steel and Aluminum Pipe

Provide bedding and structural backfill for corrugated steel and aluminum pipe and pipe arch in accordance with ASTM A798/A798M. It is not required to shape the bedding to the pipe geometry. However, for pipe arches, either shape the bedding to the relatively flat bottom arc or fine grade the foundation to a shallow v-shape. Structural backfill material consists of materials classified by ASTM D2487 as GW. Provide bedding for corrugated structural plate pipe meeting the requirements of ASTM A807/A807M.

3.3 Corrugated Steel and Aluminum Pipe and Pipe Arch

Lay pipe with the separate sections joined firmly together, with the outside laps of circumferential joints pointing upstream, and with longitudinal laps on the sides. Install part paved pipe so that the centerline of bituminous pavement in the pipe, indicated by suitable markings on the top at each end of the pipe sections, coincides with the specified alignment of pipe. Provide fully paved steel pipe or pipe arch with the sheet thickness of the pipe or pipe arch painted or otherwise indicated on a label applied on the inside of the pipe or pipe arch. Coat any unprotected metal in the joints with bituminous material as specified in AASHTO M 190 or AASHTO M 243. Protect interior coating against damage from insertion or removal of struts or tie wires. Use lifting lugs to facilitate moving pipe without damage to exterior or interior coatings. Handle pipe or pipe arch and coupling bands during transportation and installation with care to preclude damage to the coating, paving or lining. Repair damaged coatings, pavings and linings in accordance with the manufacturer's recommendations prior to placing backfill. Remove and replace pipe on with coating, paving or lining that has been damaged to

such an extent that satisfactory field repairs cannot be made. Accomplish vertical elongation, where indicated, in the factory. Provide suitable markings or properly placed lifting lugs to ensure placement of factory elongated pipe in a vertical plane.

3.4 FINAL BACKFILL

Backfill trenches with satisfactory material deposited in layers of a maximum of 8 inches loose thickness and compacted to 90 percent of maximum density for cohesive soils and 95 percent of maximum density for cohesionless soils in accordance with Section 31 00 00 EARTHWORK. Testing is the responsibility of the Contractor and will be performed at no additional cost to the Government. Unless otherwise specified, determine field in-place density of final backfill at a frequency of one test per 50 linear feet, or fraction thereof, of each lift of backfill. Submit test results in accordance with Section 31 00 00 EARTHWORK. Do not displace or damage pipe or box when compacting final backfill by rolling or operating heavy equipment parallel with the pipe or box. Movement of construction machinery over a culvert or storm drain at any stage of construction will be at the Contractor's risk. Repair or replace any damaged pipe. Protect concrete pipes with a minimum of 3 feet of cover prior to permitting heavy construction equipment to pass over them during construction. Provide the minimum cover for construction loads over corrugated steel pipes as specified in Section 26, Division II of AASHTO HB-17. Provide minimum cover for construction loads over plastic pipes as specified in ASTM D2321.

3.5 PROTECTION

Protect storm drainage piping and adjacent areas from superimposed and external loads during construction.

3.6 WARRANTY PERIOD

Pipe segments found to have defects during the warranty period must be replaced with new pipe and retested.

-- End of Section --

SUBMITTAL LIST

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This report lists all the submittal numbers and descriptions found in the Section Submittal Articles, along with the Section and subpart in which the descriptions appear. The explanatory text immediately below each submittal description is for information only, and appears in the Submittal Procedure Section, but does not appear in the Sections listed in this report.

HINT: With this file opened as a report from the SI Processed Files folder, double-clicking a Section number will open the Section in the Editor.

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SD-01 Preconstruction Submittals

[Government approved Division 01 preconstruction submittals that are required prior to or commencing with the start of work must be submitted within 30 calendar days of contract award unless specified elsewhere in the specifications. Contractor approved Division 01 submittals that are required prior to or commencing with the start of work must be submitted within 45 calendar days of contract award unless specified elsewhere in the specifications.]

SECTION: 01 33 00	SUBPART: 1.2
SECTION: 03 42 13.00 10	SUBPART: 1.2
SECTION: 32 17 23.16	SUBPART: 1.1
SECTION: 33 11 00	SUBPART: 1.3
SECTION: 33 30 00	SUBPART: 1.2

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

SECTION: 03 42 13.00 10	SUBPART: 1.2
SECTION: 32 12 16.16	SUBPART: 1.2
SECTION: 33 30 00	SUBPART: 1.2

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some portion of the work.

SECTION: 03 42 13.00 10	SUBPART: 1.2
SECTION: 32 11 23	SUBPART: 1.3

SECTION:	32 12 16.16	SUBPART:	1.2
SECTION:	32 17 23.16	SUBPART:	1.1
SECTION:	32 92 19	SUBPART:	1.1
SECTION:	32 92 23	SUBPART:	1.2
SECTION:	33 11 00	SUBPART:	1.3
SECTION:	33 30 00	SUBPART:	1.2

SD-04 Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

SECTION:	32 12 16.16	SUBPART:	1.2
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SD-05 Design Data

Design calculations, mix designs, analyses or other data pertaining to a part of work.

SECTION:	03 42 13.00 10	SUBPART:	1.2
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SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. Unless specified in another section, testing must have been within three years of date of contract award for the project.

SECTION:	03 42 13.00 10	SUBPART:	1.2
SECTION:	32 11 23	SUBPART:	1.3
SECTION:	32 12 16.16	SUBPART:	1.2
SECTION:	32 17 23.16	SUBPART:	1.1
SECTION:	32 92 19	SUBPART:	1.1
SECTION:	32 92 23	SUBPART:	1.2
SECTION:	33 11 00	SUBPART:	1.3

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that the product, system, or material meets specification

requirements. Must be dated after award of project contract and clearly name the project.

SECTION: 03 42 13.00 10 **SUBPART:** 1.2

SECTION: 32 12 16.16 **SUBPART:** 1.2

SECTION: 32 17 23.16 **SUBPART:** 1.1

SECTION: 32 92 19 **SUBPART:** 1.1

SECTION: 32 92 23 **SUBPART:** 1.2

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and Safety Data Sheets(SDS)concerning impedances, hazards and safety precautions.

SECTION: 32 17 23.16 **SUBPART:** 1.1

SECTION: 32 92 19 **SUBPART:** 1.1

SECTION: 33 11 00 **SUBPART:** 1.3

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

SECTION: 03 42 13.00 10 **SUBPART:** 1.2